

# Development of an Appropriate Model for the Optional Lane-changing Rate in Weaving Segments with Short Lengths

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## Abstract

To compute the level of service and density in weaving segments, the Highway Capacity Manual (HCM) defined for the first time in 2010 a relationship based on a lane change rate to assess the density of the weaving segment. It is critical to accurately estimate the lane-changing rates in these situations, but field observations in weaving segments shorter than 250 meters in Tehran, Iran revealed a significant difference between the HCM2022 model estimate and field data. The traffic and geometric data collected at 87 (15-minute) intervals from six weaving segments in Tehran were used to develop models for estimating lane-changing rates in weaving segments. These 87 intervals were then divided into 69 (terrain data) for equations and 18 (test data) for model comparisons. Weaving volume and weaving segment area are introduced as two independent variables in the optional lane-changing rate model of weaving vehicles in this study, with  $R^2=0.74$ . Furthermore, for a lane-changing model of non-weaving vehicles with  $R^2=0.95$ , two new variables of non-weaving volume and traffic solidity were defined. Finally, based on the 18 intervals used to test the results, it showed the improvement of the developed models' results compared to HCM2022 models.

*Key words: weaving segment, density, lane-changing rate, regression model, weaving vehicles, non-weaving vehicles, Highway Capacity Manual*

## 39 1. Introduction

### 40 1.1. Background and Motivation

41 Weaving segments are among the most important segments that can affect the performance  
42 of an entire highway or freeway. There is a high level of turbulence in weaving segments due to  
43 lane changes of weaving and non-weaving vehicles. Such lane changes involve two parts,  
44 including mandatory and optional. Mandatory lane changes are made by weaving vehicles to  
45 enter the destination of drivers, such as the freeway, highway, or an off-ramp. Optional lane  
46 changes are made by both weaving and non-weaving vehicles to increase the speed or decrease  
47 the travel time of drivers.

48 Some traffic and geometric parameters affect lane-changing of weaving and non-weaving  
49 vehicles. There is an equation for estimating the total lane-changing rate for weaving vehicles in  
50 HCM (Highway Capacity Manual) 2022. This equation consists of 2 parts: required (mandatory)  
51 lane changes equal to  $LC_{MIN}$  and optional lane changes equal to the next term. The following  
52 equation is given below:

$$53 \quad LC_W = LC_{MIN} + 0.39[(L_S - 300)^{0.5} N^2 (1 + ID)^{0.8}] \quad [1] \quad \text{Equation1}$$

54 Where  $LC_W$  = equivalent hourly rate at which weaving vehicles make lane changes within  
55 the weaving segment (lc/h);  $LC_{MIN}$  = minimum equivalent hourly rate at which weaving vehicles  
56 must make lane changes within the weaving segment to complete all weaving maneuvers  
57 successfully (lc/h);  $L_S$  = length of the weaving segment, using the short length definition (ft) (300  
58 ft is the minimum value);  $N$  = number of lanes within the weaving segment (ln); and  $ID$  =  
59 interchange density, the number of interchanges within 3 mi upstream and downstream of the  
60 center of the subject weaving segment divided by 6, in interchanges per mile (int/mi) [1].

61 Only geometric parameters such as  $L_S$ ,  $N$ , and  $ID$  are included as an optional part of the  
62 lane changes in equation 1. It seems, however, that traffic variables with geometric variables in  
63 equation1 together can better calculate the lane-changing rate of weaving vehicles (hypothesis of  
64 this study). Also, there are three equations (13-13, 13-14, and 13-15) in HCM2022 for estimating  
65 the lane-changing rate of non-weaving vehicles based on  $I_{NW}$  (non-weaving vehicle index)  
66 value. For example, for  $I_{NW} \leq 1300$ , equation 13-13 is used which is as follows:

$$67 \quad LC_{NW1} = (0.206v_{NW}) + (0.542L_S) - (192.6N) \quad \text{Equation2}$$

68 Where  $v_{NW}$  is the non-weaving flow rate and  $LC_{NW1}$  is the rate of lane-changing per hour  
69 [1]. As in the previous case, field observation studies in Tehran, have shown that equation 2  
70 could have some different new variables (such as  $V_T$ , which is the total volume in the weaving  
71 segment) to more accurately estimate the lane-changing rate of non-weaving vehicles.

72 It should be noted that it was not expected that the HCM2022 model would provide an  
73 accurate estimate of the lane-changing rate based on non-US traffic conditions. Therefore, the  
74 author has already known that if the HCM model is used, there would be a significant difference  
75 with field observations. This issue is also addressed in the international use section of HCM2022  
76 Volume 1, Chapter 1. According to this, HCM users are cautioned that most of the research base,  
77 the default values, and the typical applications are from North America, particularly from the  
78 United States. Although there is considerable value in the general methods presented, their use

79 outside of North America requires an emphasis on the calibration of the equations and  
80 procedures to local conditions and recognition of major differences in the composition of traffic;  
81 in driver, pedestrian, and bicycle characteristics; typical geometrics and control measures [1].

## 82 **1.2. Research Objectives and Contribution**

83 This research follows the development of a lane-changing model for weaving segments  
84 based on the HCM2022 model and also on the above-mentioned hypothesis, where possible, to  
85 include some other variables in equations 1 and 2. A more accurate and complete estimation of  
86 the lane-changing rate at weaving segments leads to improved highway and freeway operation  
87 (e.g., higher speeds and better LOS (level of service)). Furthermore, there is no mention of new  
88 models for estimating lane-changing rates in weaving segments in previous studies such as  
89 Ishtiak Ahmed et al. As a result, these models should be considered to fill the gaps in previous  
90 studies and improve the operation of weaving segments.

91 The main goal of the research is to define important effective variables on optional lane-  
92 changing rates of weaving and non-weaving vehicles for weaving segments with short lengths,  
93 and then use these variables to select a lane-changing model for traffic conditions of Iran. It  
94 should also be noted that the study's novelty is the discovery of new effective variables in the  
95 lane-changing rate of weaving segments.

## 96 **1.3. Literature Review**

97 On a global scale, traffic congestion on highways and freeways is recognized as a  
98 transportation challenge. Several studies have shown that creating bottlenecks is one of the  
99 primary limiting factors of highway traffic flow. A weaving segment can become a bottleneck  
100 during peak traffic intervals, worsening traffic congestion. A weaving segment is formed when a  
101 merge segment is closely followed by a diverge segment, and the traffic flows of these two areas  
102 become interconnected and create weaves, according to the HCM definition. Weaving segments  
103 cause a concentration of lane changes along highways, and the value of these lane changes  
104 affects the level of service provided by the highway. Lane changes in these segments are  
105 classified into three types: mandatory weaving vehicle lane changes, optional weaving vehicle  
106 lane changes, and optional non-weaving vehicle lane changes [1] [2].

107 Significant research has been conducted on the issue of lane changing in weaving  
108 segments. Ishtiak Ahmed et al.'s research, in which the lack of sensitivity to weaving length was  
109 discovered to be related to the absence of this parameter in non-weaving lane change and speed  
110 models, is an essential relevant work. A comparison of HCM2016 lane change rates with  
111 NGSIM, US-101 data confirmed that the HCM2016 weaving vehicle estimates are fully  
112 consistent with those at the NGSIM density control site [2]. Moreover, Pengying Ouyang et.al  
113 investigated the effects of configuration elements and traffic flow conditions on lane-changing  
114 rates at weaving segments. The HCM2016 procedure was initially used to estimate expected  
115 lane-changing rates and identify existing issues. Under the same traffic flow conditions, the  
116 model results showed that the Major-Weave II weaving segment had the fewest lane changes  
117 when compared to the other three types of weaving segments [3].

118 Mohajeri and Akbarzadeh conducted research on various HCM methodologies for the  
119 analysis of weaving segments, with a case study in Isfahan, Iran. The purpose of this study is to

120 evaluate and compare the precision and effectiveness of models proposed in four recent editions  
121 of HCM (3rd to 6th). According to the results, the third edition performs best in estimating the  
122 speed of non-weaving vehicles on Iranian highways, edition six in estimating the rate of lane  
123 change, and edition five in estimating the rest of the variables and the level of service. As a  
124 result, a combined model is proposed that produces better results than the evaluated models [4].  
125 These authors also conducted research on the evaluation of methods for computing FFS (free-  
126 flow speed) and its importance in HCM 2010. A comparison of the model results and the field  
127 data revealed that HCM 2010 method outperformed the other two methods for field  
128 measurement of FFS. Nonetheless, the HCM 2010 model's significantly poor performance in  
129 predicting the speed of non-weaving vehicles had a negative impact on the model's final outcome  
130 and resulted in under-predicted results. Therefore, the study proposed a novel method that  
131 produces significantly better results than other methods [5].

132 Many studies have been conducted on the capacity of weaving segments. Lertworawanich  
133 and Elefteriadou used a combination of analytical formulas and a gap acceptance and linear  
134 optimization model to predict the capacity of the weaving sections [6]. The methodology  
135 proposed expresses capacity as a function of the demands, the weaving vehicle ratios and the  
136 weaving and non-weaving vehicle speeds. A simple analytical model for evaluating the weaving  
137 section capacity is proposed in Rakha and Zhang study. The model contains three variables: the  
138 length of the weaving section, the volume ratio of the weaving section and the weaving ratio.  
139 This paper also showed the model being proposed is consistent with field data [7]. Roess and  
140 Ulerio have also conducted research focusing on determining the analytical expression of the  
141 capacity of a weaving segment [8]. Also, the models developed by Roess & Ulerio were based  
142 on short-term traffic data but with a variety of road characteristics to predict the capacity and  
143 speed of a weaving segment. The models were included in HCM2010 and were retained in  
144 HCM2016 [9]. A weaving segment's relationship between speed and ramp spacing was  
145 investigated using video record data from seven weaving segments in Texas, and using a linear  
146 regression model. It has been shown that the operating speed of the weaving segment could be  
147 modeled on the basis of the total exiting volume, the ratio of the ramp to the ramp volume to the  
148 total entry volume, and the length of the segment [10]. Moreover, Dezhong Xu et al. investigated  
149 a modeling framework for capacity analysis of freeway ramp weave segments, proposing two  
150 models for estimating the capacity and speeds of weaving segments. In terms of explaining field  
151 speed observations as well as application simplicity, these models outperformed HCM2016  
152 models. The findings include a new capacity estimation formula that is highly sensitive to  
153 segment length and a speed estimation model that converges to that observed at a basic segment  
154 for low weaving volumes or very long weaving segment lengths [11].

155 Some research has been conducted on driving behavior at weaving segments. To evaluate  
156 the position of mandatory lane changes and the resulting turbulence in a weaving section,  
157 trajectory data collected from airborne videos were used [12, 13]. The data collected by Marczak  
158 et.al was limited to a single weaving site, showing that the weaving vehicles completed all  
159 mandatory lane changes within the first 60% of the segment's total length [12]. Van Beinum  
160 et.al's data came from 8 weaving sites, but the findings were close to those Marczak et.al had  
161 collected. It was found that, within the first 25% of the total length, about 65% to 95% of

162 weaving lane changes occurred [13]. In another study, Abdel-Aty et al. investigated drivers'  
163 mandatory lane change behavior on a weaving section of the motorway with managed lanes,  
164 with the goal of determining the safety effects of weaving length, traffic conditions, and driver  
165 characteristics on drivers' mandatory lane change behavior [14].

166 Also, studies on the mechanism of lane changing at weaving segments have been  
167 conducted. A detailed trajectory analysis revealed that a significant proportion of the lane-  
168 changing at the weaving section exhibited group lane-changing behavior, in the form of a lane-  
169 changing platoon and simultaneous weaving behavior in the Kusuma et al. study. The findings  
170 suggested that the relative speed of the current and target lane leaders had varying effects on gap  
171 acceptance behavior [15]. Also, using microscopic traffic data, Chauhan et al. conducted  
172 research on the mechanism of lane-changing process and dynamics. Two types of classification  
173 are considered in the study: free lane change and constraint lane change, and the lane change  
174 duration for these two types is fitted with a log-normal distribution [16].

175 Furthermore, in terms of bottlenecks in weaving segments, Lee and Cassidy and  
176 Skabardonis and Kim conducted macroscopic empirical analyses to define bottleneck activation  
177 for two weaving sections [17, 18]. The authors used oblique cumulative vehicle counts from loop  
178 detectors located within the weaving zone at a distance of 400 m (first site) or 500 m (second  
179 site). Lee and Cassidy concluded that the bottleneck activation at both weaving sections was  
180 triggered by disruptive freeway to the ramp lane changes [17]. They also explained that in the  
181 discharge flow, the position of the lane changes from the highway to the ramp along the weaving  
182 segment play a role. To complete this overview of empirical data analysis, Sarvi et.al presented a  
183 very small sample of microscopic data. The authors concluded, however, that the vehicles  
184 surrounding the freeway significantly affect the acceleration behavior of the weaving vehicles  
185 [19].

186 Moreover, much research has been conducted on lane changing in the context of connected  
187 and autonomous vehicles. Hou et al investigated the factors that influence the length of the lane-  
188 changing buffer zone for autonomous driving dedicated lanes. This study uses NGSIM data to  
189 filter out typical lane-changing description data containing lane-changing behaviors and builds a  
190 principal component analysis (PCA) model containing factors affecting the longitudinal driving  
191 distance throughout the entire lane-changing procedure. The length of lane-changing buffer  
192 zones is suggested by comparing the PCA model to a general linear regression model [20].

193 Furthermore, studies on simulation in traffic issues have been conducted. Traffic modeling  
194 and simulations are indispensable in transportation infrastructure planning. Many research  
195 projects focus on designing road networks and intersections, analyzing traffic situations to  
196 eliminate congestion, reducing vehicle delays, and improving road safety. The majority of them  
197 are based on the development and analysis of microscopic models. In the study by Yuniawan et  
198 al., a method of simulation was used to manage the traffic queue. Arena Simulation software was  
199 used to simulate the traffic queue line [21] [22]. Moreover, simulation has been used to assess  
200 traffic safety, as detailed in a reference [23].

#### 201 **1.4. Modelling Approach**

202 As stated in Background and Motivation, the objective of this research is to develop a  
203 model for lane-changing rates in which traffic and geometric variables are used simultaneously.  
204 Furthermore, field observations have shown that the lane-changing rate predicted by the  
205 HCM2022 equations is underestimated for Iran's traffic conditions.

206 Data from this study is extracted based on filming from 6 weaving segments in Tehran,  
207 Iran for 87 15-minute periods. Required geometric parameters including weaving segment length  
208 ( $L_s$ ) and interchange density ( $ID$ ) as well as traffic parameters such as volumes of different  
209 maneuvers, space mean speed ( $SMS$ ) of 40 weaving and non-weaving vehicles in each 15-minute  
210 period, and finally, all optional lane changes of weaving and non-weaving vehicles have been  
211 carefully obtained. New regression models have been developed based on the above-mentioned  
212 data. Subsequently, the validity of these models was checked based on statistical tests and,  
213 finally, they were compared with HCM2022 models and field observations.

## 214 1.5. Scope of the Study

215 There are two limitations to this research. The first is that this study was conducted for the  
216 city of Tehran in Iran, and the new models obtained are based on Tehran traffic conditions. The  
217 second is about the length of the weaving segments, which were all less than 250 meters.  
218 Furthermore, the new models are restricted to one-sided weaving segments with  $N_{wl}=2$ . The  
219 posted speed limit on the studied weaving segments was 80 km/h for the North Imam Ali and  
220 Jalal-e-Al-e-Ahmad Highways and South Sheikh Fazlollah Nuri Expressway, and 90 km/h for  
221 the junction of the West and East Hemmat Expressways with the Imam Ali Highway. Besides  
222 that, the density of the studied weaving segments was mostly in the 28-43 pc/mi/ln range (LOS  
223 D and E).

## 224 2. Methodology

225 The steps of this study are shown on the flowchart below in Figure 1.

226 Here is a brief explanation of the steps in the flowchart above. The required traffic and  
227 geometric data were obtained in step 1. In step 2, the field data collected and the specifications of  
228 the six weaving segments studied are given in two tables. The control of the correlation values  
229 between possible variables was checked in step 3. The optional lane-changing models have been  
230 produced in step 4 using SPSS software. The estimation of new test models, such as the  
231 coefficient of determination and the probability value, was carried out in step 5. If the tests were  
232 acceptable, Step 6 will continue, otherwise, the variables should be reviewed. In step 6, two  
233 statistical tests were used to check the homogeneity and normality of the residuals of the two  
234 new models. If these two tests have acceptable values, then step 7 will continue, otherwise we  
235 should go back to Step 4 and produce new models with different variables. Finally, the new  
236 models were compared with the HCM2022 models and field observations in step 7 in terms of  
237 tables and figures.

238 Table 1 shows a sample of field data collected from weaving segment number 1. It should  
239 be noted that data from other weaving segments has been omitted from the table due to a lack of  
240 space. In this table,  $L_s$  is the length of the weaving segment in meters (using the short length  
241 definition),  $N_T$  is the total number of lanes,  $N_O$  is the number of main lanes and  $N_A$  is equal to the  
242 number of auxiliary lanes.  $V_T$ ,  $V_{NW}$ , and  $V_W$  are showing total, non-weaving, and weaving  
243 volumes in the weaving segment.  $VR$  is the volume ratio equal to  $V_W$  over  $V_T$ . Finally,  $LC_{OT}$  and

244  $LC_{OW}$  indicate the total and weaving optional lane changes and  $LC_{NW}$  shows non-weaving lane  
245 changes counted in the 6 weaving segments studied. It should be noted that these optional lane  
246 changes for weaving and non-weaving vehicles are counted in the six weaving segments based  
247 on lane changes per vehicle and not per hour. There have been some other data, such as the speed  
248 of 40 non-weaving vehicles and  $LC_{min}$  (the minimum rate at which weaving vehicles must  
249 change lanes to complete all weaving maneuvers successfully) that have been omitted from the  
250 table due to lack of space and low significance in doing this study.

### 251 3. Data Collection

252 To collect data for modeling, six weaving segments in Tehran, Iran was selected. These  
253 weaving segments with allocated numbers, the number of 15-minute data collection periods for  
254 each of these segments, their latitude and longitude, and their lengths are shown in Table 2.

255 The data was collected between the end of December 2019 and the end of February 2020.  
256 It was carefully recorded by filming from elevated locations and mostly footbridges close to the  
257 weaving segments. The required data is divided into two categories: geometric data and traffic  
258 data. Field observations and Google Maps were used to collect geometric data such as the  
259 number of lanes and the lengths of weaving segments. For traffic data, data from recorded videos  
260 of traffic situations in six studied weaving segments (video processing) were analyzed. As an  
261 example of traffic data, consider the collection of weaving and non-weaving speed data:

262 The average speed of weaving and non-weaving vehicles in recorded 15-minute time  
263 intervals is used to calculate the speeds of weaving and non-weaving vehicles. The speeds are  
264 measured in kilometers per hour. Space mean speed ( $SMS$ ) was used to collect speeds in the  
265 field.  $SMS$  is calculated using the traversed length as well as the vehicles' arrival and departure  
266 times in the subject weaving segment. The speed of 40 weaving and non-weaving vehicles is  
267 collected for each 15-minute time interval and the average is presented as the speed of weaving  
268 and non-weaving vehicles in the subject time period.

269 The extracted data contains the following items:

- 270 1. Traffic volumes including freeway to freeway, freeway to ramp, ramp to freeway, and  
271 ramp to ramp.
- 272 2. Space mean speed of weaving and non-weaving vehicles (40 vehicles for each at 15-  
273 minute time periods).
- 274 3. Optional lane changes of weaving and non-weaving vehicles.
- 275 4. Other information, such as interchange density ( $ID$ ), weaving segment length, and  
276 number of lanes, is extracted from google maps.

### 277 4. Data Analysis

278 The field observed lane change rates in some of the weaving segments studied in Tehran  
279 differ significantly from the expected values of HCM2022. Information on lane changes in the  
280 six weaving segments for 3 hours has been collected for each segment. Figures 2.a and 2.b show  
281 the average, maximum, and minimum percentage of the absolute difference between the  
282 observed and HCM2022 optional lane change values for weaving and non-weaving vehicles in  
283 all six weaving segments studied in Tehran over a 3-hour period.

284 It should be noted that the percentage difference shown in Figures 2.a and 2.b is the ratio  
285 of observed values minus HCM over observed values of optional lane changes, which are then  
286 multiplied by 100. As can be seen from both figures above, HCM2022 underestimates the rate of  
287 optional lane change for both weaving and non-weaving vehicles, and the percentage difference  
288 values are noticeable. It is also clear that the average, maximum, and minimum values for non-  
289 weaving vehicles are more than for weaving vehicles. This is due to the lower calculated lane  
290 change values of HCM2022 for non-weaving vehicles (in some cases below, equal to or close to  
291 zero) which resulted in higher difference values with field observations. The highest maximum  
292 difference percentage is for weaving segment 3 equal to 95 percent for non-weaving vehicles.

293 As a result of the figures, it is necessary to produce new models for estimating the total  
294 lane changes rate of weaving and non-weaving vehicles.

## 295 **5. Modeling and Results**

296 After data analysis, data including new variables were entered into SPSS software to obtain  
297 a new model for estimating the total lane change rate for weaving and non-weaving vehicles.  
298 Models were produced using 69 out of a total of 87 available data (15-minute periods). The  
299 remaining 18 periods, equivalent to 20 % of the total data collected, have been used to evaluate  
300 the results of the developed models and to compare them with the HCM 2022 equations.

301 It should be noted that, before obtaining equation 3, the author attempted to produce an  
302 equation with similar variables to HCM2022 ( $L_s$ ,  $N$ ,  $I+ID$ ) for the optional lane-change rate of  
303 weaving vehicles. However, it was found that the correlation between  $L_s$  and  $N$  is 0.67 and the  
304 correlation between  $I+ID$  and  $N$  is 0.6, both of which are high. This issue indicates that these  
305 variables cannot be used in an equation together. Table 3 shows the correlation values for all  
306 three variables in the HCM equation. It was therefore impossible to re-calibrate the HCM model  
307 (equation 1) for Iran's traffic conditions.

308 To validate the new generated models, the correlation between all the variables used in  
309 these two models should be controlled before the regression models developed for the lane-  
310 changing rate of weaving and non-weaving vehicles are introduced. As a consequence, Table 4  
311 below shows the correlation of variables.

312 The variables used in Table 4 are in abbreviation form, so it is necessary to provide a clear  
313 description for each of them.  $LC_{OW}$  and  $LC_{NW}$ , which are dependent variables, indicate optional  
314 lane changes for weaving vehicles and lane changes for non-weaving vehicles, respectively.  $V_{NW}$   
315 and  $V_W$  stand for non-weaving and weaving volumes. The combined variable  $L_s.N_T$  is the  
316 multiplication of  $L_s$  and  $N_T$ , which are the weaving length and the total number of lanes in the  
317 weaving segment. Finally,  $D_{VA}$  ( $V_T / L_s * N_T$ ) is equal to the total volume over the multiplication  
318 of  $L_s$  and  $N_T$ .

319 According to Table 4,  $LC_{OW}$  has a high correlation with  $V_W$  and a fairly good correlation  
320 with  $L_s.N_T$ , which are the variables used in the lane change of the weaving vehicle model  
321 (Equation 3). These two independent variables also have a low correlation value (0.22) with each  
322 other, so they can be used together in a model. In the case of a non-weaving model, it can be  
323 seen that  $LC_{NW}$  has a very high correlation with  $V_{NW}$  (0.91) and a relatively good one with  $D_{VA}$ .  
324 These two independent variables also have a very low correlation (-0.03) with each other, which  
325 means that there will be no problem using both of them together in a model.



326 The modeling process can be started after controlling the correlation of variables used in  
327 the models. Field data and all required variables for modeling have been entered into SPSS  
328 software. The first case concerns the lane change model for weaving vehicles. As previously  
329 stated, the model is obtained by using 80% of the total data (terrain data). The results of the  
330 acceptable model chosen in this case are shown in Table 5.

331 It should be noted that the model should be non-linear for weaving vehicles in accordance  
332 with equation 13-11 of HCM2022, so a non-linear logarithmic model (one of the simplest non-  
333 linear models) for optional lane changes of weaving vehicles has been produced in this research.  
334 In fact, the coefficient values are equal to the power amounts of the parameters shown in Table  
335 5. The  $R^2$  value according to Table 5 is high enough to accept the model and also the p-values of  
336 all parameters are less than the allowable amount (0.05) indicating the validity of the model. The  
337 equation derived from this model is therefore as follows:

$$338 \quad LC_W(\text{optional}) = (3.85 \times 10^{-8}) \times [V_w^{2.37} \times (L_s \times N_T)^{0.84}] \quad \text{Equation 3}$$

339 According to Equation 3, the model developed for estimating optional lane changes of  
340 weaving vehicles includes independent variables: weaving volume, weaving length, and total  
341 number of lanes used as a weaving segment area criterion by the product of variable length and  
342 number of lanes. As shown in Equation 1 (Equation 13-11, HCM2022), the independent  
343 variables of the number of lanes and the length of the weaving segment were two effective  
344 variables for the optional lane changes rate of weaving vehicles and have a direct relationship  
345 with it, which also exists in this study.

346 In HCM2022 model, the optional lane changes rate of the weaving vehicles has no relation  
347 to traffic conditions and volumes and depends only on geometric variables, hence the weaving  
348 volume, which is a traffic variable and defines the level of traffic flow, has been used in the  
349 development of this model (equation 3). This variable has a direct relationship with the number  
350 of optional lane changes and an increase in weaving volumes leads to an increase in optional lane  
351 changes made by weaving vehicles. The result seems rational for the number of weaving  
352 vehicles to have a significant impact on the lane change rate.

353 To verify the validity of the model obtained, it is necessary to check the equality of the  
354 error variances and the normality of the residuals, which are the two assumptions of the  
355 regression model. There are two tests to control these two items: Shapiro-Wilk test for residual  
356 normality and Breusch-Pagan test for variance equality. For interested readers, the basics and  
357 fundamentals of these two tests can be found in three references [24, 25, 26].

358 Table 6 shows the p-values of Shapiro-Wilk and Breusch-Pagan tests for equation 3.

359 Based on Table 6, both p-values are greater than 0.05, which means that residual normality  
360 and variance equality assumptions are accepted, hence equation 3 will be approved.

361 The assessment of optional lane change rates for weaving vehicles calculated from  
362 HCM2022 model and equation 3 in this study was compared with field observations in Figure 3.  
363

364 As can be seen in Figure 3, HCM underestimates the optional lane change rates of weaving  
365 vehicles, whereas the model (equation3) estimate is so close to field observations. The maximum  
366 difference between the developed model and field observation is equal to 273 lc/hr in the 12th

367 data, while this value for HCM and field observations is equal to 1102 lc/hr in the 14th random  
 368 data in Figure 3. Consequently, the developed model is way more accurate than HCM according  
 369 to the traffic conditions of six weaving segments studied in Tehran, Iran.

370 To evaluate the model developed, the value and percentage of the difference in field  
 371 observations with HCM2022 and the model were calculated. The Root Mean Square Error  
 372 (RMSE) is also used to display the improvement of the developed model compared to the  
 373 HCM2022 model. Table 7 shows these values that were obtained using test data.

374 According to Table 7, the results obtained from the developed model of optional lane  
 375 changes for weaving vehicles show an improvement in the estimation relative to HCM2022  
 376 model. Accordingly, the Root Mean Square Error (RMSE) was reduced up to 600 units and was  
 377 equal to approximately 80 percent in the developed model ( $RMSE = \sqrt{\frac{\sum_{i=1}^n (x_{i,model} - x_{i,observed})^2}{n}}$ ).  
 378 The absolute mean value of the difference in the developed model was also reduced up to 530  
 379 units and equal to 80 percent, which indicates an improvement in the results of this model.  
 380 Another important point is the underestimation of the optional lane changes rate of the weaving  
 381 vehicles by HCM2022 equation, as said in the explanation of Figure 3.

382 The second case concerns lane changes of non-weaving vehicles. The model in this case  
 383 was developed using the linear regression approach and the SPSS software for weaving segments  
 384 with short lengths (less than 250 meters) using terrain data. The results of the model developed  
 385 have been shown in Table 8 and the new equation is shown as Equation 4 below Table 8.

386 
$$LC_{NW} = (0.16 \times V_{NW}) - (19.42 \times \frac{V_T}{L_S \times N_T})$$
 Equation4

387 Based on equation 4, the lane change rate of non-weaving vehicles is associated with two  
 388 independent variables, including the non-weaving volume and solidity of the weaving segment.  
 389 In this equation, increasing the non-weaving volume is expected to increase the rate of lane  
 390 changes in non-weaving vehicles seen in the HCM2022 developed models.

391 Another variable of equation 4 is the solidity of the weaving segment, which has an  
 392 indirect relationship to the lane change rate of non-weaving vehicles. This variable consists of  
 393 the total volume, the total number of lanes, and the length of the weaving segment. According to  
 394 the HCM2022 model, the lane change rate of non-weaving vehicles has an indirect relationship  
 395 with the number of lanes and a direct relationship with the weaving length of the segment. Given  
 396 that the range of weaving length changes in this study is much more limited than in HCM2022  
 397 (HCM range includes lengths equal to almost 100 to 800 meters, which is limited to the range of  
 398 100 to 250 meters in this study), length has not been used as an independent variable and, on the  
 399 other hand, this variable has a correlation with non-weaving volume.

400 On the other hand, the total number of lanes has a correlation with the non-weaving  
 401 volume, so two variables of length and number of lanes of the weaving segment mentioned in  
 402 HCM2022 cannot be used directly in equation 4. Thus, to see the impact of these variables, a  
 403 new variable called solidity has been defined which shows the number of vehicles per meter in  
 404 each lane. Increasing the density of the weaving segment leads to a reduction in vehicle  
 405 maneuverability and therefore does not allow vehicles to change the lane easily. As a result, the  
 406 number of lane changes of non-weaving vehicles seen in the model (equation 4) is decreasing.

407 As in the previous case, before obtaining equation 4, the author tried to produce an  
408 equation with variables equal to the HCM2022 equation ( $V_{nw}$ ,  $Ls$ ,  $N$ ) for the lane-changing rate  
409 of non-weaving vehicles. But it was found that these variables were highly correlated. The re-  
410 calibration of the HCM2022 model (equation2) was impossible under Iran's traffic conditions.

411 To accept the model obtained, it is necessary to check the equality of variance and the  
412 normality of residuals. Table 9 displays the p-values for the Shapiro-Wilk and Breusch-Pagan  
413 tests for equation 4.

414 Based on Table 9, both p-values are greater than 0.05, which implies that residual  
415 normality and variance equality assumptions are accepted, and thus equation 4 is approved.

416 Figure 4 shows a comparison of the lane change rates of non-weaving vehicles calculated  
417 by HCM2022 and the model developed in this study with field observations.

418 As in the previous case, it can be seen in Figure 4 that HCM underestimates the lane  
419 change rates of non-weaving vehicles and has significant differences with field observations.  
420 Although the developed model behaves similarly to field observations, the differences are much  
421 smaller than in HCM2022. The maximum difference between the developed model and field  
422 observation is related to the 4th data and is almost 190 lc/hr. While this difference for HCM2022  
423 is equal to 394 lc/hr in 4th random data. The developed model is therefore more accurate than  
424 HCM2022 model.

425 The value and percentage of difference in field observations with HCM2022 and the model  
426 were computed to evaluate the model developed. The Root Mean Square Error (RMSE) is also  
427 used to show the improvement of the developed model compared to the HCM2022 model. These  
428 values, obtained from test data, are shown in Table 10.

429 According to Table 10, the results obtained from the developed lane change model for non-  
430 weaving vehicles indicate an improvement in the estimation relative to the HCM2022 model.  
431 Based on Table 10, the Root Mean Square Error (RMSE) is reduced up to 170 units and is equal  
432 to 65 percent in the developed model compared to the HCM2022 model. The absolute mean  
433 difference between the developed model and the HCM2022 model with field observations  
434 indicates a decrease of 160 units (equal to 70%) in the developed model relative to HCM2022  
435 model. Another important point is the observation of underestimation in the evaluation of non-  
436 weaving vehicle lane change rates by HCM2022 relative to field observations. The collection of  
437 this evidence and considerations on the available experimental sample shows an improvement in  
438 the results of the developed model in the estimation of lane change rates for non-weaving  
439 vehicles compared to HCM2022 model.

## 440 6. Conclusion

441 Based on the hypothesis of this study, it was found that traffic variables were also effective  
442 under the conditions of this study and that the effect was significant. When these variables were  
443 used, the error of comparison with field observations was significantly reduced compared to the  
444 state in which these variables were not used. It should also be noted that the models used in this  
445 study were based on weaving segments with lengths less than 250 meters and traffic and  
446 geometric data collected in Tehran, Iran, which could be considered the limitations of the study.

447 The conclusion can be stated as follows, according to the findings of the study:

448 1. The new variable of the lane-changing new model for non-weaving vehicles, defined as  
449 traffic density, has an indirect relationship to the lane-changing rate of non-weaving vehicles.  
450 The reason for the relationship ((indirect)) is that by increasing the density of the weaving  
451 segment, the maneuverability of vehicles reduces and does not allow them to change lanes easily  
452 due to shorter vehicle gaps. The subject has been seen in the model.

453 2. It was found that changing the weaving volume did not affect the optional lane-changing  
454 rate of the weaving vehicles under constant conditions, which is illogical. This issue may be due  
455 to not including traffic variables in the HCM equation, and the need to include traffic variables is  
456 clear here. One of the issues that arises from this is that the results of the HCM model are not  
457 consistent with field observations and underestimation was observed for the conditions of this  
458 study.

459 3. For both lane-changing models of weaving and non-weaving vehicles, the multiplication  
460 of weaving length and the total number of lanes ( $L_S \times N_T$ ) as the weaving segment area are  
461 included in equations 3 and 4. As this area increases, vehicles will have more space and freedom  
462 to change lanes increasing the number of lane changes for weaving and non-weaving vehicles. In  
463 addition, increases in the fraction  $\frac{V_T}{L_S \times N_T}$  have a negative effect on non-weaving vehicle lane-  
464 changing, as indicated by the minus sign in equation 4.

465 The results of this study revealed that the lane-changing rate in weaving segments  
466 computed by HCM2022 equations is underestimated for both weaving and non-weaving  
467 vehicles. In contrast, a comparison of HCM2016 lane change rates with NGSIM, US-101 data in  
468 the study of Ishtiak Ahmed et al. indicated that the HCM2016 estimates for weaving vehicles are  
469 totally consistent with those at the NGSIM site, controlling for density. This matter should be  
470 thoroughly considered.

471 Furthermore, according to Akbarzadeh and Mohajeri's study titled "Appraisal of different  
472 HCM methodologies for the analysis of weaving segments, case study: a weaving segment in  
473 Isfahan, Iran," HCM2016 outperforms all other HCM editions in estimating the rate of lane  
474 change in weaving segments on an Iranian freeway. However, the study did not propose a model  
475 for weaving and non-weaving vehicle lane changing on a weaving segment. Instead, there were  
476 only two models for weaving and non-weaving vehicles. As a result, this research, which  
477 proposed models of lane changing in weaving segments, can be used to supplement the previous  
478 study.

479 The development of models for longer-length weaving segments may be an issue to be  
480 studied. Based on the focus of this research on short weaving segments (less than 250 meters),  
481 another model can be developed by collecting data on longer weaving segments. It is also  
482 suggested that, since HCM was developed in the USA, using field observations in that country,  
483 the new regression models of this paper can be examined to consider the suitability of these  
484 models and their new variables for US traffic conditions.

485 Moreover, the use of connected and autonomous vehicles in weaving segments could be an  
486 interesting topic to research. In a relevant study, the system capacity, average length of the  
487 service queue, and average number of transport tasks for autonomous vans were all determined  
488 using mathematical modeling based on Markov random system theory [27].

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491 of this article.

## 492 **8. Data Availability Statement**

493 Some or all data, models, or code that support the findings of this study are available from  
494 the corresponding author upon reasonable request (one R script file for the produced equations of  
495 this research and some Excel files for the traffic and geometric data collected from 6 weaving  
496 segments in Tehran, Iran).

## 497 **9. Declaration of Conflicting Interests**

498 The author(s) declared no potential conflicts of interest with respect to the research,  
499 authorship, and/or publication of this article.

## 500 **10. Author Contributions**

501 The authors confirm their contribution to the paper as follows: study conception and  
502 design: Behrooz Shirgir, data collection: Shervin Sayyar, analysis and interpretation of results:  
503 Behrooz Shirgir, Shervin Sayyar, draft manuscript preparation: Ali Kashani. All authors  
504 reviewed the results and approved the final version of the manuscript.

505

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507

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### **Caption list of figures and tables**

511 **Fig.1.** Steps of the study

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514 **Fig.3.** Comparison of optional lane changes rate of weaving vehicles

515 **Fig.4.** Comparison of lane changes rate of non-weaving vehicles

516

517 **Table 1.** Sample field data collected from weaving segment number 1

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527 **Table 10.** Evaluation of estimation results of lane changes rate of non-weaving vehicles by the developed  
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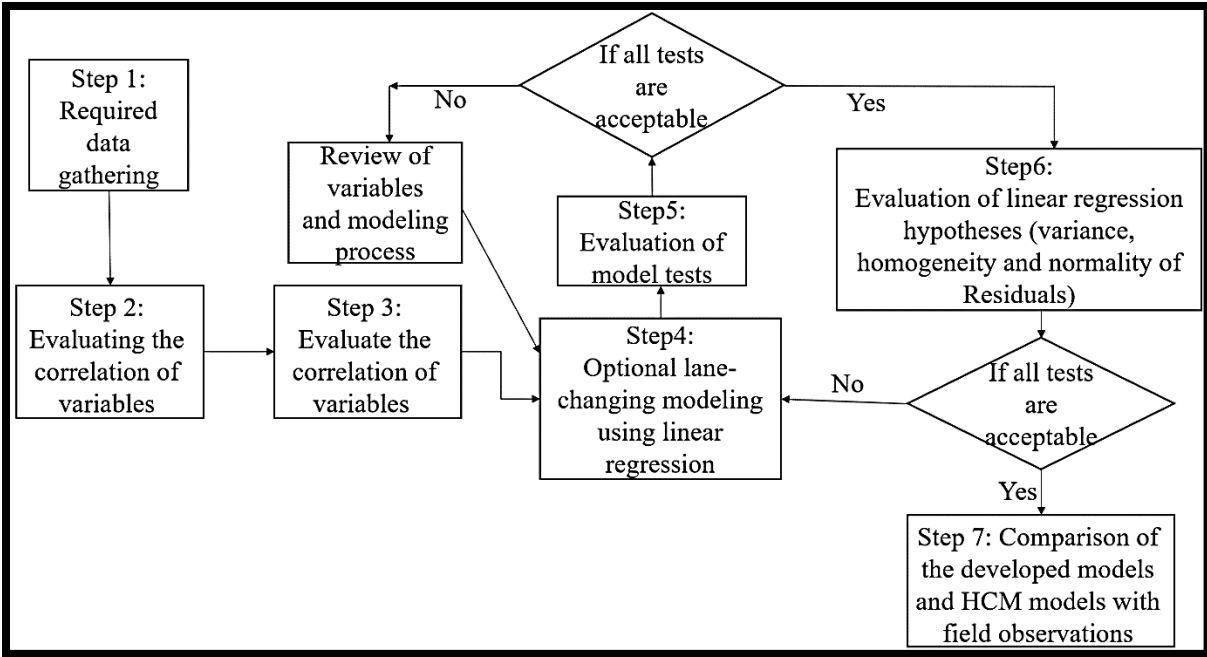


Figure 1

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$L_S$ (m)	$N_T$	$N_O$	$N_A$	$V_T$ (pc/)	$V_{NW}$ (pc/h)	$V_W$ (pc/h)	$VR$	$LC_{OT}$	$LC_{OW}$	$LC_{NW}$
230	5	3	2	8232	5532	2700	0.33	1848	1072	776
				8292	6296	1996	0.24	1892	988	904
				8112	5780	2332	0.29	1456	748	708
				7044	4564	2480	0.35	1224	508	716
				8672	6108	2564	0.30	1808	960	848
				6012	4064	1948	0.32	1900	1164	736
				7612	5672	1940	0.25	1864	992	872
				8204	6340	1864	0.23	2040	1068	972
				7868	5848	2020	0.26	2008	952	1056
				8240	5936	2304	0.28	1900	884	1016
				8264	6112	2152	0.26	1816	692	1124
8040	5552	2488	0.31	1628	772	856				

Table 1

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537 **Table 2**

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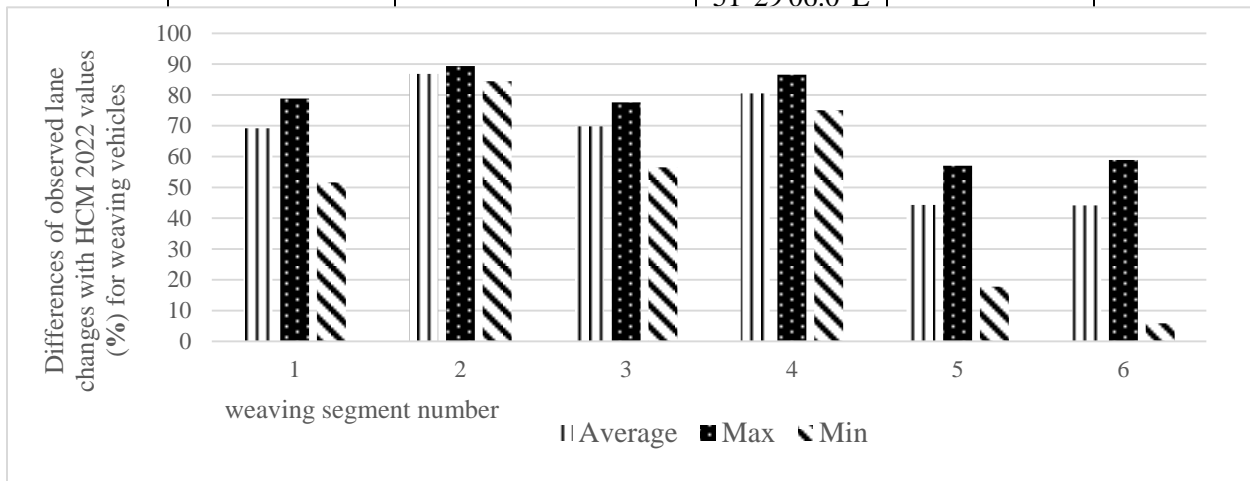
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Weaving segment number	Number of 15-minute data collection periods	latitude and longitude	Weaving length (meters)
1	16	35°43'44.2"N 51°22'06.8"E	230
2	14	35°45'31.4"N 51°29'04.8"E	180
3	15	35°45'32.5"N 51°29'03.7"E	150
4	16	35°45'06.1"N 51°31'54.2"E	190
5	15	35°44'57.4"N 51°22'18.3"E	110
6	11	35°45'31.6"N 51°29'06.0"E	150



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**Figure 2.a**

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Figure 2.b

	$L_s$ (m)	$N$ (number of lanes)	$I+ID$
$L_s$ (m)	1.00	0.67	0.12
$N$ (number of lanes)	0.67	1.00	0.60
$I+ID$	0.12	0.60	1.00

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Table 3

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	$V_{NW}$	$V_W$	$LC_{OW}$	$LC_{NW}$	$L_S.N_T$	$D_{VA}$
$V_{NW}$	1	-0.04	0.03	0.91	0.73	-0.03
$V_W$	-0.04	1	0.75	-0.09	0.22	-0.31
$LC_{OW}$	0.03	0.75	1	0.01	0.39	-0.57
$LC_{NW}$	0.91	-0.09	0.01	1	0.79	-0.2
$L_S.N_T$	0.73	0.22	0.39	0.79	1	-0.69
$D_{VA}$	-0.03	-0.31	-0.57	-0.2	-0.69	1

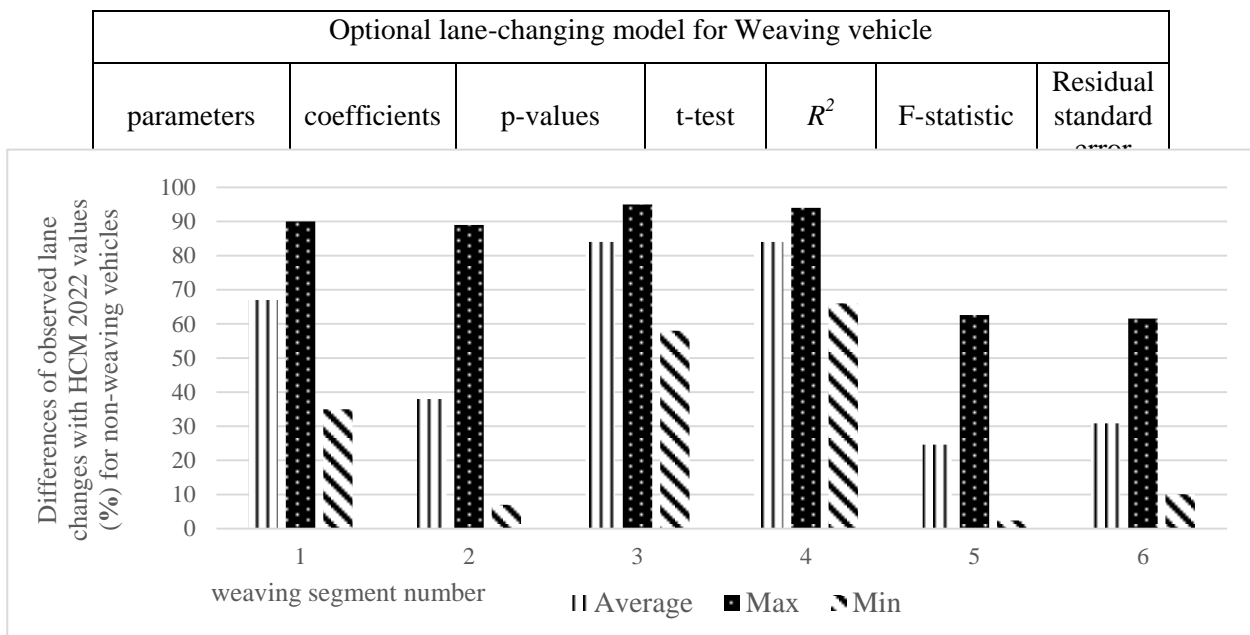
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Table 4

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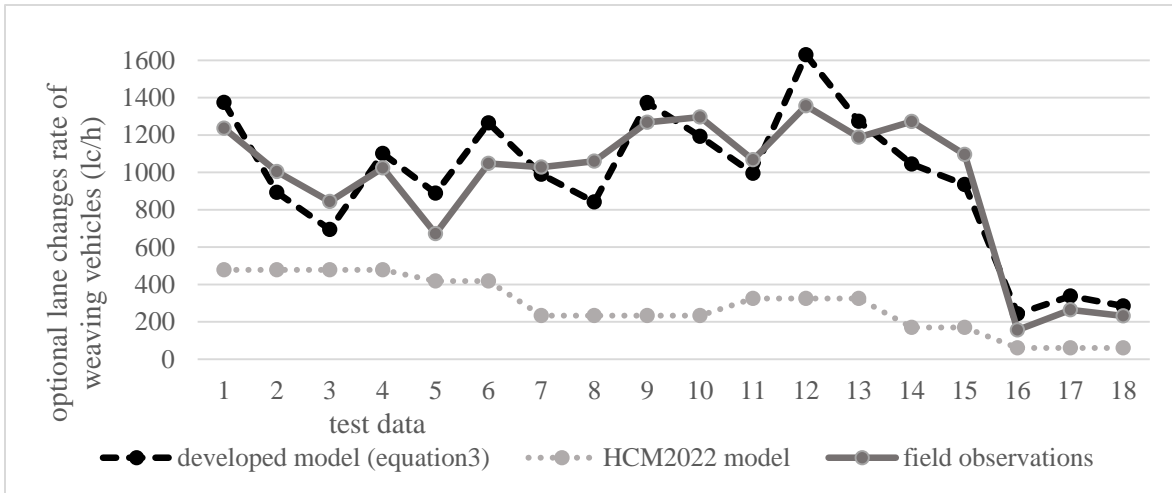
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Table 5



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Note: \*\*\*The qualitative significance level of the coefficients which relies on the p-value.

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**Table 6**

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Test name	p-value
Shapiro-Wilk	0.605
Breusch-Pagan	0.962

573

**Figure 3**

Model	Criterion reviewed		
	RMSE	Absolute average percentage of differences	Absolute mean value of differences

HCM2022 model	737	68.3	663
Developed model	150	17.5	134

574

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**Table 7**

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578 **Table**

**8**

Optional lane-changing model for non-weaving vehicle						
parameters	coefficients	p-values	t-test	$R^2$	F-statistic	Residual standard error
$V_T/(L_S*N_T)$	-19.4233	1.48e-07 ***	-5.872	0.9522	688.5	114.8
$V_{NW}$	0.1617	< 2e-16 ***	22.767			

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Note: \*\*\*The qualitative significance level of the coefficients which relies on the p-value.

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585

Test name	p-value
Shapiro-Wilk	0.747
Breusch-Pagan	0.083

586

**Table 9**

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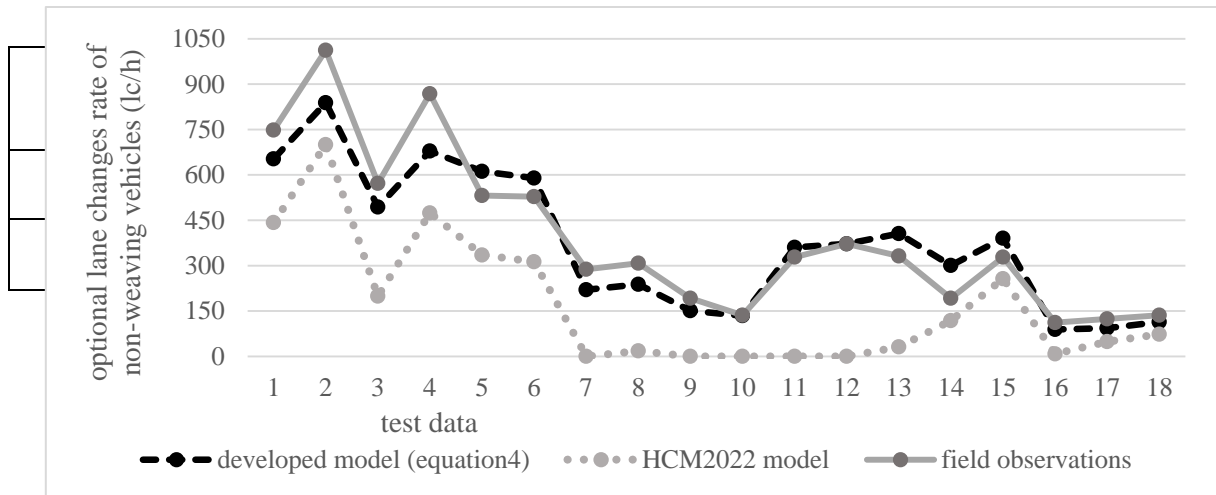
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**Figure 4**

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**Table 10**

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601 Dr. Behrooz Shirgir

602 Behrooz Shirgir has been a member of the Department of civil engineering at Kharazmi  
 603 University since 2012. His teaching is focused on Traffic Engineering ,Transportation, and  
 604 Pavement analysis at the undergraduate and Master’s levels. His main research interests are in  
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 606 many M.Phil. studies, largely in the field of roadway engineering.

607 Ali Kashani

608 He is a graduate MS student at Iran's Kharazmi University. Majored in transportation  
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 610 conducting research, and writing articles on any traffic topic, especially contemporary ones.

611 Working with Dr. Behrooz Shirgir, two papers about highway weaving segments were published  
612 in 2020.

613 Shervin Sayyar

614 He is a graduate MS student at Iran's Kharazmi University, majoring in transportation  
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616 does not have enough time to conduct research or prepare an article on a traffic topic. He is  
617 interested in conducting research on road traffic modelling (micro, meso, and macro modelling),  
618 simulation models, intelligent transportation systems (ITSs), traffic control, and management.

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