

Sharif University of Technology Scientia Iranica Transactions A: Civil Engineering http://scientiairanica.sharif.edu



Cementation

Tensile strength parameters controlling of zeolite-cemented sands

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Received 3 February 2017; received in revised form 9 June 2017; accepted 19 August 2017

KEYWORDS Stabilization; Zeolite; Cement; Tensile strength; Babolsar sand.

Abstract. Treating soil with cement and zeolite is widely used in soil stabilization. This research intends to quantify the impact of cement and zeolite contents, porosity index, and voids/cement ratio on zeolite cemented sands by the splitting tensile strength (σ_t) assessment. The approach of splitting tensile tests using specimens by different zeolite replacement percentages was followed. Results indicated that cement was replaced by zeolite at optimum proportion of 30%. Then, improved values of σ_t by the effect of zeolite and cement chemical properties in the cement sand specimens were attained. Zeolite can have a more significant effect on a compacted mixture if its cement content and porosity increase. In this paper, it is shown that for the zeolite cemented sands, σ_t increases by increase in cement content (C) and reduction in porosity (n); and a power function is welladapted to fit both $\sigma_t - C$ and $\sigma_t - n$. Afterwards, good correlations are obtained between voids/cement ratio (n/c) and the splitting tensile strength (σ_t) of the sand-zeolite-cement studied. Finally, based on a number of input variables, namely, porosity (n), replacement of cement by zeolite (Z), and cement content (C), considering the regression approach, an equation is suggested to predict σ_t . Moreover, it is shown that the evolved equation could successfully predict the tensile strength.

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1. Introduction

Soil stabilization using cement has been adopted as a ground improvement approach in geotechnical engineering for several years. Using cemented soils is the most common procedure among others with a significant contribution to modifying of shear strength parameters of soil. There are some major advantages of cemented soils, among which the prominent cases include avoiding carrying soil from elsewhere and being

*. Corresponding author. E-mail addresses: aghilekhajeh@yahoo.com (A. Khajeh); hma@gonbad.ac.ir (H. Mola-Abasi); saforanaderii@gmail.com (S. Naderi Semsani) influencing mechanical behavior of cemented sands are cement content and its type, porosity, and grain size of the sandy soil. Several researchers have studied the properties of mechanical behavior of cement-sand mixture, some of which are presented in Table 1.
Cementation of sand contributes to increasing brittle behavior of the materials: thus, to reduce such

cost-effective as well as time-saving.

brittle behavior of the materials; thus, to reduce such constraints, some additives are used. The most popular applicable additives are fibres, including polypropylene and polyethylene [1-3]. Other additives used are nano particles, glass, fly ash, and silica fume [4-7]. In addition, using additives remarkably reduces the project cost. Yet, to date, in the studies, there has been a little heed paid to natural zeolite pozzolans as

technique is widely used especially for treating prob-

lematic soils, e.g., loose sand. A number of parameters

No.	Year	Authors	Description		
1	2016	Forcelini et al. [26]	Axial and diametral compression tests are conducted on cemented sands and it is shown that the higher the cement percentage and the smaller the void ratio, the bigger is the resistance.		
2	2015	Yilmaz et al. [27]	They investigate the specimen size effect on the strength properties of cemented paste backfill through unconfined compressive strength tests [27].		
3	2014	Consoli and Foppa [28]	The adequacy of the porosity/cement ratio in predicting elastic and plastic characteristics of an artificially cemented soil under isotropic compression is examined. The results show that the porosity/cement ratio is useful in estimating the incremental yield stress and initial bulk modulus of artificially cemented soil in a certain circumstance [28].		
4	2013	Consoli et al. [29]	They measure the influence of distinct types of Portland cement, amounts of cement, porosity, curing time period, and porosity/cement ratio in the assessment of unconfined compressive strength of rammed sand-cement mixtures [29].		
5	2010	Consoli et al. [30]	They quantify the influence of the amount of cement, the porosity, and the voids/cement ratio in the assessment of unconfined compressive strength (q_u) and splitting tensile strength (q_t) of an artificially cemented sand, as well as in the evaluation of q_t/q_u relationship. The results show that a power function adapts well q_t and q_u values with increasing cement content and reducing porosity of the compacted mixture. The voids/cement ratio is demonstrated to be an appropriate parameter to assess both q_t and q_u of the sand-cement mixture studied. Finally, the q_t/q_u relationship is unique for the sand-cement studied, being independent of the voids/cement ratio [30].		
6	2007	Consoli et al. [17]	They quantify the influence of the amount of cement, the porosity, and the moisture content on the strength of an artificially cemented sandy soil and evaluate the use of a water/cement ratio and a voids/cement ratio to assess its unconfined compression strength. The results show that the unconfined compression strength increases linearly with the growth of the cement content and exponentially with the reduction in porosity of the compacted mixture. The change in moisture content also has a marked effect on the unconfined compression strength of mixtures compacted at the same dry density [17].		
7	2005	Thomé et al. [31]	A new method is proposed for predicting the behavior of shallow footings bearing on an upper layer of processed cemented soil that overlies a layer of weakly bonded residual soil with a high void ratio [31].		

Table 1. Previous studies in the field of cemented sands.

additives in cement-sand mixtures. Zeolite contains large quantities of SiO_2 and Al_2O_3 particles [8]. Adding zeolite, like other pozzolanic materials such as calcined shale, calcined clay, or metakaolin, can greatly enhance the strength of cement due to pozzolanic reaction with $Ca(OH)_2$ and prevent unpleasant expansion, which can be attributed to alkali-aggregate reaction. Zeolite addition will enhance the properties of interfacial microstructure and reduce the porosity of blended cement paste [8-10]. Yilmaz et al. concluded that the clinoptilolite blend decreased the specific gravity of cements [11].

Addition of zeolite to cement-sand mixtures can cause an increase in strain at failure as well as reduce their brittle behavior, that is, mixtures containing zeolite reveal increasing strain at failure in comparison with cemented ones. Additionally, by decreasing strain at failure, brittle behavior of the sample increases. Therefore, by using zeolite instead of cement, the brittle behavior of the mixture decreases [12]. MolaAbasi and Shooshpasha conducted a series of unconfined compressive tests [13] in order to investigate the effect of cement and zeolite on the mechanical behavior of sandy soils, and they concluded that cement addition substantially improved the soil strength of both zeolitecement mixtures and cemented soils, even in a low content [14]. The Unconfined Compression Strength (UCS) in any cement content first increased and then, after reaching the peak, decreased by zeolite replacement in 28 days of curing. The optimum value of zeolite for all cement contents was achieved 30% at which zeolite efficiency was larger in mixtures which were more cemented and less compacted. MolaAbasi et al. [15] also performed Chemical Oxygen Demand (COD), pH, and Scanning Electron Microscopy (SEM) tests and confirmed that:

- 1. Materials with the zeolite mixture revealed stronger adsorptive capacity of COD than the cemented one did;
- 2. Cement substitution by zeolite increased the pH in 14 days and the pH variation of zeolite-cement samples stopped in 42 days;
- 3. Based on SEM analysis, zeolite addition to cementsand mixture improved the microstructure, which contributed to strength increase.

MolaAbasi and Shooshpasha presented a polynomial model for prediction of the Unconfined Compressive Strength (UCS) via Group Method of Data Handling (GMDH) type neural network defined by a number of major parameters including curing time, cement content, relative density, and zeolite replacement percentage. It was concluded that the most effective parameters on the amount of UCS were cement and zeolite contents [16].

Consoli et al. were able to develop the first reasonable dosage methodology regarding the porosity/cement ratio for soil-cement mixture, which was defined by the porosity of the compacted mixture separated by the volumetric cement content, as a suitable parameter to estimate the soil-cement mixture UCS [17]. MolaAbasi et al. found that the porosity/cement content ratio was an acceptable parameter in the UCS evaluation of zeolite-cemented sand and they presented a unique relationship linking the UCS to porosity and contents of zeolite and cement [18].

Nowadays, it is recognized that tensile strengths are intimately related in artificially cemented soils, see, e.g. [19-22]. In case of having an improved layer over a weak soil, once failure occurs, the failure undergoes tensile cracks in the bottom of the stabilized layer; hence, tensile strength estimation becomes a necessity. It is not still clear whether porosity has relation with zeolite and cement contents. This study intends to investigate controlling parameters of tensile strength, regarding zeolite-cement-sand mixtures. To achieve this end, parameters such as cement and zeolite contents, porosity, and porosity/cement ratio have been considered and a series of tensile tests have been done. Another objective of the current research is to investigate parameters which influence tensile strength. In this paper, first, the experimental setup, including material property definitions and test procedure, is explained. Then, effects of the mentioned controlling parameters on zeolite-cement sands are assessed. Finally, a unique correlation for the given zeolite-cement mixture is presented.

2. Experimental setup

The experimental setup of the current paper includes assessing material geotechnical properties and then, performing tensile strength tests. A series of splitting tensile tests involving three distinct porosity ratios, four cement contents (2, 4, 6, and 8%), and six different zeolite replacements (0, 10, 30, 50, 70, and 90%) have been performed.

2.1. Materials

2.1.1. Sand

The sand used in the present study was obtained from Babolsar city, which is located in northern Iran along the southern shoreline of Caspian Sea with a mean grain size of $D_{50} = 0.24$ mm, coefficient of uniformity of $C_u = \frac{D_{60}}{D_{10}} = 1.75$, coefficient of curvature of $C_c =$ 0.89, maximum and minimum dry unite weights of $\gamma_{d,\text{max}}$ (kN/m³) = 17.7 and $\gamma_{d,\text{min}}$ (kN/m³) = 14.9, and specific gravity of $G_s = 2.74$ [23]. According to the unified soil classification system, the soil is classified as poorly graded sand (SP) [24]. The grain size distribution of the sand is shown in Figure 1. A Scanning Electron Microscopy (SEM) picture of Babolsar sand with sub-rounded particles is shown in Figure 2(a).

2.1.2. Cement

Ordinary Portland cement type II (Figure 2(b)), from Neka cement companies in Iran, was employed. Some of its physical properties include: $G_s = 3.11$, $S_s \ge$ $3000 \text{ (cm}^2/\text{g})$, and $S_i \ge 75 \text{ (min)}$, where G_s is specific gravity of the cement grains, S_s is specific surface, and S_i is initial setting time. Chemical properties of cement are presented in Table 2 [25].

Chemical	Chemical name		Al_2O_3	$\mathrm{Fe}_2\mathrm{O}_3$	K_2O	CaO	MgO	SO_3	Na_2O	
Percent $(\%)$	Cement	21.90	4.86	3.3	0.63	63.32	1.2	2.04	3.08	
refeent (70)	$\operatorname{Zeolite}$	67.44	10.8	0.84	0.19	1.24	0.33	0.47	3.71	

Table 2. Chemical properties of the cement and zeolite.



Figure 1. Grain size distribution of the studied sand.

2.1.3. Zeolite

Natural clinoptilolite type of zeolite with particles passing No. 200 sieve, known as fine aggregates, was used in this study. It can be found near Aftar City in Semnan province of Iran (Figure 2(c) and Table 2). According to the Unified Soil Classification System, zeolite is classified as silt (ML). Furthermore, it is considered to be non-plastic (LL = 24%) and its physical terms are: specific weight = $11900 (N/m^3)$, specific surface = 100 (m^2/kg) , water absorption = 60% volumetric, cation exchange capacity = 26 (gr/meq), and $G_s = 2.2$.

2.2. Sample preparation

Favorable impact of zeolite on cemented sand strength requires curing time due to pozzolanic reaction. The pozzolanic activity of zeolites with cement can be attributed to their chemical and mineralogical composition. Based on the test results of MolaAbasi et al., 42 days of curing time could be considered to stop pH variation of zeolite samples. Therefore, 42 days is the time that the maximum hydration reaction differences between zeolite-cemented sand and mere-cemented sand occur; so it was selected as an

appropriate curing time for subsoil improvements [15]. It is noteworthy that, in sample preparation, the effect of cement and zeolite addition was assumed as follows.

To prepare cylindrical specimens, with regard to the considered mixtures (cement percent was 2, 4, 6, and 8% as well as 0, 10, 30, 50, 70, and 90% zeolite replacement), dry weight of materials including sand, cement, and zeolite weights could be calculated from Eq. (1). For tensile specimens, zeolite replacement was 30% based on unconfined compressive strength.

$$W_s = \gamma_d \times \forall, \tag{1}$$

where \forall is the mold volume and γ_d is the dry unit weight related to 50, 70, and 85 relative densities of sand. It is important to note that cement addition leads to increase in initial density of specimens. To consider this agent in dry weight of samples, the following steps were performed:

- Considering minimum and maximum void ratios of the sand, the void ratios of 50, 70, and 85 relative densities were computed;
- G_s of the mixture of sand, cement, and zeolite was determined using weighted average;
- The unit weight of considered mixture was calculated by Eq. (2):

$$\gamma_d = \frac{G_s \gamma_w}{1+e}.\tag{2}$$

Before testing, sample preparation inside a lubricated cylindrical mold was performed. In Figure 3, a typical specimen with 36 mm diameter and 76 mm height is shown. During preparation, first, dry materials as in Figure 4 were mixed and water was added; then, they were stored in a container and a plastic bag to avoid moisture loss before testing.



(b)

(c)

Figure 2. SEM images of (a) Babolsar sand, (b) cement, and (c) zeolite.



Figure 3. The mold and the prepared sample.



Figure 4. A typical dry material.

2.3. Test procedure

A series of splitting tensile tests were performed in this study according to Brazilian standard (NBR 7222 Brazilian Standard Association 1983). All of the parameters considered in the testing setup are listed in Table 3.

For the splitting tensile tests, an automatic load-



Figure 5. Measuring the sample weight before testing.

ing machine with the capacity of up to 5 kN was used. In Figure 5, the weight of remolded specimen was measured. Dimensions were also determined; all dimensions were about 76 mm in height and 38 mm in diameter. Then, the remolded specimen was positioned in the machine. At a specific loading, its failure was utterly seen in vertical diameter of the sample. These are depicted in Figure 6(a) and (b), respectively.

3. Results

3.1. Effect of zeolite content on tensile strength

Variations of tensile strength related to the 42- days cured samples by different relative densities are plotted against zeolite replacements percent (Z%) in Figure 7. Figure 7 indicates the effect of additive materials on sand in relation to σ_t determination; as can be clearly seen, in any range of cement (2, 4, 6, and 8%), σ_t has

Variable	Samples description		
Soil type	Poorly graded sand		
Cement agent	Portland cement (type II)		
Cement content	2,4.6, and $8%$ dry unit weights of base soil		
Type of zeolite	Natural cilnoptilolite zeolite		
Zeolite content	0, 10, 30, 50, 70, and 90% of cement		
Voids ratio	Related to $Dr=50$, 70, and 85% sand		
Water content	10% weight of base soil		
Sample size	38 mm diameter and $76 mm$ height		
Curing condition	Cured for 42 days in humid room		

Table 3. Description of parameters.



Figure 6. (a) Before testing and (b) after testing.



Figure 7. Effect of additive materials to sand on tensile strength (σ_t) .

Table 4. Chemical properties of the cement replaced by 30% zeolite.

Chemica	SiO_2	Al_2O_3	CaO	
	0.7 cement	15.33	3.402	44.324
Porcont (%)	0.3 zeolite	20.232	3.24	0.372
reicent (70)	Sum	35.562	6.642	44.696
		42.204		44.696

grown. Later on, reaching a summit of 30% zeolite replacement, there is a drop. Results show that the optimum percent of zeolite achieved is 30%. Therefore, substitution of 30% zeolite is enough to generate a significant gain in strength. The causes may be related to chemical properties of zeolite and cement mixture. Once 30% zeolite is replaced by cement, the sum of SiO₂ and Al₂O₃ amounts is close to CaO (Table 4).

The rate of increase in q_t of optimum



Figure 8. σ_t enhancement of cemented sands replaced by optimum value of zeolite.

zeolite-cemented sand samples in comparison with cemented ones ([$\sigma_{t \text{ zeolite cemented sand}} - \sigma_{t \text{ cemented sand}}$]/ $\sigma_{t \text{ cemented sand}}$) is demonstrated in Figure 8. It is plainly visible that mixtures having higher cement contents and lower densities experienced much more rise in their strength rates, which can be traced to the fact that the amount of zeolite-cement hydration is much more higher in low densities.

Moreover, it is evident from Figure 4 that when Z = 50%, all q_t amounts approximately reached cemented sand tensile strength, representing that using zeolite had the same effect on the strength. Cement production process in Iran is highly expensive and time-consuming and it induces much pollution. In addition, there are a number of benefits in using zeolite; for instance, zeolite addition to cemented mixtures increases initial setting time as well as shear strain and reduces brittle behavior [15]. Therefore, the use of zeolite sounds essential and can be included as one of the environmentally sound practices.

3.2. Effect of cement content on tensile strength

Figure 9 shows the raw data for the three studied porosity ratios and the fitted lines for σ_t as a function



Figure 9. Variations of splitting tensile strength with cement and zeolite changes.

of cement content (C) for different ranges of zeolite percent. It can be observed from Figure 9 that cement content parameter has great effect on the σ_t value of this sand-cement-zeolite mixture, that is, even a small addition of cement generates a considerable rise in strength rate. Each line in the figure is a best fit line, demonstrating that the power correlation could accurately predict the tensile strength.

3.3. Effect of porosity on tensile strength

Tensile strength variations of zeolite-cement-sand specimens on vertical axis are plotted against porosity (n) in each diagram drawn in Figure 10. It is seen that the amount of σ_t decreases while the rate of porosity increases in both zeolited and cemented samples. Strength rate losses are more for cemented mixtures and less for zeolite-cemented ones. As it can



Figure 10. σ_t variations against porosity for the zeolite-cement samples.

be clearly seen in Figure 10(a), (b), (c), and to some extent (d), while n is increasing, σ_t remains roughly consistent. In other words, once cement is substituted by optimum zeolite content (30%), σ_t remains constant while porosity is increasing. Therefore, the more the porous blends, the more the effective zeolite usage is. Thus, in order to provide a mixture that meets the strength required by the project, an engineer can use less amount of cement as well as less compaction energy. In Figure 10, each line can be one of the best fit lines, demonstrating that a power function conforms well to the relation $\sigma_t - n$.

It is important to note that when Z = 90%, there is no line related to 2% cement, which illustrates that σ_t in these cases is not accessible. Moreover, the samples are so weak and loose that break easily.

3.3.1. Effect of voids/cement ratio on tensile strength Figure 11 depicts the variation of splitting tensile strength against the voids/cement ratio (defined by (n/C), where n is porosity and C is cement content). It can be suggested that the voids/cement ratio is one of the key contributing parameters to predict σ_t . Good correlations can be observed between this ratio (n/c)and the splitting tensile strength (σ_t) of the sandzeolite-cement studied (see Eqs. (3)-(8)):

$$Z = 0\%, \qquad \sigma_t = 1881 \times (n/C)^{-1.52}, \qquad R^2 = 0.99, \quad (3)$$

$$Z = 10\%, \quad \sigma_t = 2280 \times (n/C)^{-1.51}, \quad R^2 = 0.99, \quad (4)$$

$$Z = 30\%, \quad \sigma_t = 3059 \times (n/C)^{-1.53}, \quad R^2 = 0.99, \quad (5)$$

$$Z = 50\%, \quad \sigma_t = 2073 \times (n/C)^{-1.52}, \quad R^2 = 0.99,$$
 (6)

$$Z = 70\%, \quad \sigma_t = 1122 \times (n/C)^{-1.51}, \quad R^2 = 0.98, \quad (7)$$

$$Z = 90\%, \quad \sigma_t = 393 \times (n/C)^{-1.5}, \quad R^2 = 0.97.$$
 (8)

It is fairly straightforward in the equations that although the exponents are almost constant in all zeolite replacements (≈ -1.51), the coefficients are



Figure 12. Variations of a_1 coefficient with zeolite replacement.

changing. Generalizing all the aforementioned equations, Eq. (7) is achieved as follows:

$$\sigma_t = a_1 \times (n/C)^{-1.51}.$$
 (9)

The values of a_1 by zeolite variation are presented in Figure 12.

In this figure, it can be clearly seen that when zeolite rate grows up to 30%, a_1 experiences its maximum value (\approx 3080) and afterwards, it drops dramatically, which was predictable based on Figure 3. In addition, the changes of a_1 are polynomial; hence, the power of correlation can be considered -1.51 and variations of corrected splitting tensile strength, σ_t/a_1 , with voids/cement ratio could be achieved by Figure 13 with the correlation coefficient higher than 0.98%.

Finally, based on a number of input variables, namely, porosity (n), replacement of cement by zeolite (Z), and cement content (C), considering the regression approach, an equation is suggested to predict σ_t . The developed model is:

$$\sigma_t = (2099 + 111Z - 2.81z^2) \times (n/C)^{-1.62}.$$
 (10)

Figure 14 shows scatter diagram for the estimated σ_t from the application of the proposed equation (Eq. (10)) and the measured values from the tensile strength tests. The model shows a very good cor-



Figure 11. Variations of splitting tensile strength against voids/cement ratio for various zeolite percent.



Figure 13. Variations of corrected splitting tensile strength, σ_t/a_1 , with voids/cement ratio.



Figure 14. Comparison between the measured and predicted σ_t using Eq. (10).

relation and the proposed equation results in points closely located around the 1:1 line. It is clearly evident that the evolved equation could successfully predict σ_t .

4. Conclusions

A topic that has received a considerable attention is identifying the behavior of soil in tension. Knowing tensile characteristics of soils and estimation of the tensile strength can be a significant contribution to avoid inevitable consequences in tensile zones, namely, fill dams, retaining walls, and soil slopes. In the case of problematic soils, soil stabilization is a common approach in order to enhance tensile strength and cement is the most common addition to do so. However, it is found that using zeolite instead of cement increases tensile strength (σ_t) in the cemented mixture. Other main results include:

- For both zeolite-cemented and mere-cemented soils, cement addition, either in minor quantities or more, improves the soil strength substantially. With respect to the samples in which cement was replaced by zeolite, considering 42 days of curing time, σ_t showed

an increasing trend up to 30% zeolite replacement and a decreasing one afterwards;

- When cement was replaced by 30% zeolite, the amounts of SiO₂ and AlO₃ were shown to be close to CaO, which proved that it could be the optimum value for the applicable pozzolanic reaction contributing to the target strength;
- Tensile strength of soil-cement mixtures by 30%zeolite replacement reached its maximum value. In other words, the optimum value of zeolite replacement for any type of cement content was 30%, at which σ_t increased from 22% to 78%;
- Once cement was replaced by Z = 50%, it was observed that the mixture provided the same strength as mere-cemented samples did. Hence, as zeolite is cheaper in Iran and induces less pollution, it is recommended to be used as strengthening agent;
- The rate of strength gain increased by lower density as well as higher cement content, that is, adding zeolite was more efficient in less compacted mixtures as well as higher cemented ones;
- Reducing the rate of compacted mixture porosity, the strength of cemented soils and zeolite-cement mixtures improved substantially and moderately, respectively;
- The proposed equation for σ_t in the current study is $\sigma_t = (2099 + 111Z 2.81z^2) \times (n/C)^{-1.62}$.

Generally, based on the significant advantages mentioned in this research, it is strongly recommended to use zeolite as one of the additives in order to strengthen problematic soils. Moreover, the results presented in this paper suggest that by using the voids/cement ratio (n/c) for a given zeolite content (0 to 90% zeolite replacement), an engineer can take the amounts of zeolite, cement, and compaction energy in accordance with the necessities of providing a mixture that meets the strength required by the project at the optimum cost. The voids/cement ratio can also be useful in the field control of zeolite-soil-cement layers.

Nomenclature

- σ_t Tensile strength
- *n* Porosity
- C_c Coefficient of curvature
- C_u Coefficient of uniformity
- Z Zeolite content
- C Cement content
- G_s Specific gravity
- S_i Initial setting time
- S_s Specific surface

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