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State of the art on the maximum strength of masonry infilled frames

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Abstract. For infill panels, the expected strength is very close to the cracking strength; however, experimental values of the cracking strength are very scattered, and there is no formula to estimate it accurately. That is why some new codes have been assumed to focus on determining the expected strengths of Infill panels by their maximum strengths. In this paper, an extensive statistical analysis is conducted on experimental data to achieve a formula for the maximum (mostly referred as ultimate) strength of solid masonry infilled frames. For the ultimate strength, reliability of the existing empirical relations (9 formulas) is investigated, based on the available experimental data, categorized in accordance with their confining frames. The obtained results of 51 experimental specimens show that the formula, recommended by Maintone et al., is the best one; however, it mostly underestimates the ultimate strength and is more accurate for the infills in concrete frames. The formula is also improved to have a better correlation with the experimental data.

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1. Introduction

Research on structural effects of infill panels was started in 1950 [1]. Infill panels are mostly regarded in mid- and high-rise buildings, despite confined walls which are applied only to short structures. They raise the in-plane stiffness and strength of the structure due to the infill-frame interaction. However, their structural effects are mostly ignored in the structural analysis and design phases, based on many codes' criteria [2,3], which is due to the complexity of modeling and shortcomings in engineering knowledge. This may lead to substantial inaccuracy in predicting the lateral stiffness, strength and ductility of the structure as well as structural element or connection forces, regarding local effects of infills.

In rehabilitation codes [4-6], infill panels should be considered as primary structural elements. To predict the general behavior of infill and consider infill panel's effects on infilled frame's behavior, Macro-Models are proposed. In such models, an infill panel is modeled as a diagonal member, as shown in Figure 1. The equivalent member, which acts only in compression, has the same thickness and material specifications of the infill panel. The width of section (a) has been studied in many research studies. The expected strength of an infill panel, applied in the rehabilitation codes [4-6], is very close to the cracking strength; however, experimental values of the cracking strength are very scattered, and there is not a formula to determine it accurately. That is why some new codes [6] have focused on determining the expected strength by the maximum strength.

The ultimate strength of infilled frames is generally calculated as a function of the equivalent width as follows:

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Figure 1. An infill panel and the equivalent diagonal strut.

$$F_u = a \times t_{\inf} \times f'_m \times \cos\theta,\tag{1}$$

where a is the width of equivalent diagonal element, t_{inf} and θ are infill thickness and its diagonal angle with the horizontal, and f'_m is the compressive strength of infill panel's material. f'_m is mostly measured by compressive tests on prism specimens of the brickwork, having 3 to 5 bricks with mortars in between.

Many relations have been already proposed for the width of the equivalent strut. The most famous relations are reported in the following part of the paper. Each relation is elaborated based on the statistical analysis of a limited number of experimental test results, and therefore, is valid just for similar specimens.

The main purpose of this paper is to determine the accuracy of the suggested relations for the equivalent strut width, or better to say, for the ultimate strength of infilled frames. For this, data of 51 experimental tests are collected and classified based on the types of their surrounding frames. At first, common empirical relations are introduced and their parameters are explained. Then, average errors of these relations in predicting the ultimate strengths of infilled-frames are determined.

2. Empirical relations for the ultimate strength of infilled frames

Many relations have been already proposed for the ultimate strength of infilled frames. The relations for the ultimate strength of infilled frame are as follows. It is worth mentioning that the relations merely account for the infill equivalent strut width and do not represent the stress distributions which are likely to occur. In other words, applying these relations is proposed just for evaluating the global structural capacity. Local effects, including the stress fields, should be considered by other methods, such as finite elements modeling.

Holms (one third rule) [7]

Holmes [7] suggested to replace the infill by an equivalent pin-jointed diagonal strut made of the same material and having a width 1/3 of the infill diagonal and to calculate the ultimate strength with Eq. (1).

Paulay & Priestly [8]

Paulay & Priestly [8] used the same method of Holmes [7]; however, they believed that the width of the infill equivalent diagonal strut is 1/4 of the infill diagonal.

Smith & Coull [9]

Smith & Coull [9] proposed the following relation to calculate the corner crushing strength of masonry infilled frame, which corresponds with the ultimate strength:

$$F_u = f'_m \times t_{\inf} \times \frac{\pi}{2} \times 4\sqrt{\frac{4E_f \times I_f \times h_{\inf}}{E_{\inf} \times t_{\inf}}},$$
 (2)

where E_f and I_f are moduli of elasticity of frame sections, and h_{inf} is height of the infill.

Smith [10]

In 1966, Smith [10] introduced a parameter for the relative stiffness of infill to the frame, shown as λ_h . He related the contact length between the infill and the confining frame to λ_h and used the finite difference method to analyze infilled frames. λ_h is as follows:

$$\lambda_h = h_f \times 4\sqrt{\frac{E_{\inf}t_{\inf}}{4E_f I_f \times h_{\inf}}}.$$
(3)

In addition, the contact length (s) is calculated as:

$$s = \frac{\pi}{2\lambda_h} h_{\text{inf}}.$$
(4)

Then, he proposed a graph for the ultimate strength of the infilled frame as a function of λ_h , as shown in Figure 2.

Mainstone [11,12]

Mainstone [11,12] applied Eq. (1) for corner crushing strength, assuming that all contact parts of the infill



Figure 2. Ultimate strength of infilled frame as a function of λ_h [10].

to the frame elements reach their capacities in the ultimate case. He improved Smith's relation (Eq. (3)) for relative stiffness of infill to the confining frame and proposed the following formula. This relation is applied to FEMA-273, 306, 307, 356 [13-16] and also ASCE-41 [4] to calculate width of infill equivalent strut (a):

$$\lambda_l = \left[\frac{E_{\inf} \times t_{\inf} \times \sin(2\theta)}{4 \times E_f \times I_{col} \times h_{\inf}}\right]^{\frac{1}{4}},\tag{5}$$

$$a = 0.175 \times (\lambda_l \times h_{\rm col})^{-0.4} r_{\rm inf},\tag{6}$$

where:

λ_l	Relative stiffness of infill to the frame
$h_{\rm col}$	Column height up to the centerline of beam
$I_{ m col}$	Moment of inertia of column, m^4
$r_{\rm inf}$	Diagonal length of infill panel, m
E_{inf}	Modulus of elasticity for infill material
	(normally assumed as 550), Pa

 θ Angle whose tangent is the infill height to length, degrees

Zarnic & Gostic [17]

Zarnic & Gostic[17] proposed the following relation for the ultimate strength of infilled frame as a function of cracking strength of infill (f_{tp}) that is obtained by diagonal compression testing on infill specimens. Dolsec and Fajfar [18] applied these formula to the ultimate strength of infill models and proposed a simple mathematical model for infilled frames, which combines beam elements with concentrated plasticity, simple connection elements, and equivalent strut elements representing the infill walls.

Since measuring f_{tp} is not very common for regular infills and needs a specimen with considerable dimensions, this relation is not used in practice:

$$F_u = 0.818 \frac{l_{\inf} \times t_{\inf} \times f_{tp}}{C1} \left(1 + \sqrt{C1^2 + 1} \right), \qquad (7)$$

where:

$$C1 = 1.925 \frac{l_{\inf}}{h_{\inf}}.$$
 (8)

Liauw & Kwan [20]

Wood [19] was the first to employ the plasticity concept in evaluating the ultimate strength. He assumed four idealized plastic modes of failure, which are as follows: Shear mode (S), Shear Rotation mode (SR), Diagonal Compression mode (DC), and Corner Crushing mode (CC). However, results of Wood's method showed a larger scatter when compared with the experimental results. Therefore, Liauw & Kwan [20] improved wood's method and considered three failure modes for the infilled frames, shown in Figure 3, which are as follows: a) corner crushing with failure in column; b) corner crushing with failure in beam; and c) diagonal crushing.

They proposed the following relations of the ultimate strength of the infilled frame, based on the assumed failure modes:

$$\begin{aligned} f_{u} &= \gamma_{p} \times f'_{m} \times t_{\inf} \times h_{\inf} \\ &\times \min \left\{ \sqrt{\frac{2(M_{pj} + M_{pc})}{\gamma_{p} \times f'_{m} \times t_{\inf} \times h_{\inf}^{2}}} \frac{1}{\tan \theta} \right. \\ &\times \sqrt{\frac{2(M_{pj} + M_{pb})}{\gamma_{p} \times f'_{m} \times t_{\inf} \times h_{\inf}^{2}}} \frac{4M_{pj}}{\gamma_{p} \times f'_{m} \times t_{\inf} \times h_{\inf}^{2}} \\ &+ \frac{1}{6 \times \max(1, \tan^{2} \theta)} \right\}, \end{aligned}$$
(9)

where M_{pc} and M_{pb} are plastic moments of the column and beam, respectively, and M_{pj} is plastic moment of the joint, the smaller values of M_{pc} or M_{pb} . γ_p is penalty factor, calculated by the following relation, based on comparing the obtained results with experimental values:

$$\gamma_p = 2.663 \mathrm{m}^3 - 1.37 \mathrm{m} + 0.406 \le 0.45, \tag{10}$$

and:

F

$$m = \frac{8M_{pj}}{f'_m \times t_{\inf} \times l_{\inf}^2}.$$
(11)

Saneinejad and Hobbs [21]

Saneinejad and Hobbs [21] suggested the following relation for the ultimate strength of the infilled frame,



Figure 3. Different failure modes in Liauw and Kwan study [20] for ultimate strength estimation.

in which the last term considers the frame contribution:

$$F_u = \sigma_c \times t_{\inf} \times (1 - \alpha_c) \times \alpha_c H + \tau_b \times t_{\inf} \times \alpha_b L$$

$$+\frac{2M_{Pj}}{h_{\rm col}},\tag{12}$$

where σ_c is a normal contact stress along the column, $\alpha_c H$ is the contact length along the column, τ_b is the shear stress along the beam, and $\alpha_b L$ is the contact length along the beam. $h_{\rm col}$ is height of columns measured on center of the beams. M_{Pj} is plastic moment of the joint. The shear stress along the beam is determined as:

$$\tau_b = \mu \times \sigma_b,\tag{13}$$

in which μ is coefficient of friction between the frame and infill, and σ_b is normal contact stress on the beam.

The contact lengths of the infill to the columns and beams of the confining frames ($\alpha_c H$ and $\alpha_b L$, respectively) are as follows:

$$\alpha_c H = \sqrt{\frac{2M_{pj} + 2\beta_c M_{pc}}{\sigma_c \times t_{\inf}}} \le 0.4h_{\inf},\tag{14}$$

$$\alpha_b L = \sqrt{\frac{2M_{pj} + 2\beta_b M_{pb}}{\sigma_b \times t_{\inf}}} \le 0.4 l_{\inf}, \tag{15}$$

in which β_c and β_b are reduction factors to account for non-ideal plasticity. The contact lengths are not constant and they vary throughout the loading history. Application of these relations is hard and that is why they are not applied in FEMAs [13-16] and also in this paper.

Italian code [22]

The Italian code [22] gives three failure mechanisms (Figure 4), which are as follows. Biondi et al. [23] compared results of this relation with experimental values.

a) Failure for sliding mechanism due to ultimate shear stress, τ_u , at panel middle:

$$\tau_u = f_v \times \sqrt{1 + \frac{(0.8 \times h_{\inf} - 0.2 \times l_{\inf}) \times F_u}{1.5 \times f_v \times l_{\inf}^2 \times t_{\inf}}}.$$
(16)

Therefore, the ultimate strength of the infill panel for this failure mechanism is:

$$F_u = \tau_u \times \frac{t_{\inf} \times l_{\inf}}{\varphi}.$$
 (17)

b) Diagonal failure due to ultimate tensile stress at the panel center:

$$F_u = f_v \times \frac{t_{\inf} \times l_{\inf}}{0.6 \times \varphi}.$$
(18)

c) This failure mechanism is for infilled concrete frames, in which local compressive crushing occurs at strut end due to stress concentration atreinforced concrete:

$$F_{u} = 0.8 \times \frac{f_{k}}{\phi} \times \cos^{2} \theta$$
$$\times \sqrt[4]{\frac{E_{\rm col} \times I_{\rm col} \times h_{\rm inf} \times t_{\rm inf}^{3}}{E_{\rm inf}}}$$
(19)

In the above-mentioned formulas, ϕ is the safety factor (which is equal to 1.0 in ultimate state criterion and 2.0 in admissible stress criterion), f_v is the masonry shear strength without vertical load, given by Italian code, and f_k is the masonry compressive strength. $I_{\rm col}$ and $E_{\rm col}$ are moment of inertia and modulus of elasticity of column, respectively.

Hendry

This relation was proposed by Hendry [24], based on calculating the contract area of the infill with the frame. Based on this research, the contact areas of infill with column and beam (a_l and a_h , respectively) are calculated by the following relations, respectively:

$$\alpha_l = \frac{\pi}{2} \sqrt[4]{\frac{4E_f \times I_{\rm col} \times h_{\rm inf}}{E_{\rm inf} \times t_{\rm inf} \times \sin(2\theta)}},\tag{20}$$

$$\alpha_h = \frac{\pi}{2} \sqrt[4]{\frac{4E_f \times I_{\text{beam}} \times l_{\text{inf}}}{E_{\text{inf}} \times t_{\text{inf}} \times \sin(2\theta)}}.$$
(21)

Based on these relations, width of the infill equivalent strut can be calculated as follows, and the ultimate strength of the infilled frame can be calculated by Eq. (1):

$$a = \frac{1}{2}\sqrt{\alpha_l^2 + \alpha_h^2}.$$
(22)



Figure 4. Assumed failure modes in Italian code.

Decanini & Fantin [25]

Decanini & Fantin [25] proposed different relations for the equivalent strut width of intact and cracked infill panels as follows, each depending on λ_l , which was previously defined for Smith relation (Eq. (3)); d is the infill diagonal length:

a) For intact infill panels:

$$\frac{a}{d} = 0.085 + \frac{0.748}{\lambda_h} \qquad \lambda_h < 7.85,
\frac{a}{d} = 0.130 + \frac{0.393}{\lambda_h} \qquad \lambda_h > 7.85.$$
(23)

b) For cracked infill panels:

$$\frac{a}{d} = 0.010 + \frac{0.707}{\lambda_h} \qquad \lambda_h < 7.85,$$
$$\frac{a}{d} = 0.040 + \frac{0.470}{\lambda_h} \qquad \lambda_h > 7.85. \tag{24}$$

Durrani & Lou [26]

This relation was proposed by Durrani & Lou [26] for width of the infill equivalent strut and was confirmed by Perera [27, which is as follows:

$$a = \gamma \sqrt{h_{\inf}^2 + l_{\inf}^2} \sin(2\theta), \qquad (25)$$

where:

$$\gamma = 0.32\sqrt{\sin(2\theta)} \left(\frac{H \times E_{\inf} \times t_{\inf}}{m \times E_{col} \times I_{col} \times h_{\inf}}\right)^{-0.1},$$
(26)

$$m = 6 \left(1 + \frac{6H \times E_{\text{beam}} \times I_{\text{beam}}}{\pi E_{\text{col}} \times I_{\text{col}} \times L} \right), \qquad (27)$$

where H and L are the height and length of the frame (see Figure 1), respectively.

Some of the above-mentioned formulas are numerically compared by Samoila [28] for a typical infill in which the equivalent strut width was calculated by different formulas and compared. He showed analytically that the suggestion of Paulay & Priestly to assume the infill equivalent strut width as 25% of the infill diagonal gives the best correlation with finite element results.

3. Comparing the relations in previous studies of the literature

Flanagan and Bennett [29,30] compared some analytical methods for predicting corner crushing strength of nine specimens that were tested in their research. The specimens had clay tile infill panels. They showed that the average ratios of the experimental load to the analytical corner crushing load for formulas of Smith & Coull (Eq. (2)), Mainstone (Eq. (6)), Liauw & Kwan (Eq. (9)), Saneinejad (Eq. (12)) were 0.38, 0.83, 1.02, and 0.52, respectively, and their coefficients of variations were 0.35, 0.38, 0.36, and 0.37, respectively. Also, Mohammadi [31] studied accuracy of Mainstone formula for his ten specimens including masonry, concrete, and multi-layer infilled steel frames. He showed that the calculated ultimate strengths of most specimens are appropriately in accordance with the experiments. Nevertheless, the equivalent strut width calculated by Smith or Mainstone formula overestimates the stiffness of the specimens more than twice [31].

Some of the above-mentioned equations, such as Paulay and Priestly, as well as Eqs. (23) to (25) are proposed for the infill equivalent strut width to estimate the infilled frame stiffness; however, their robustness to estimate the ultimate strength, by Eq. (1), is checked here as follows.

4. Experimental studies

Results of experimental studies on infilled frames can be employed to verify the above-mentioned empirical equations and determine their accuracy. In each case, experimental ultimate strength of solid specimen is compared with the ones calculated by the formulas. In this regard, experimental programs, which have the following conditions, are chosen:

- 1. Solid infills are tested and properties of infill and frame materials are specified;
- 2. Ultimate strengths of the specimens are mentioned. For specimens with different ultimate strengths in each direction of the cyclic loading, the average value is assumed for the ultimate strength;
- 3. Testing models should be as similar as real structures (nonrealistic specimens in material, shape, and scaling are ignored).

Brief description of the selected experimental studies is presented as follows.

Flanagan and Bennett [29]

Flanagan and Bennett [29] investigated effects of frame stiffness, varying infill size, infill offset from frame centerline, and single and double wythe infill construction. For this, large scale cyclic static tests of structural clay tile infilled frames were carried out. Sequential and combined in-plane and out-of-plane loadings were also performed to determine the effects of orthogonal damage and degradation on strength and stiffness as well as the interaction of multi-directional loading. All specimens of this study, i.e. each consisted steel frame and clay tile infill, can be used here.

Flanagan and Bennett presented another paper [30] which was about three times the size of other specimens. The infill was 330 mm thick doublewythe structural clay tile masonry. This specimen, referred to as specimen H, is also applied in this study.

Colangelo [32]

Colangelo [32] tested five perforated-brick and mortar masonry infilled panels. All specimens had single-story, single-bay, and half-scale reinforced-concrete frames. The frames differed with respect to their aspect ratio and reinforcement, as deformed and round bars were alternatively used. All five specimens were used here.

Bounopane and white [33]

In this study [33], seismic evaluation of a two-story, two-bay reinforced concrete frame infilled with masonry was performed by pseudo-dynamic testing of a half-scale specimen. The specimen was subjected to four tests of increasing magnitude based on the Taft ground motion and shear of each story as well as its drift was measured. In the present study, the measured maximum base shear of the building (122 kN) is assumed as the ultimate strength of the two-bay infilled frame of the first story and compared with the calculated values twice.

Durrani and Haidar [34]

In this research [34], four solid masonry infilled R/C frames (named as specimens A, B, C, and D) were tested by cyclic loadings. Effects of infill aspect ratio on the stiffness, strength, and failure modes of the specimens were studied. It was shown that presence of infill in the frame raises the stiffness and strength highly. It was deduced that a reduction in aspect ratio results in lower strength and less effective energy dissipation while there is no significant effect on the stiffness.

All specimens can be used here, except for specimen "C", for which the test was stopped due to the base failure.

Mehrabi et al. [35]

In this paper [35], influence of masonry infill panels on the seismic performance of R/C frames was investigated. For this, twelve 1/2- scale single-story single-bay frame specimens were tested to study the effects of the strength of infill panels with respect to that of the bounding frame, the panel aspect ratio, the distribution of vertical load between the column and the top beam with different relative stiffness of frame. It was shown that the presence of infills improves the performance of R/C frames. However, specimens with strong frames and strong infills exhibited a better performance than those with weak infills and weak frames. All infill specimens of this study are applied here to evaluate accuracy of the proposed formula.

Al-Chaar et al. [36]

An experimental program was carried out by Al-Chaar et al. [36] to evaluate the behavior of five half-scale, single-story laboratory models with different numbers of bays. The results indicated that infilled RC frames exhibit significantly higher ultimate strength, residual strength, and initial stiffness than bare frames without compromising any ductility in the load-deflection response. In this study, the number of bays appeared to be influential with respect to the peak and residual capacity, the failure mode, and the shear stress distribution. All infill specimens of this study are used in the present paper.

Colunga et al. [37]

In this paper [37], results of the tests conducted for combined and confined masonry walls are reported. The confined masonry walls are usually made with fired clay bricks or concrete blocks confined with reinforced concrete tie-columns and bond-beams. Confined masonry is the dominant mode of construction for housing in Mexico. It is worth noting that the specimens of this paper had strong confining frame, and they can rather be considered as beams and columns; furthermore, they have significant hardening in their load-displacement behavior. Therefore, the specimens' walls are regarded as infills, considered here.

Mohammadi [31]

This paper [31] presented the results of an experimental and numerical investigation on many masonry, concrete, and multilayer infill specimens. Only one specimen of this study, named as MM, is applied in this paper. The specimen was a 2/3-scale clay brick infilled steel frame.

Calvi and Bolognini [38]

Calvi and Bolognini [38] presented results of testing full-scale weak masonry panels (made of clay tile bricks) in single-story single-bay RC frames. Inplane and out-of-plane responses of the specimens were studied. Only one specimen of this paper is applied here, named as "2".

El-Dakhakhni et al. [39]

This paper [39] included an experimental investigation on the effect of retrofitting unreinforced concrete masonry-infilled steel frame structures by Glass Fiber-Reinforced Polymer (GFRP) laminates. For this, six full-scale single-story single-bay steel frames with different infill configurations were tested. Only one specimen of this study, unretrofitted solid wall infilled frame, named as SP-2, can be used here.

Kakaletsis and Karayannis [40]

Seven 1/3-scale, single-story, single-bay R/C frame specimens were tested in this paper [40] under cyclic horizontal loading up to a drift level of 40%. Two types of masonry infill, i.e. weak and strong (clay brick and vitrified ceramic brick, respectively), were studied. The investigated parameters were the opening shape and the infill compressive strength. Two solid infill specimens of the paper (S and IS specimens) can be used here.

Tasnimi and Mohebkhah [41]

This research [41] deals with an experimental program to investigate the in-plane seismic behavior of steel frames with clay brick masonry infills having openings. Six large-scale, single-story, single-bay frame specimens were tested under in-plane cyclic loading. All specimens were 2400 mm long by 1870 mm high. Infill panels consisted of $219 \times 110 \times 66$ mm solid clay bricks (with no voids). The infill panel specimens included masonry infills having central openings of various dimensions. They showed that the ductility of perforated frames depends on the failure mode of infill piers. One specimen of this study (a solid specimen named as SW) is applied here.

Kaltacı et al. [42]

In the paper of Kaltac et al. [42], experimental failure loads and failure types of 30 partially and fully infilled steel frame systems were determined. The specimens were tested under reversed cyclic loading. Influence of infill material and size, number of story, and bay were all investigated. An analytical study was also carried out to determine the failure load and failure modes of the specimens, using the equivalent strut tie method.

Seven single-story single-bay solid infill specimens of the paper are applied here.

5. Verification of the proposed formulas by experimental test results

The proposed analytical methods and experimental programs have been explained in previous sections. In this section, the accuracy of the proposed analytical methods for the ultimate strength of the specimens is studied by implementing the results of the experimental tests, shown in Table 1.

As shown in Table 1, all formulas are applied to all specimens, except for Liauw & Kwan relation that could not be used for the specimens of Kaltac et al. (seven specimens with steel frames) due to the lack of the required data of this formula. The average and standard deviations (STD) of the formulas' error are presented in Table 2. Regarding the average error, for the whole specimens considered in this paper, especially for those with concrete frames, Mainstone equation presents the best prediction (regarding the average value). Despite its standard deviation (41.4%) which is greater than that of Liauw & Kwan and also Italian code relations, this relation normally underestimates the ultimate strength. For specimens with steel frame, if both relations (Liauw & Kwan and Mainstone relations) are applied to the same specimens (ignoring specimens of Kaltac et. al. for the both), Liauw & Kwan give -14% and 23.5% for the average error and standard deviation, respectively, while Mainstone gives these parameters as -6.5% and 30.6%, respectively. This shows that Mainstone relation is more accurate.

In summary, Mainstone formula gives more accurate result of infill panel ultimate strength for both concrete and steel frames, regarding the average error of the obtained results.

6. Improved mainstone formula

Based on the experimental results, summarized in Table 2, it can be concluded that Mainstone formula can estimate the maximum strength of infilled frames more accurately than the other proposed relations. However, its average error is -13.1% for the considered 51 specimens. The formula can be improved as follows:

$$a = 0.201 \times (\lambda_1 \times h_{\rm col})^{-0.4} r_{\rm inf}.$$
 (28)

This relation is similar to Eq. (6), in which the coefficient is changed from 0.175 to 0.201. Recalculating the ultimate strengths of the whole specimens in Table 1 gives -0.12% and 47.5 as the average and standard deviations of the error, respectively. Comparing the results of the improved formula with the original one shows that the average error is decreased from -13.1% to -0.12%; however, the standard deviation of the error is raised a little from 41.35% to 47.5%.

7. Conclusion

Some empirical formulas, proposed by previous researchers to estimate the ultimate strength of infilled frames, which are based on the results of some numerical or experimental test results, are mentioned in this paper. The accuracy of the formulas is investigated in this paper through the analysis of the results derived from existing experimental data. All of these studies included solid infills.

Nine empirical formulas are studied here. The results show that the equation proposed by Mainstone estimates the ultimate strength of the specimens more accurately than the others, with an average error of less than 13.1%. The formula can be improved if the equivalent width proposed by this formula is raised 115%. Therefore, the improved version of the

	Numerical strength																							
Item	Reference no.	Specimen name	Specimen name	Specimen name	Frame type	Experimental strength (kN)	Mainstone		Liauw & Kwan		Holms		Paulay & Priestly		Staford Smith		Hendry		Italian code) Decanini		Durrami	
					k N		Ϋ́Υ		kΝ		kN		Υ Υ		Υ Υ		Ϋ́		Ϋ́N		kΝ			
					strength (Error (%)	Strength (Error (%)	strength (Error (%)	strength (Error (%)	strength (Error (%)	strength (Error (%)	strength (Error (%)	strength (Frror (%)	štrength (Error (%)		
1		Frame 1	Steel	143.5	94.5	-34.1	80.5	- 43 9	450.0	213.6	337.5	135.2	236.2	64.6	301.4	110 1	46.0	-67.9	118.2	-17.6	312.1	117.5		
2		Frame 2	Steel	174.5	115.9	-33.6	127.9	-26.7	450.0	157.9	337.5	93.4	393.4	125.5	322.7	84.9	76.7	-56.0	174.5	0.0	312.9	79.3		
3		Frame 3	Steel	176.0	130.1	-26.1	163.7	-7.0	450.0	155.7	337.5	91.8	524.5	198.0	346.9	97.1	102.2	-41.9	228.1	29.6	314.8	78.9		
4		Frame 4	Steel	192.0	171.0	-10.9	159.6	-16.9	742.5	286.7	556.9	190.0	506.7	163.9	666.9	247.4	103.6	-46.0	223.1	16.2	559.4	191.4		
5	[29]	Frame 5	Steel	182.0	190.7	4.8	201.6	10.8	742.5	308.0	556.9	206.0	665.0	265.4	599.9	229.6	135.8	-25.4	286.0	57.2	526.7	189.4		
6		Frame 7	Steel	134.5	115.9	-13.8	127.9	-4.9	450.0	234.6	337.5	150.9	393.4	192.5	322.7	140.0	76.7	-43.0	174.5	29.7	312.9	132.7		
7		Frame 9	Steel	215.0	163.6	-23.9	144.4	-32.8	503.2	134.0	377.4	75.5	738.9	243.7	407.2	89.4	150.5	-30.0	337.4	56.9	349.4	62.5		
8		Frame 17	Steel	211.0	181.1	-14.2	143.1	-32.2	694.0	228.9	520.5	146.7	473.2	124.3	424.1	101.0	104.1	-50.7	277.1	31.3	382.1	81.1		
9		Frame 21	Steel	193.0	148.1	-23.3	137.8	-28.6	572.0	196.4	429.0	122.3	438.1	127.0	377.3	95.5	92.7	-51.9	224.3	16.2	360.6	86.9		
10	[30]	H	Steel	200.0	339.5	69.7	259.7	29.9	1850.7	825.3	1388.0	594.0	595.0	197.5	461.9	130.9	116.0	-42.0	410.4	105.2	861.1	330.5		
11		UII	Concrete	155.0	68.1	-56.0	53.9	-65.2	203.1	31.0	152.3	-1.7	293.9	89.6	171.9	10.9	60.3	-61.1	146.7	-5.4	140.1	-9.6		
12	[3.2]	U21 V11	Concrete	100.0	08.0	- 50.9	53.2	-00.0	203.1	21.1	102.3	-4.2	298.9	88.0	202.6	10.0	01.4	-01.4	149.0	-0.3	141.0	-11.3		
13 14	[0 2]	V 11 V 21	Concrete	175.0	95.2	47.2	56.8	67.6	274.8	44.0 57.0	200.1	17.8	303.8	85.1	197.8	13.0	70.7	59.6	100.1	14 0	153.4	12 0		
15		V 21 V 22	Concrete	221.0	02.4	-58.0	56.8	- 74 3	274.8	24.3	200.1	-6.8	328.1	48.4	200.4	-9.3	71.6	-67.6	201.9	-8.6	153.5 154.7	30.0		
16	[33]	Infill spec.	Concrete	122.0	157.8	29.3	101.4	- 16.9	580.0	375.4	435.0	256.6	482.0	295.1	310.4	154.4	99.3	-18.6	255.1	109.1	336.5	175.8		
17	[00]	A	Concrete	221.0	111.2	-49.7	162.3	-26.5	638.4	188.9	478.8	116.7	217.8	-1.5	112.0	-49.3	39.7	-82.0	133.7	-39.5	235.6	6.6		
18	[34]	В	Concrete	272.1	128.7	-52.7	164.2	- 39.7	682.0	150.7	511.5	88.0	291.1	7.0	148.8	- 45.3	51.6	-81.0	156.3	-42.5	272.1	0.0		
19		D	Concrete	245.6	127.1	-48.2	135.8	- 44.7	688.3	180.2	516.2	110.2	309.6	26.0	145.2	- 40.9	45.9	-81.3	153.9	-37.4	239.9	-2.3		
20		2	Concrete	146.9	199.3	35.7	135.9	-7.5	624.2	325.0	468.1	218.8	724.5	393.3	424.8	189.3	153.1	4.3	400.7	172.9	379.3	158.3		
21		3	Concrete	277.7	279.1	0.5	184.0	- 33.7	976.4	251.6	732.3	163.7	859.5	209.5	504.1	81.5	181.7	-34.6	482.5	73.8	531.2	91.3		
22		4	Concrete	158.0	206.1	30.5	143.5	-9.2	686.5	334.6	514.9	225.9	682.7	332.1	400.3	153.4	144.3	-8.7	380.6	140.9	392.1	148.2		
23		5	Concrete	249.6	252.9	1.3	170.1	-31.8	896.1	259.0	672.1	169.3	763.3	205.8	447.6	79.3	161.3	-35.4	429.4	72.0	481.1	92.8		
24		6	Concrete	197.8	212.4	7.4	157.2	-20.5	655.4	231.3	491.5	148.5	789.3	299.1	428.5	116.6	166.8	-15.7	435.9	120.4	390.3	97.3		
25	[35]	7	Concrete	467.3	261.8	-44.0	189.7	-59.4	878.3	88.0	658.7	41.0	858.5	83.7	466.0	-0.3	181.4	-61.2	479.0	2.5	481.2	3.0		
26		8	Concrete	190.0	182.8	-3.8	133.7	-29.6	615.2	223.8	461.4	142.9	596.1	213.7	349.6	84.0	126.0	-33.7	332.8	75.1	347.8	83.0		
27		9	Concrete	292.8	260.1	-11.2	175.2	-40.2	918.4	213.7	688.8	135.2	789.4	169.6	462.9	58.1	166.8	-43.0	443.8	51.6	494.9	69.0		
28		10	Concrete	172.9	301.9	74.6	149.7	-13.4	958.7	454.5	719.0	315.9	835.5	383.3	515.0	197.9	183.8	6.3	595.2	244.3	429.4	148.4		
29		11	Concrete	284.4	294.0	3.0	120.7	- 44.9	1033.4	203.4	010.8	156 1	702.3	154.0	432.9	52.3	104.0	-40.7	007.1 657 9	18.4	419.1	47.4		
21		12	Concrete	84.1	176.3	1.1	161.0	015	1220.4	1349.4	000 8	0.91.9	910.2	154.6	111 7	20.0	43.4	49.9	914 5	155 1	247.5	212.0		
39 39		3	Concrete	89.0	158 0	78 5	151.0	70.4	1080.8	1114 /	810 6	810 8	196 4	120 7	102 4	15.1	39.4	-55 3	192.0	116.8	313.2	251 0		
33	[36]	4	Concrete	158.8	176.3	11.0	161.0	1.4	1213.0	663.9	909.8	472.9	214.1	34.9	1111.7	-29.7	43.4	-72.7	214.5	35.1	347.5	118.8		
34		5	Concrete	123.0	158.9	29.2	151.7	23.3	1080.8	778.7	810.6	559.0	196.4	59.7	102.4	16.7	39.8	-67.6	192.9	56.9	313.2	154.7		
35		MCC-1	Concrete	78.5	68.1	-13.2	53.5	-31.8	225.8	187.8	169.3	115.9	293.1	273.7	177.1	125.7	52.4	-33.3	126.5	61.3	158.5	102.0		
36	[37]	MCC-2	Concrete	77.0	57.4	-25.4	46.5	-39.6	189.4	145.9	142.0	84.4	249.0	223.4	150.4	95.4	44.5	-42.2	107.4	39.5	133.6	73.5		
37	[01]	MCC-3	Concrete	67.7	49.2	-27.3	42.3	-37.4	167.5	147.6	125.6	85.7	203.6	201.0	123.0	81.8	36.4	-46.2	88.2	30.4	114.5	69.3		
38		MCC-4	Concrete	58.4	49.7	-14.9	42.3	-27.5	167.5	187.1	125.6	115.3	208.6	257.4	126.0	115.9	37.3	-36.2	90.2	54.6	115.6	98.2		
39	[31]	MM	Steel	147.2	130.6	-11.2	105.2	- 28.5	467.1	217.4	350.4	138.1	382.1	159.7	202.3	37.5	79.2	-46.2	219.2	48.9	244.8	66.3		
40	[38]	2	Concrete	248.0	55.8	-77.5	51.6	-79.2	207.9	-16.2	155.9	-37.1	148.4	-40.2	83.1	-66.5	31.3	-87.4	88.8	-64.2	101.9	-58.9		
41	[39]	SP-2	Steel	428.0	618.8	44.6	539.5	26.0	2286.0	434.1	1714.5	300.6	1940.6	353.4	1008.6	135.7	383.1	-10.5	994.2	132.3	1258.2	194.0		
42	[40]	S	Concrete	81.5	21.7	-73.4	23.4	-71.2	63.1	-22.5	47.3	-41.9	90.8	11.4	52.7	-35.3	19.4	-76.2	48.2	-40.8	40.5	-50.2		
43	L 4 1 1	15	Concrete	72.9	95.1	30.4	57.8	-20.7	315.7	333.0	236.8	224.8	327.0	348.4	189.7	160.2	70.0	-4.0	176.3	141.8	177.9	143.9		
44	[41]	5W	Steel	201.5	176.1	-12.6	146.1	-27.5	051.2	223.2	488.4	142.4	526.8	101.4	275.3	36.6	106.0	-47.4	282.6	40.3	349.3	73.3		
45 46		4/4-U-(1:h=1) 4/4 D (1.1-1)	Steel	41.4	14.2	-05.7	-	-	45.4	9.5	34.0 61 F	-17.9	04.6	40.4	30.6	-20.1	11.2	-73.0	21.9	-32.6	30.1 514	-27.3		
40		$\frac{4}{4} \frac{4}{4} \frac{1}{4} \frac{1}$	Stocl	00.9 49 K	15 9	61.4	-	-	04.1	44.2	36 5	0.1	84.0 64.0	50 5	41.0	94.0	110	-09.4 79.9	40.9 90.⊑	20.7	01.4 201	21 1		
41 48	[42]	4/4-AAO-(1:n=1) 4/4-C-(1:h=2)	Steel	42.0	28 0	-04.3			40.7 00 9	14.0 08.6	67.6	48 0	80.6	77.6	04.0 44.7	- 24.0	17.6	-12.3	29.0 58.6	29.2	04.1 40.5	-24.4		
49	L J	4/4-P-(1:h-2)	Steel	65.2	49 4	24.3			163 1	150.0	122.3	87.5	125.8	92.8	69.8	7 0	27.4	-58.0	92.2	41.3	69.1	5 9		
50		4/4-C-(l:h=1/2)	Steel	22.5	11.9	-47.0	-	_	45.4	102.0	34.0	51.5	48.5	116.0	22.6	0.6	5.4	-75.9	18.4	-18.1	19.1	-15.0		
51		4/4-P-(l:h=1/2)	Steel	26.5	20.3	23.4	-	-	82.1	209.5	61.5	132.2	75.7	185.5	35.2	33.0	8.4	-68.1	29.0	9.5	32.6	22.8		

Table 1. Comparing the calculated and experimental ultimate strengths.

Frame type		Calculated strength (kN)												
		Mair	nstone	Liauw & Kwan	Holms	Paulay & Priestly	Staford Smith	Hendry	Italian code	Decanini	Durrani			
	Average err.(%)	-20.1	-6.5	-14.0	278.1	183.6	182.8	118.1	-43.0	42.0	129.5			
Steel frame	STD err. $(\%)$	32.5	30.6	23.5	176.3	132.2	78.8	78.4	17.3	42.6	92.2			
	No. of specimens	20	13	13	20	20	20	20	20	20	20			
	Average err.(%)	-8	8.6	-30.1	284.8	188.6	159.7	51.5	-46.9	54.6	74.1			
Concrete frame	e STD err. (%)	4	5.1	38.3	309.9	232.4	121.3	74.9	25.8	72.5	87.6			
	No. of specimens	31		31	31	31	31	31	31	31	31			
	Average err.(%)	-1	3.1	-25.4	282.8	187.1	166.5	71.2	-45.8	50.9	90.5			
All speci.	STD err. $(\%)$	4	1.4	35.1	265.9	199.4	105.8	76.4	22.8	63.6	88.5			
	No. of specimens	Ę	51	43	51	51	51	51	51	51	51			

Table 2. Summary of the results, including average error and standard deviations of the formulas.

Mainstone formula is proposed, and it is shown that the average error of this formula for the ultimate strength estimation of 51 specimens is ignorable.

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Biography

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