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The effect of carbon nanotubes/bioglass nanocomposite on mechanical and bioactivity properties of glass ionomer cement

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KEYWORDS

Nanocomposites; Glass ceramics; Glass ionomer cement; Carbon nanotubes; Bioglass 4585. Abstract. The aim of this study is to manufacture and characterize Carbon Nanotubes (CNTs)/bioglass (BG) to improve the mechanical and biocompatibility properties of Glass-Ionomer Cement (GIC). The powder of Glass-Ionomer Cements was prepared through fusion, and carbon nanotubes and bioactive glass were manufactured through fusion and added to the cement to improve its mechanical and bioactive properties. To evaluate the biological adaptation of manufactured composites, they were placed in Simulated Body Fluid (SBF). Finally, the compressive strength test and erosion test showed that the mechanical properties of Glass-Ionomer Cement are two-fold of those when 1% carbon nanotubes are used (P < 0.001). The electrical conductivity of BG increased by 8 orders of magnitude after incorporation of 6.35 wt% of CNTs compared with pure BG. Short-duration tests were used in this study for preliminary evaluation of the effect of incorporating CNTs on fibroblasts. Analysis of cell proliferation, viability, and phenotype expression of PDL (periodontal ligament) fibroblasts showed inhibition on CNT-BG-GIC composite surfaces. Based on the results, the material exhibited optimized properties which can be used in restorative dental materials and lining and sealing fillers in dentistry.

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1. Introduction

Glass-Ionomer Cement (GIC) is one of the most important bioceramic materials used in reconstructive procedures in dentistry. The most important advantages of GICs are their color match with teeth and high biological adaptation with hard tissues. Glass-Ionomer Cement was manufactured and introduced by Wilson and Kent (1971) in England and became popular due to its favorable properties, including formation of a physiochemical bond with hydrophilic enamel and dentin structures, low micro-subsidence, long-term fluoride release, capacity to absorb and store fluoride, low thermal expansion, and bio-adaptation with pulp and periodontal tissues [1,2]. Glass-Ionomer Cements are organic-based materials that result from an acidbased reaction between alumina silicate glass powder and polyacrylic acid [3]. Its semi-clear appearance resembles that of the teeth, and it can be attached to tooth structures. GICs adhere to enamel and dentin permanently, closing the gap between this material and tooth tissue, preventing penetration of cariogenic agents and secondary caries. Compared to other reconstructive materials, GICs exhibit higher biological adaptation to the oral cavity without adverse biological

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reactions. GICs are extensively used to repair tooth structure in clinical dentistry. Some of the advantages of Glass-Ionomer Cement include biological adaptation, low toxicity, fluoride release, and limitation of microleakage around restorations [4].

Some of the disadvantages of GICs include weak mechanical and physical properties such as low polishability, dehydration, additional absorption of humidity during the initial stages of setting, and low fracture and flexural strengths [5].

In recent years, attempts have been made to improve the mechanical and physical properties of Glass-Ionomer Cements. Al-Angari et al. used zinc to improve the flexural strength and toughness of this material [6]. Moshavernia et al. reported that incorporation of nano-hydroxyapatite and nano-fluorine apatite to Glass-Ionomer Cement can increase mechanical properties, including compressive and tensile strengths, and improve the bond to dentin [7].

Carbon nanotubes were introduced by Kroto et al. [8] and Ijima [9] in 1991. They can significantly improve the positive properties of polymeric, metallic, ceramic and composite materials, and their structural strength [10,11]. Multi-Walled Carbon Nanotubes (MWCNTs) exhibit proper biological adaptation and A combination of unique mechanical bioactivity. properties and bioactivity renders CNTs as one of the most favorable secondary phases in manufacturing bioceramic nano-composite materials [12-18]. CNTs have recently been discovered, and no long-term studies have been carried out on their effect on human health; therefore, researchers are cautious to recommend it for medical applications. However, there have been attempts to show their effect on stem cells [19], human gingival fibroblasts [20], and osteosarcoma cell lines [21]. The effect of the method used to manufacture CNTs on their cytotoxicity in vitro and in vivo has been dealt with in various review articles [22-24]. Studies by Mei et al. [25] showed an increase in the proliferation of periodontal ligament cells up to 30%using their MWCNT incorporated GTR membrane; however, gingival epithelial cells exhibited less attachment. Zhang et al. [26] used surface-modified SWCNTs to reinforce a commercial resin-based dental composite, which yielded encouraging results. In addition, the morphology of carbon nano-materials has a great role in the bioactivity of such materials. CNTs have a needle-like fibrous shape; therefore, their shape might affect the bioactivity of the final product. Studies have shown that CNTs have a detrimental effect on lysosomal membranes in cells [27-30]. In addition, the CNT content of biomaterials can greatly affect their bioactivity. The bioactivity of nano-composites is predominantly a function of the interaction between the cells and the nano-phase as the matrix is bioactive Although a high CNT content can have in itself.

various advantages, including better mechanical and electrical properties, their effect on cell environments is yet to be elucidated.

Bioactive glasses have various applications in modifying and repairing damaged tissues, because they have the capacity to be attached to surrounding tissues through a layer of hydroxyapatite carbonate that is formed on a layer of bioactive glass. Bioactive glasses exhibit higher bioadaptation than calcium phosphates. They also have a mixture of calcium and phosphate salts, similar to their ratio in bones and tooth. Therefore, they are considered good choices as dental implants and for repairing bone defects [31,32]. Yli-Urpo et al. incorporated 30% bioglass into GIC, which led to a 45% increase in compressive strength and bioactivity of the cement [33]. On the other hand, Bioglass 45S5 (BG) with osteoconductive, antibacterial, antiinflammatory, and potential angiogenic effects has been reported to be an excellent choice for manufacturing bone tissue scaffolds [34-38]. Bioglass was introduced in 1971 by Larry Hench and attracted great attention due to its superb biological properties as a regenerative medicine [39,40]. Since the surfaces of biomaterials directly contact the biological environments of the human body, the surface properties of BG have an important role in their biomedical applications. Therefore, studies are under way to find techniques to modify their surface characteristics in order to improve their biocompatibility and bioactivity [41].

The manufacture of bioglass composites with nanostructures has attracted a lot of attention in the literature [42], with particular focus on the mechanical, electrical, and thermal properties of carbon nanomaterials. They have found applications in a wide array of biomedical fields [43-57].

Based on the issues discussed above, the main aim of the present study is to manufacture and incorporate carbon nanotubes and bioactive glasses into GIC in order to produce a composite to improve the mechanical and bioactive properties of this material. In addition, in order to investigate biocompatibility of the composite, PDL (periodontal ligament) fibroblasts were used to evaluate their cell morphology cultured on different composite samples.

2. Materials and methods

2.1. Preparation of ceramic constituent of glass-ionomer cement

The initial materials used in the present study to manufacture the ceramic component of GIC included 23 g of aluminum oxide (Al_2O_3) , 41 g of SiO₂, 10 g of SrF, 13 g of AlPO₄, and 13 g of CaF₃ with 99.8% purity. All the ingredients were the products of Merck Company (Germany). The ceramic constituent of GIC was manufactured through the fusion method. First,

the weight percentages of the oxides mentioned above were prepared and mixed in a mill containing alumina bullets to integrate the size of powder particles. Then, the predetermined amounts of the materials were placed in an electrical fusion furnace [AZAR-1500] and heated up to 1400°C for three hours at a thermal rate of 5° C/min. The fusion of ingredients was carried out through a palatine bush. After fusion of crystalic materials in a planetary ball-mill [Fretch, Pulverisette-5] in zirconia chambers which are resistant to erosion, numerous parameters were attended to during a process, such as the ratio of bullets to powder (1:3), number of bullets, and rotation of speed during (250 rpm) breaking operation [58,59]. The resultant powder at this stage was passed through a sieve with 200 meshes (76 μ m), after which it was considered a glass powder based on ASTM E11-95 standard. The resultant powder was the ceramic component of GIC. Subsequently, the ceramic powder was mixed with polyacrylic acid, and the GIC samples were prepared for the subsequent tests. To fabricate the samples, GIC powder was scattered on a cold slope. Then, half of the scattered powder was slowly added to the polymeric liquid (polyacrylic acid) and mixed for 20 seconds. Then, the remaining part of GIC powder was completely mixed in 20 seconds. The final mix had a wet and bright surface and its modification took 30-45 seconds. The mixing stages are shown in Figure 1. The final mix was poured in aluminum molds measuring 6 mm in height and 4 mm in diameter. The samples were retrieved from the molds after cooling.

2.2. Synthesis of bioactive glass

In the present study, a bioglass with predetermined weight composition was manufactured (41.04 g of SiO₂, 29.25 g of CaO, 23.26 g of Na₂O, and 1.78 g of P₂O₅) through the fusion method. First, the primarily, each one of the constituents was considered in 45S5 composition. Based on calculation of molecular weights of the desired oxides, they were mixed with the following weights: 46.13 g of SiO₂, 48.03 g of CaCO₃, 41.64 g of Na₂CO₃, and 3.59 g of H₃PO₄. Due to involvement of SiO₂ particles, the mixtures have mechanical alloy generation for 30 minutes, and



Figure 1. Preparation stages of GIC ceramic powder: (a) Before; and (b) after.

they were pressed to produce more bioglass powder. The cut pieces were poured into an alumina plant and in a furnace. Tried-and-true method led to the definition of a temperature of 1400°C for fusion of this composition. The furnace was in an oxidative setting and the maximum velocity increased to 1400°C. After achieving this temperature, the furnace was preserved in this state, and the plant was retrieved from the furnace and poured on a cupper or steel plate. The fluid was quickly cooled down, and a uniform glass The resultant glass underwent was manufactured. mechanical alloying for 10 hours. Finally, powderlike particles were produced. One of the stages of manufacturing a porous structure consists of preparing stable slurry through proper additions.

2.3. Manufacturing composite and characterization

In this study, we used Multi-Wall Carbon Nanotubes (MWCNTs), -COOH functional group (US Research Nanomaterials, Inc.). CNT particles have an internal diameter of 3-5 nm and an external diameter of 5-15 nm, with a length of ${\sim}50~\mu{\rm m}.$ To prepare the desired composite (GIC-CNT-BG), a definite value of GIC was carefully weighed. Then, multi-wall carbon nanotubes with 1 and 2 wt%, as well as bioactive classed of 45S5 with 10 wt%, were incorporated into GIC powder. An amalgamator was used to completely mix GIC, carbon nanotubes, and bioactive glasses for 30 second. In order to harden the composite powder, the polymeric solution of polyacrylic acid with 1.5:1 ratio (powder-toliquid) was added to it at room temperature in special cylindrical molds. It should be noted that due to the presence of carbon nanotubes, the final material was almost black.

The special surface value of GIC was measured through special surface measurement test (Brunauer Emmett Teller (BET), Sorptometer Kelvin 1042, Italy). XRD method was used to analyze the phase structure and glasses of the ceramic constituent of GIC (Bruker, D8 ADVANCE Germany). XRF analysis (Bruker, S4 PIONEER, Germany) was used to confirm the presence of oxides in the final composition of GIC based on the desired weight percentage. FTIR analysis (JASCO, 6300, Japan) was applied to investigate the chemical structure, formation of intermolecular bonds and distribution of mechanism of nanotubes, PAA acid and tartaric acid. Scanning Electron Microscopy (SEM, Philips XL-30, Netherlands) was used for this study; samples were coated with gold under an argon atmosphere. Subsequently, mechanical test was carried out to determine the flexural strength of resin-based ceramic materials using a universal test machine (K-21046, Walter + bai, Switzerland), measuring $2 \times$ 2×25 mm based on ANSI/ADA- No. 12 (ISO 1567) standard with application of force at a crosshead speed of 0.5 mm/min to measure and define flexural strength of composite samples. Erosion test was carried out on the samples with the dimensions defined for flexure by Pin on Disk wear machine (Sayesh Co., Isfahan, Iran) to determine resistance to erosion in samples. To study the size, morphology and microstructure of the ceramic constituent, GIC composite, and bioactivity of hardened composite were analyzed by placing the composite in SBF environment for two weeks. To this end, the absorption level of Ca^{2+} in the SBF solution was measured using the Atomic Absorption Spectroscopy (AAS) method (AAS-Perkin Elmer Co-A-Analyst-300). The size and morphology of nanocomposite were evaluated, and the apatite crystals absorbed on the surface of composite were observed under a scanning electron microscope (Mira 3-XMU).

2.4. In vitro biocompatibility studies

2.4.1. Cell culture and analysis

The morphological organization of fibroblasts exhibits cell-substrate adhesion; therefore, it can be used as a sensitive indicator of the biocompatibility of a biomaterial. To evaluate the cell compatibility of GIC-CNT-BG used from PDL fibroblast cells. The protocol of the study was approved by the Ethics Committee of School of Dentistry, Isfahan University of Medical Sciences. Three cryogenic vials with frozen human PDL fibroblasts from 3 unidentified individuals were thawed and transferred into tissue culture flasks (Nunc, Thermo Scientific, Denmark) containing the culture medium. The culture medium was Dulbecco's Modified Eagle Medium (DMEM) (Gibco, Grand Island, NY) supplemented with 10% bovine fetal serum (Hyclone, Thermo Scientific, Logan, UT, USA) and 1% antibiotic/antimycotic solution (10,000 U of penicillin, 10 μ g of streptomycin, and 25 μ g of amphotericin B per mL). The cells were incubated at $37^{\circ}C$, 5% CO₂, and 100% relative humidity. After obtaining a confluent monolayer, the cells were trypsinized and subcultured. The PDL fibroblast cells from the 4th-7th passage were used in this study.

2.4.2. Preparation of material extracts

After mixing, as previously described under aseptic conditions, a total of 0.2 g of fresh cements was transferred into a well of 24-well tissue culture plate. The specimens from three test groups and GIC group were incubated at 37° C and 100% relative humidity for 30 minutes, whereas GIC specimens were incubated for 4 hours under the same condition. After incubating, the specimens were exposed to ultraviolet light for 30 minutes for sterilization. One mL of complete DMEM was transferred into each well containing each specimen and incubated for 72 hours. After incubation, the extract from each well was transferred into a centrifugal vial for centrifugation for 5 minutes. The supernatant was collected and serially diluted 1:1 with DMEM to achieve a total of 4 concentrations. A series of extracts were prepared at different concentrations to observe a possible dose-response relationship.

2.4.3. Cell viability test (MTT assay)

Human PDL fibroblasts were transferred into 96-well plates at 20,000 cells/well and incubated for 24 hours to pave the way for attachment. Subsequently, 100 μ L of the extract was transferred into the tissue culture well. Cells with 100 μ L culture medium served as a control. After incubation, cell viability was evaluated by 3-(4,5dimethylthiazol-2-yl)-2,5-diphenyltetrazolium bromide (MTT) assay. Briefly, the extract from each well was discarded, washed once with 100 μ L of Phosphate-Buffered Saline (PBS), supplemented with 50 μ L of MTT solution (1 mg/mL in PBS), and incubated for Then, the MTT solution from each well 2 hours. was discarded and 100 μ L of isopropanol was added to each well. The plates were then shaken for 30 minutes to dissolve the crystals. Reduced MTT was then measured spectrophotometrically at 570 nm in a microtiter plate reader (BIO-TEK Instrument Inc, Winooski, VT). The Optical Density (OD) of the test and control wells were calculated by using the following equation:

$$\% Cell viability = \frac{OD value of test well}{OD value of control well} \times 100.$$
(1)

The results were expressed as means \pm Standard Deviations (SD). Data were analyzed with one-way ANOVA at a significance level of P < 0.05. Post-hoc Scheffé's tests were carried out. The experiments were repeated six times for each cell line.

3. Results and discussion

3.1. Structural analysis of nanocomposite

3.1.1. Measurement of special surface

The special surface of the manufactured GIC particles was measured through BET method at $0.73 \text{ m}^2/\text{g}$. By supposition of sphericity and uniform size of all the particles, the average size of GIC particles is calculable from Eq. (2):

$$D = 6/s \times \rho,\tag{2}$$

where D is the mean size of particle in micron, s is the measured number by BET machine, and ρ is the density of powder particle. On the other hand, the special surface value of synthesized MWCNT was calculable at 233 m²/g.

3.1.2. Phase structure evaluation (XRD)

Figure 2 shows the XRD pattern of GIC powder sample and GIC powder with 1% carbon nanotubes and 10%



Figure 2. XRF pattern of sample: (a) Multi-walled carbon nanotubes; (b) GIC powder; and (c) GIC powder with 1% carbon nanotubes and 10% bioactive glasses.

bioactive glasses. As shown, in XRD pattern of a GIC powder sample, no peak is observed, indicating amorphous structure of GIC powder, while in XRD pattern, the composite sample with carbon nanotubes and bioactive glasses exhibited a spectrum of $2\theta = 25 - 30$, and the observed peak was associated with carbon structure. The mean size of particles can be calculated from modified Scherre equation [60]:

$$\beta = k\lambda/L.1/\cos\theta,\tag{3}$$

where L is the size of crystal beads, λ is the x-ray wavelength, and β is the maximum peak width in half of its height (radian). The degree of crystallinity of the powder is determined through Eq. (4):

$$X_c = 1 - \left(V_{112/300} - I_{300} \right), \tag{4}$$

where X_c is crystallinity of the powder, $V_{112/300}$ is the depth of valleys of diffraction, and I_{300} is the intensity of peak.

3.1.3. Initial analysis through XRF method

Initial analysis was carried out using the XRF method on GIC powder to confirm the presence of oxides in the composition based on weight percentages. The results with appropriate estimations, shown in Table 1, were similar to calculated weight percentages of the sample. The results of XRF test showed that chemical composition of the ceramic component of GIC manufactured through fusion method was similar to the expected weight percentages with sufficient estimation.

 Table 1. Weight percentages of GIC powder compositions.

Components	SiO_2	Al_2O_3	AlPO ₄	CaF_2	SrF
Contents (%)	39	25.5	16.5	12	7



Figure 3. FTIR Spectrum: (a) GIC powder; and (b) GIC composite powder with 1% carbon nanotubes and 10% bioactive glass.

3.1.4. Evaluation of chemical structure through FTIR The results of FTIR analysis of GIC power sample and GIC powder with 1% carbon nanotubes and 10% bioactive glass are shown in Figure 3. Since the analyzed compositions were powders and had not been mixed with PAA, peaks of hydroxyl at 3594 cm⁻¹ were weakly observed. On the other hand, 1718 cm⁻¹ spectrum in Figure 3(a) is related to -COOH functional group of MWCNT, which is relatively weak in the GIC powder spectrum.

The infrared spectrometry of GIC sample and its composite after being mixed with polymeric liquid (polyacrylic acid) are shown in Figure 4. The presented peaks at 3594 cm⁻¹ represent stretching motions of hydroxyl ions in the crystal network of GIC network and its composite. In addition, the observed peaks at 2935 cm⁻¹ represent stretching motions of C-H in alkane group, the diversity in location, and intensity of interaction which shows some interactions between MWCNT and matrix. On the other hand, a bent peak at 1476 cm⁻¹ represent C-H (alkanes). 1243 cm⁻¹ and



Figure 4. FTIR Spectrum: (a) GIC samples; and (b) GIC composite powder with 1% carbon nanotubes and 10% bioactive glass after combination with polymeric liquid of polyacrylic acid.

1733 cm⁻¹ peaks (in Figure 4(a)) are associated with stretching band of C=O and C-O groups of polyacrylic acid, respectively. In the spectrum of Figure 4(b), the observed peak of the regions of absorptive peaks at 1243 cm⁻¹ displays the interaction of acid with MWCNT. By considering the chemical structure of PAA and tartaric acid, C=O bond at 1655 cm⁻¹ represents Van der Waals weak bond between the acid and MWCNT.

3.1.5. SEM evaluation

The images taken by electron microscope of the ceramic constituents of GIC and EDX analyses are presented in Figure 5 at different magnifications. What can easily be observed from these images is the irregular size of glass particles which are under 100 nm. Such a size range has also been reported by other researchers [7]. The size of glass particles plays an important role in their performance after being mixed with polymeric liquid (polyacrylic acid). In Figure 6, nanocomposite composition with carbon nanotubes, bioglass nanoparticles, and its EDX analysis is shown. As shown in Figure 6, carbon nanotubes are scattered in the whole composition, which might significantly affect the mechanical properties of manufactured cements.

3.1.6. Flexural strength test

Table 2 presents the results of the analysis of flexural strength of GIC with different weight percentages of carbon nanotubes. These results showed that incorporation of carbon nanotubes with 1 wt% has no effect on decreasing the flexural strength of GIC. A decrease in flexural strength at values higher than 1 wt% of CNT

Table 2. Mean compressive strength of GIC for different weight percentages of CNT particles (n = 3).

0 1	0	1	· · ·
GIC	Bioglass	\mathbf{CNT}	Compressive
(wt%)	(wt%)	(wt%)	strength (MPa)
100	0	0	46.5 ± 3.31
89	10	1	67.3 ± 1.65
88	10	2	54.2 ± 3.28



Figure 5. SEM image of particles of ceramic constituents of GIC and EDX analyses.



Figure 6. SEM image of nanocomposite composite with carbon nanotubes and bioglass nanopaticles as well as EDX analysis.

is due to a decrease in bond strength between ceramic and polymeric constituents of GIC.

In fact, because of distribution of CNT particles in the ceramic constituent, they might significantly increase the flexural strength. It was generally concluded from flexural strength test that CNT particles are involved in acid-base reaction of GIC and react with organic and non-organic compositions of GIC network through calcium and phosphate ions. Therefore, by incorporating CNT into the powder composition of GIC, after attack of proton acid (polymeric liquid) to ceramic particles, the calcium ions of bioglass cause formation of saline bridges and cross-linking, which is accompanied by reinforcement of ionomer base. It has been shown that formation of stronger bonds between organic and non-organic networks can lead to a significant increase in mechanical strength of the final cement (P < 0.001). To calculate 3-point flexural strength, the following equation was used:

$$\sigma_f = 3FL/2bd^2,\tag{5}$$

where σ_f is the flexural strength for 3-point flexural test, F is the fraction force, L is the distance between the two laps, b is the width of the sample, and d is the thickness of the sample.

3.1.7. Surface toughness test

GIC exhibits relatively low resistance to erosion. Therefore, it might be eroded and lose its anatomic form due to erosive or masticatory forces. Its surface might lose its flat and regular configurations due to extrusion of glass particles. During polishing, its cement surface might lose its uniform and flat structure. As a result, this material is not used to restore Cl I and Cl II cavities. In this regard, the results of GIC and nanocomposite samples are shown in Table 3. The samples were prepared in an acrylic mold and tested by an erosion test machine at a speed of v = 20 Hr and disc rotation of 45 rpm for 5 minutes. The results showed that GIC lost 32 wt%, while nanocomposite exhibited 19 wt% reduction. Therefore, it can be concluded that the presence of CNT particles can increase resistance to erosion.

3.2. Biometrical test of the synthesized nanocomposite

One of the signs of bioactivity is the ability to form apatite in SBF solution on the surface of GIC/Carbon Nanotubes/Bioglass, which might occur in two ways:

Table 3. Resistance of erosion in GIC and nano-composite.

	GIC	Nano-composite
Initial weight (gr)	0.169	0.324
Secondary weight (gr)	0.115	0.264

- 1. Figure 7 shows the SEM images of GIC mixed with polymeric solution as wells as deposited apatite before and after bioadaptation test of samples Figure 7(a) shows the level in SBF solution. of composite before submersion in the solution. Figure 7(b) shows the formation of apatite crystals on the surface of composites after 14 days. As shown in the image, the relatively flat surfaces of cement have become porous and irregular after submersion. Apatite particles were deposited widely with a brighter color compared to the surface of the cement. According to the results of EDX, the ions of calcium and phosphorus after 14 days have increased, and the apatite crystals have been formed on its surface completely;
- The process of synthetic formation of apatite on synthesized composites is influenced by different environmental factors, including its concentration, value, structure, and composition. Kim et al. proposed the mechanism of apatite formation, referred to as "Kim's Theory" [61]. An atomic percentage machine was used to study atomic absorption of calcium and its absorption percentage. In this method, after release of this element from the SBF solution, the level of calcium atomic absorption was defined, which showed less bioactive materials. A higher percentage of calcium in the solution indicated less absorption by the material, resulting in less bioactivity. Figure 8 shows the process of formation of apatite on the surface of bioactive material. To test atomic absorption, the concentration of calcium in SBF solution was measured, which was regarded as the control sample. The concentration of calcium in the control sample was 34 ppm (dashed lines in Figure 9). Then, the concentration of calcium was registered on the 7th and 14th days. As shown in Figure 9, on the 7th day, absorption of calcium ion by GIC was higher (25 ppm), while it was 28 ppm on the 14th day. Therefore, it can be concluded that due to the distribution of CNT particles in the composite, absorption of calcium is inhibited. On the other hand, the results on the 14th day showed the integration of bioglass particles into the material, which was accompanied by an increase of 23 ppm in the absorption of calcium ion by composite material, demonstrating higher level of absorption compared with GIC on the 14th day. As a result, it can be concluded that bioglass particles within the composite can increase bioactivity and formation of HA crystals on the surface of material.

3.3. In vitro biocompatibility

3.3.1. MTT assays

Figure 10 presents the percentages of viable cells exposed to four concentrations of extracts in the three



Figure 7. SEM image of composite: (a) Before submersion; and (b) after submersion in SBF solution.



Figure 8. A scheme of carbon ion absorption in SBF solution on 7th and 14th days.

groups. The percentages of cell viability exposed to undiluted extracts from GIC (52.65%) were not different from those of 1% CNT-GIC (75.46%), but significantly less than those of 2% CNT-GIC (100.77%). The percentages of cell viability of fully concentrated 1% CNT-GIC group were not different from those of fully concentrated 2% CNT-GIC and GIC, a halfconcentrated GIC, 2% CNT-GIC and GIC, and a quarter-concentrated GIC.

The percentages of cell viability exposed to 1:1, 1:2, and 1:4 diluted extracts were not significantly different between the five groups. The cell viability was likely to depend on extract concentration: The lower the concentration, the higher the cell viability.



Figure 9. Absorption of calcium ione of SBF solution by composite material on 7th and 14th days.



Figure 10. Percentage of cell viability exposed to 4 concentrations of extracts from all groups.



Figure 11. Cell morphology exposed to 4 concentrations of extracts from all three material groups: (a) GIC; (b) 1%GIC-CNT-BG; and (c) 2%GIC-CNT-BG.

3.3.2. Cell morphology

Figure 11 presents the morphology of PDL fibroblasts exposed to various concentrations of extracts from all the five groups. Most of the cells exposed to undiluted GIC extracts were round-shaped, with fewer cyto-



Figure 12. SEM images of cell morphology of PDL fibroblast-like cells on: (a) GIC-CNT-BG composite (6.35 wt%); and (b) REF after 48 h of cultivation.

plasmic extensions and dispersive appearance. Some cells exposed to undiluted 1% GIC-CNT-BG extracts exhibited round shapes like those from the GIC groups, but they were slightly confluent. However, the cells from these groups were more spindle-shaped and more confluent after they were exposed to the more diluted concentrations. In contrast, most of the cells exposed to GIC were spindle-shaped and confluent at all the concentrations. The cells exposed to 2% GIC-CNT-BG at all the concentrations tended to be spindle-shaped and confluent like those from the GIC groups.

The measured cell viabilities, Il-6, collagen, and osteocalcin synthesis indicated no negative cellular behavior of the CNT. Generally, BG proved a biocompatible and bioactive biomaterial with high surface reactivity. The cell morphology of PDL fibroblasts was observed under a SEM after 48 hours of incubation on different sample surfaces (Figure 12). PDL fibroblasts were scattered widely and flattened on the BG surface. They were polygonal in shape with filopodia or very thin extensions. The cells did not exhibit any preferred orientation. Some appeared thicker in the central area of the nucleus and flattened in the periphery. Furthermore, in some areas of the sample, the PDL fibroblasts began formation of a multilayer structure, although cell proliferation and viability of PDL fibroblasts on BG strongly decreased compared to the reference material after 48 hours of cultivation. The cell density on GIC-CNT-BG composite was much lower compared to pure BG samples. Furthermore, the morphology of PDL fibroblasts on BG-MWCNT was polygonal and some exhibited delayed spreading. As discussed above, bioactivity of nanomaterials depends on various factors, including purity, morphology, and concentration of CNTs. Consequently, if cell DNA is fragmented or cell organelles like lysosomes are damaged through MWCNT, the cell morphology is also affected. Cell spreading and cytoskeleton expression are inhibited by apoptotic and necrotic effects. Several studies have shown that changes in the cell morphology are the typical effect of CNTs on adherent growing cells [62,63]. Despite extensive research on CNT-reinforced biomaterials, there are inconclusive results in relation to the cytotoxicity of CNTs and further research is necessary to achieve further knowledge on the mechanism of interaction of CNT (embedded in a matrix material or protruding from a surface) with relevant cells.

4. Conclusion

In the present study, GIC was prepared through the fusion method. To increase the mechanical strength and bioadaptation, carbon nanotubes manufactured by electrical arc and bioglass nanoparticles manufactured by fusion method were incorporated into GIC. The results of mechanical analyses showed that CNT can increase the compressive strength and resistance to erosion due to its wide distribution. On the other hand, incorporation of bioglass nanoparticles can increase absorption of calcium in SBF solution, which was accompanied by an increase in bioadaptability of the sample. The electrical conductivity of BG increased by 8 orders of magnitude after incorporation of 6.35 wt%CNTs, which is due to the formation of a percolating network of CNTs within the dense BG matrix. The in-vitro cell activity on the materials evaluated using a cell line (PDL fibroblasts) suggested that CNT-BG composite inhibited the attachment of cell line cultures. Fewer cells were observed on the composite surface. The cytoskeleton was not expressed, and no dense monolayer was formed for GIC-CNT-BG composite compared to pure BG. Therefore, further studies on composite substrates should be carried out with longer cell culture times to assess the long-term biological compatibility of the material. Based on the results above, this material can function as a lining and sealing filler in dentistry.

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