

An efficient synthesis of pyrimido[4,5-*b*]quinoline and indenopyrido[2,3-*d*]pyrimidine derivatives in the presence of Fe_3O_4 @nano-cellulose/Sb(V) as bio-based magnetic nano-catalyst

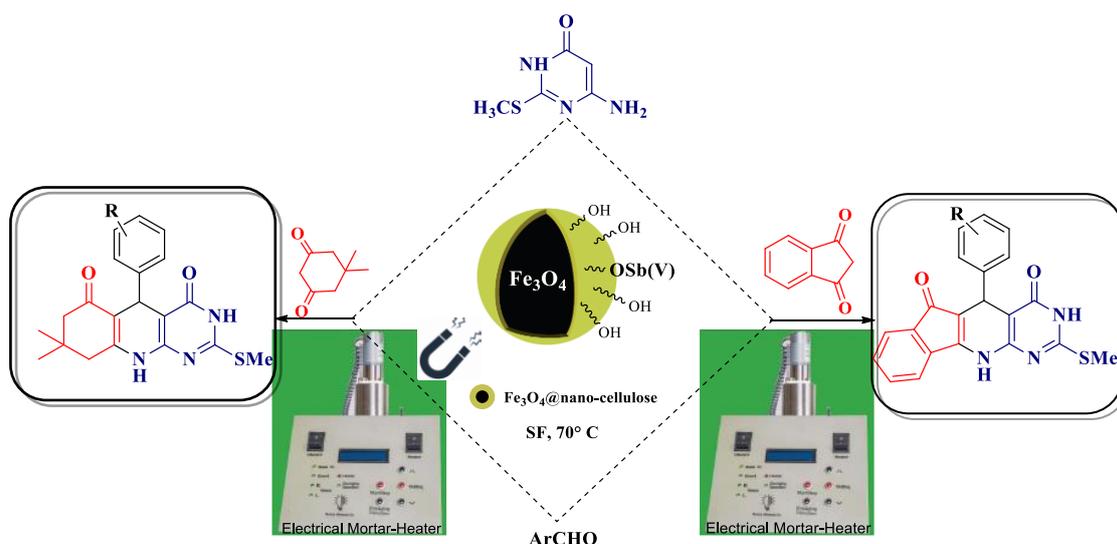
Sahar Saadat Hosseinihah^a, Bi Bi Fatemeh Mirjalili^{a,*} Naeimeh Salehi,^a Abdolahamid

Bamoniri^b

^aDepartment of Chemistry, College of Science, Yazd University, Yazd, P.O.Box 89195-741, Iran, E-mail: fmirjalili@yazd.ac.ir, Telephone: +983531232672, Fax: +98 3538210644

^bDepartment of Organic Chemistry, Faculty of Chemistry, University of Kashan, Kashan, I.R.IRAN

Graphical abstract



Abstract. In this study, an eco-friendly approach has been introduced for the synthesis of pyrimido[4,5-*b*]quinolones and indenopyrido[2,3-*d*]pyrimidines. This synthesis was done *via* a three component coupling of 6-amino-2-(methylthio)pyrimidin-4(3*H*)-one, 1,3-indanedione/dimedone and aromatic aldehydes using Fe_3O_4 @nano-cellulose/Sb(V) as catalyst under solvent-free condition at 70°C by electrical mortar-heater. The catalyst was separated from the reaction mixture by an external magnet and reused for subsequent

reactions. The present procedure offers many advantages such as high yield, easy work-up, simple isolation of catalyst by external magnet and high reusability of the it. The structure of the obtained pyrimido[4,5-*b*]quinolones and indenopyrido[2,3-*d*]pyrimidines products were studied by FT-IR, ¹H-NMR and ¹³C-NMR spectroscopic data.

KEYWORDS

Fe₃O₄@nano-cellulose/Sb(V); Bio-based catalyst; Pyrimido[4,5-*b*]quinoline, Indenopyrido[2,3-*d*]pyrimidine; Solvent-free; Multi component reaction

1. Introduction

Indenopyrido[2,3-*d*]pyrimidine (IPP) and pyrimido[4,5-*b*]quinolone (PQ) exhibit pharmacologic properties and are used in medicinal chemistry. Some of the pharmacological activities of these compounds are anticancer agents inhibiting tyrosine kinases [1-3], antitumor [4, 5], antihistaminic [6], anti-inflammatory [7], antibacterial [8-12]. Therefore, these heterocyclic compounds are highly regarded in research.

Numerous methods and various catalysts such as *p*-TSA [13], acetic acid [14], InCl₃ [15], 1,2- dimethyl-*N*-butanesulfonic acid imidazolium hydrogen sulfate ((DMBSI)HSO₄) [16], nano-Fe₃O₄@SiO₂-SO₃H [17], ethylene glycol under sonication condition [18], Fe₃O₄@urea/HITh-SO₃H MNPs [19], CoFe₂O₄@SiO₂@Si(CH₂)₃NHCOOCH₂COOH [20], [H₂-DABCO][ClO₄]₂ [21], nano-[Fe₃O₄@-SiO₂@R-NHMe₂][H₂PO₄] [22], SBA-15/PrN(CH₂PO₃H₂)₂ [23], En/MIL-100(Cr) [24] and Fe₃O₄@NCs/Cu(II) [25] have been reported for the synthesis of IPP and PQ. Since the last few decades, green chemistry have been gaining much attention for chemists. Therefore, the preparation of environmentally friendly catalysts is still considered as an interesting challenge.

Previously, we have synthesized and characterized Fe_3O_4 @nano-cellulose/Sb(V) (FNC-Sb(V)) as a new magnetic and bio-based nano-catalyst [26]. In this work, we wish to report efficient and ecofriendly procedure for the synthesis of IPP and PQ derivatives *via* one-pot three component condensation of 6-amino-2-(methylthio)pyrimidin-4(3*H*)-one (AMP), 1,3 indanedione/dimedone and various aldehydes in the presence of FNC-Sb(V).

2. Experimental

2. 1. Materials and methods

All solvents and chemical materials were prepared from Merck, Aldrich, and Fluka chemical companies. FT-IR spectra were run on a Bruker, Equinox 55 spectrometer. A Bruker (DRX-400 Avanes) NMR was applied to record the ^1H -NMR and ^{13}C -NMR spectra. Melting points were achieved by a Buchi melting point B-540 B. V. CHI apparatus. Electrical mortar-heater which was used for grinding of reaction mixture at 70 °C, purchased from Borna-Kherad Co., Iran, Yazd.

2. 2. Synthesis of AMP

In step one, in a 100 ml round bottom vessel, 0.3 g of sodium metal was added in 20 ml of dry ethanol, then 1 g of thiourea and 1.38 ml of ethylcyanoacetate were charged to it. The resulting solution was refluxed for 4 hours. The obtained residue was dissolved in 30 ml of water and gradually added NaOH (0.5 M) to obtain neutral pH. At this stage, the substance 6-amino-2-thioxo-2,3-dihydropyrimidin-4(1*H*)-one was synthesized.

In step two, a mixture of 0.5 g of 6-amino-2-thioxo-2,3-dihydropyrimidin-4(1*H*)-one, 0.14 g NaOH, 35 mL of dry methanol and 0.2 ml of methyl iodide was heated under reflux condition. Then, obtained product AMP, was washed with water and dried at 110 °C.

2. 3. General procedure for synthesis of PQ and IPP derivatives

A mixture of AMP (0.156 g), indanedione/dimedone (0.146/0.140 g), aldehyde (0.106 g) and FNC-Sb(V) (0.03 g) was grinded by an electrical mortar-heater at 70 °C. The progress of reaction was monitored by TLC (*n*-Hexan:EtOAc, 8:2). After completion of reaction, 5 ml of ethanol was added to the reaction mixture and the catalyst was separated by an external magnet. By cooling of the mixture, the product was appeared as solid which crystallized from EtOH:H₂O (1:1).

3. Results and discussion

In this work, an efficient and environmentally benign protocol was developed for the synthesis of PQ and IPP derivatives using three-component reaction of AMP, 1,3 indanedione/dimedone and various aromatic aldehydes in the presence of FNC-Sb(V). The steps of the synthesis of FNC-Sb(V) catalyst are shown in scheme 1. The resulted catalyst was characterized by FT-IR, XRD, VSM, EDS, and TGA.

x

Scheme 1

AMP as a very expensive substrate for preparation of PQ and IPP was synthesized in two stage (Scheme 2).

Scheme 2.

To investigate the catalytic activity of FNC-Sb(V), the reaction of AMP (0.156 g), dimedone (0.140 g) and 4-chlorobenzaldehyde (0.28 g) was performed as a model reaction under various conditions (Table 1). According to the results, the best condition is using 0.03 g of the FNC-Sb(V) under solvent-free condition at 70 °C by using electrical mortar-heater (Table 1, entry 8). In a reaction, without catalyst, a low yield of the product was achieved after a long reaction time (Table 1, entry 13), indicating the high efficiency of catalyst for this reaction.

Table 1

According to the results of the model reaction, we have decided to synthesis of PQ and IPP derivatives which the results are shown in Table 2. The aromatic aldehydes with electron-withdrawing groups are more active than others. The structure of products were characterized by their melting points and spectral analysis such as FTIR and NMR.

Table 2

In order to examine the reusability of FNC-Sb (V), it was separated by an external magnet, washed with chloroform and dried at room temperature. The separated FNC-Sb (V) was reused four times without considerable decrease of catalytic activity (Figure 1). The slight decrease in the catalytic activity may be due to obstruction of the active sites of the catalyst or partial secretion of antimony from it.

Figure 1

The catalytic activity of FNC-Sb (V) in model reaction was compared with other reported catalysts (Table 3). According to obtained data, using FNC-Sb (V) was caused reaction promotion in shorter reaction time with higher yields.

Table 3

The proposed mechanism for the synthesis of PQ (**4**) was shown in scheme 3. The Lewis acid moiety of catalyst, (Sb(V)), increases the electrophilic activity of carbonyl group in aldehyde and dimedone. In an acceptable mechanism, it is assumed that the reaction may continue at first through the Knoevenagel condensation between aldehydes and dimedone to form intermediate **I**. Next, Michael addition of AMP to intermediate **I** affords **II**. Intermediate **II** converts to **III** after tautomerization. Then, intermediate **III** converts *via* cyclization to product **4**.

Scheme 3.

4. Conclusion

In summary, we have introduced a simple multi-component procedure for the facile synthesis of PQ and IPP derivatives using FNC-Sb(V) as a bio-based magnetic nano-catalyst with high efficiency. The PQ and IPP derivatives were prepared *via* one-pot three-component reaction of AMP, 1,3-indanedione/dimedone and various aldehydes under solvent-free condition at 70 °C by electrical mortar-heater. This protocol include many advantages such as high atom-economy, mild reaction conditions and use of inexpensive reusable heterogeneous catalyst.

Acknowledgements

The Research Council of Yazd University gratefully acknowledged for the financial support for this work.

References

- [1] Gangjee, A., Adair, O., Queener, S.F. "Pneumocystis carinii and toxoplasma gondii dihydrofolate reductase inhibitors and antitumor agents: synthesis and biological activities of 2,4-diamino-5-methyl-6-[(monosubstituted anilino)methyl]-pyrido[2,3-*d*]pyrimidines", *J. Med. Chem.*, **42**(13), pp. 2447-2455 (1999).
- [2] Gangjee, A., Vasudevan, A., Queener, S.F., Kisliuk, R.L. "2,4-Diamino-5-deaza-6-substituted pyrido[2,3-*d*]pyrimidine antifolates as potent and selective nonclassical inhibitors of dihydrofolate reductases", *J. Med. Chem.*, **39**(7), pp. 1438-1446 (1996).
- [3] Hamby, J.M., Connolly, C.J.C., Schroeder, M.C., Winter, R.T., Showalter, H.D.H., Panek, R.L., Major, T.C., Olsewski, B., Ryan, M.J., Dahring, T. "Structure-activity relationships for a novel series of pyrido[2,3-*d*]pyrimidine tyrosine kinase inhibitors", *J. Med. Chem.*, **40**(15), pp. 2296-2303 (1997).
- [4] Broom, A.D., Shim, J.L., Anderson, G.L. "Pyrido[2,3-*d*]pyrimidines. Part iv. synthetic studies leading to various oxopyrido[2,3-*d*]pyrimidines", *J. Org. Chem.*, **41**(7), pp. 1095-1099 (1976).
- [5] Grivsky, E.M., Lee, S., Sigel, C.W., Duch, D.S., Nichol, C.A. "Synthesis and antitumor activity of 2,4-diamino-6-(2,5-dimethoxybenzyl)-5-methylpyrido[2,3-*d*]pyrimidine", *J. Med. Chem.*, **23**(3), pp. 327-329 (1980).
- [6] Quintela, J.M., Peinador, C., Botana, L., Estevez, M., Riguera, R. "Synthesis and antihistaminic activity of 2-guanadino-3-cyanopyridines and pyrido[2,3-*d*]pyrimidines", *Bioorg. Med. Chem.*, **5**(8), pp. 1543-1553 (1997).
- [7] El-Gazzar, A.R., Hafez, H.N. "Synthesis of 4-substituted pyrido[2,3-*d*]pyrimidin-4(*1H*)-one as analgesic and anti-inflammatory agents", *Bioorg. Med. Chem. Lett.*, **19**(13), pp. 3392-3397 (2009).
- [8] Matsumoto, J., Minami, S. "Pyrido[2,3-*d*]pyrimidine antibacterial agents. 3. 8-alkyl- and 8-vinyl-5,8-dihydro-5-oxo-2-(1-piperazinyl)pyrido[2,3-*d*]pyrimidine-6-carboxylic acids and their derivatives", *J. Med. Chem.*, **18**(1), pp. 74-79 (1975).

- [9] Suzuki, N. "Synthesis of antimicrobial agents. Part v. synthesis and antimicrobial activities of some heterocyclic condensed 1,8-naphthyridine derivatives", *Chem. & Pharm. Bull.*, pp. 761-768 (1980).
- [10] Oakes, V., Rydon, H.N. "Polyazanaphthalenes. part iv. further derivatives of 1:3:5- and 1:3:8-triazanaphthalene", *J. Chem. Soc., Resumed*, pp. 4433-4438 (1956).
- [11] Degraw, J.I., Kisliuk, R.L., Gaumont, Y., Baugh, C.M. "Antimicrobial activity of 8-deazafolic acid", *J. Med. Chem.*, **17**(4), pp. 470-471 (1974).
- [12] Hurlbert, B.S., Valenti, B.F., "Studies on condensed pyrimidine systems. part xxiv. the condensation of 2,4,6-triaminopyrimidine with malondialdehyde derivatives", *J. Med. Chem.*, **11**(4), pp. 708-710 (1968).
- [13] Bazgir, A., Moammadi Khanaposhtani, M., Ghahremanzadeh, R., Abolhasani Soorki, A. "A clean, three-component and one-pot cyclo-condensation to pyrimidine-fused heterocycles", *C. R. Chim.*, **12**(12), pp. 1287-1295 (2009).
- [14] Tanifum, E.A., Kots, A.Y., Choi, B., Murad, F., Gilbertson, S.R. "Novel pyridopyrimidine derivatives as inhibitors of stable toxin a (sta) induced cgmp synthesis", *Bioorg. Med. Chem. Lett.*, **19**(11), pp. 3067-3071 (2009).
- [15] Khurana, J.M., Chaudhary, A., Nand, B., Lumb, A. "Mediated indium(III) chloride catalyzed synthesis of fused pyrimidines and pyrazoles", *Tetrahedron Lett.*, **53**(24), pp. 3018-3022 (2012).
- [16] Mamaghani, M., Shirini, F., Bassereh, E., Hossein Nia, R. "1,2-Dimethyl-N-butanefulfonic acid imidazolium hydrogen sulfate as efficient ionic liquid catalyst in the synthesis of indeno fused pyrido[2,3-*d*]pyrimidines", *J. Saudi Chem. Soc.*, **20**(5), pp. 570-576 (2016).
- [17] Nemati, F., Saeedirad, R. "Nano-Fe₃O₄ encapsulated-silica particles bearing sulfonic acid groups as a magnetically separable catalyst for green and efficient synthesis of functionalized pyrimido[4,5-*b*]quinolones and indeno fused pyrido[2,3-*d*]pyrimidines in water", *Chin. Chem. Lett.*, **24**, pp. 370-372(2013).
- [18] Mamaghani, R., Tabatabaeian, K., Araghi, R., Fallah, A., Hossein Nia, R. "An efficient, clean, and catalyst-free synthesis of fused pyrimidines using sonochemistry", *Org. Chem.*, **2014**, pp. 1-9 (2014).
- [19] Jiang, S., Shen, M., Sheykhahmad, F.R. "Fe₃O₄@urea/HITh-SO₃H as an efficient and reusable catalyst for the solvent-free synthesis of 7-aryl-8H-benzo[*h*]indeno- [1,2-*b*]quinoline-8-one and indeno[2',1':5,6]pyrido[2,3-*d*] pyrimidine derivatives" *Open Chem.*, **18**, pp. 648-662 (2020).

- [20] Gholami, A., Mokhtary, M., Nikpassand, M. "Glycolic acid-supported cobalt ferrite-catalyzed one-pot synthesis of pyrimido[4,5-*b*]quinoline and indenopyrido[2,3-*d*]pyrimidine derivatives" *Appl. Organomet. Chem.*, **34**(12), (2020).
- [21] Shirini, F., Safarpour, M., Langarudi, N., Daneshvar, N., Jamasbi, N., Irankhah-Khanghah, M. "Preparation and characterization of [H₂ DABCO][ClO₄]₂ as a new member of DABCO-based ionic liquids for the synthesis of pyrimido[4,5-*b*]quinoline and pyrimido[4,5-*d*]pyrimidine derivatives" *J. Mol. Struct.*, **1161**, pp. 366-382 (2018).
- [22] Zare, A., Lotfifar, N., Dianat, M. "Preparation, characterization and application of nano-[Fe₃O₄@-SiO₂@R-NHMe₂][H₂PO₄] as a novel magnetically recoverable catalyst for the synthesis of pyrimido[4,5-*b*]quinolines" *J. Mol. Struct.*, **1211**, pp. 128030 (2020).
- [23] Jalili, F., Zarei, M., Zolfigol, M.A., Rostamnia, S., Moosavi-Zare, A.R. "SBA-15/PrN(CH₂PO₃H₂)₂ as a novel and efficient mesoporous solid acid catalyst with phosphorous acid tags and its application on the synthesis of new pyrimido[4,5-*bb*]quinolones and pyrido[2,3-*dd*]pyrimidines via anomeric based oxidation" *Micropor. Mesopor. Mat.* **294**, pp. 109865 (2020).
- [24] Sepehrmansouria, H., Zareia, M., Zolfigola, M.A., Moosavi-Zareb, A.R., Rostamnia, S., Moradia, S. "Multilinker phosphorous acid anchored En/MIL-100(Cr) as a novel nanoporous catalyst for the synthesis of new *N*-heterocyclic pyrimido[4,5-*b*]quinolines" *Mol. Catal.*, **481**, pp. 110303 (2020).
- [25] Safajoo, N., Mirjalili, B.F. and Bamoniri, A. "A facile and clean synthesis of indenopyrido[2,3-*d*]pyrimidines in the presence of Fe₃O₄@NCs/Cu(II) as bio-Based magnetic nano-catalyst", *Polycycl. Aromat. Compd.*, Inpress (2019).
- [26] Hoseinikhah, S., Mirjalili, B.F. "Fe₃O₄@NCs/Sb(V): as a cellulose based nano-catalyst for the synthesis of 4h-pyrimido[2,1-*b*]benzothiazoles" *J. Polycycl. Aromat. Compd.*, Inpress (2020).
- [27] Araghi, R., Mirjalili, B.F., Zamani, L., Khabnadideh, S., Zomorodian, K., Faghieh, Z., Arabi, H. "Docking, Synthesis and evaluation of the antifungal activity of pyrimido[4,5-*b*]quinolins", *Iran. J. Pharm. Res.*, **19**(1), pp. 251-259 (2020).
- [28] Mohammadi Ziarani, G., Hosseini Nasab, N., Rahimifard, M., Abolhasani Soorki, A. "One-pot synthesis of pyrido[2,3-*d*]pyrimidine derivatives using sulfonic acid

- functionalized SBA-15 and the study on their antimicrobial activities”, *J. Saudi Chem. Soc.*, **19**(6), pp. 676-681 (2015).
- [29] Osanlou, F., Nemati, F., Sabaqian, S. “An eco-friendly and magnetized biopolymer cellulose-based heterogeneous acid catalyst for facile synthesis of functionalized pyrimido[4,5-*b*]quinolines and indeno fused pyrido[2,3-*d*]pyrimidines in water”, *Res. Chem. Intermed.*, **43**, pp. 2159-2174 (2017).
- [30] Shi, D., Ni, S., Yang, F., Shi, J.W., Dou, G., Li, X., Wang, X., Ji, Sh. “An efficient synthesis of pyrimido[4,5-*b*]quinoline and indeno[2',1':5,6]pyrido[2,3-*d*]pyrimidine derivatives via multicomponent reactions in ionic liquid”, *J. Heterocycl. Chem.*, **45**(3), pp. 693-702 (2008).

Sahar Saadat Hosseinikhah was born in Yazd, Iran in 1987. He obtained his BS degree in Chemistry in 2010 from Yazd University and MS degree in Organic Chemistry in 2013 from Yazd University. He is now a PhD student in Yazd University.

Bi Bi Fatemeh Mirjalili was born in Yazd, Iran in 1961. She obtained a BS degree in Chemistry from Alzahra University, Tehran, Iran in 1986, MS degree in Organic Chemistry from Tarbiat Moalem University, Tehran, Iran in 1990, and PhD degree in Organic Chemistry from Sharif University of Technology, Tehran, Iran in 2000. She has been a Full Professor at Yazd University, Yazd, Iran since 2010.

Naeimeh Salehi was born in Kerman, Iran in 1983. He obtained his BS degree in Chemistry in 2007 from Yazd University and MS degree in 2010 and PhD degree in Organic Chemistry in 2018 from Yazd University.

Abdolhamid Bamoniri was born in Abadan, Iran in 1958. He obtained a BS degree in Chemistry from Shahid Beheshti University, Tehran, Iran, in 1984, MS degree in Organic Chemistry from Tarbiat Moalem University, Tehran, Iran in 1989, and PhD degree in Organic Chemistry from Bu-Ali Sina University, Hamedan, Iran in 2003. He has been a Full Professor at Kashan University, Iran since 2018.

Captions

Scheme 1. Preparation of FNC-Sb(V)

Scheme 2. Synthesis of AMP

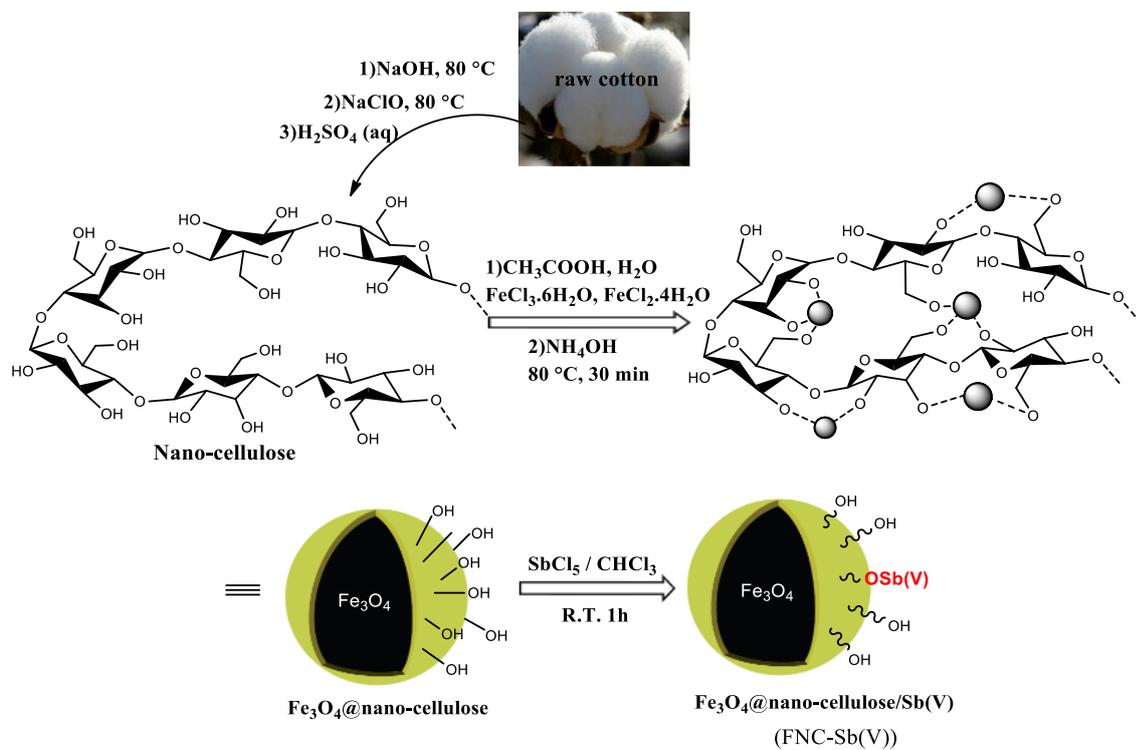
Scheme 3. Proposed mechanism for the synthesis of PQ derivatives

Table 1. The reaction of AMP (1 mmol), dimedone (1 mmol) and 4-chlorobenzaldehyde (1 mmol) under various conditions.

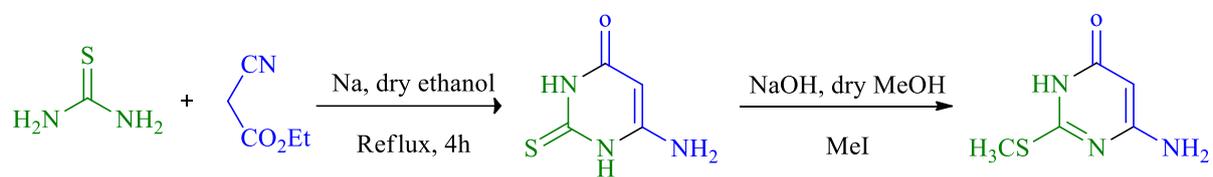
Table 2. Synthesis of PQ and IPP derivatives (**4a-m**) in the presence of FNC-Sb(V) under solvent-free condition at 70 °C in electrical mortar-heater.

Table 3. Comparison catalytic performances of FNC-Sb(V) versus some other catalysts for the synthesis of PQ

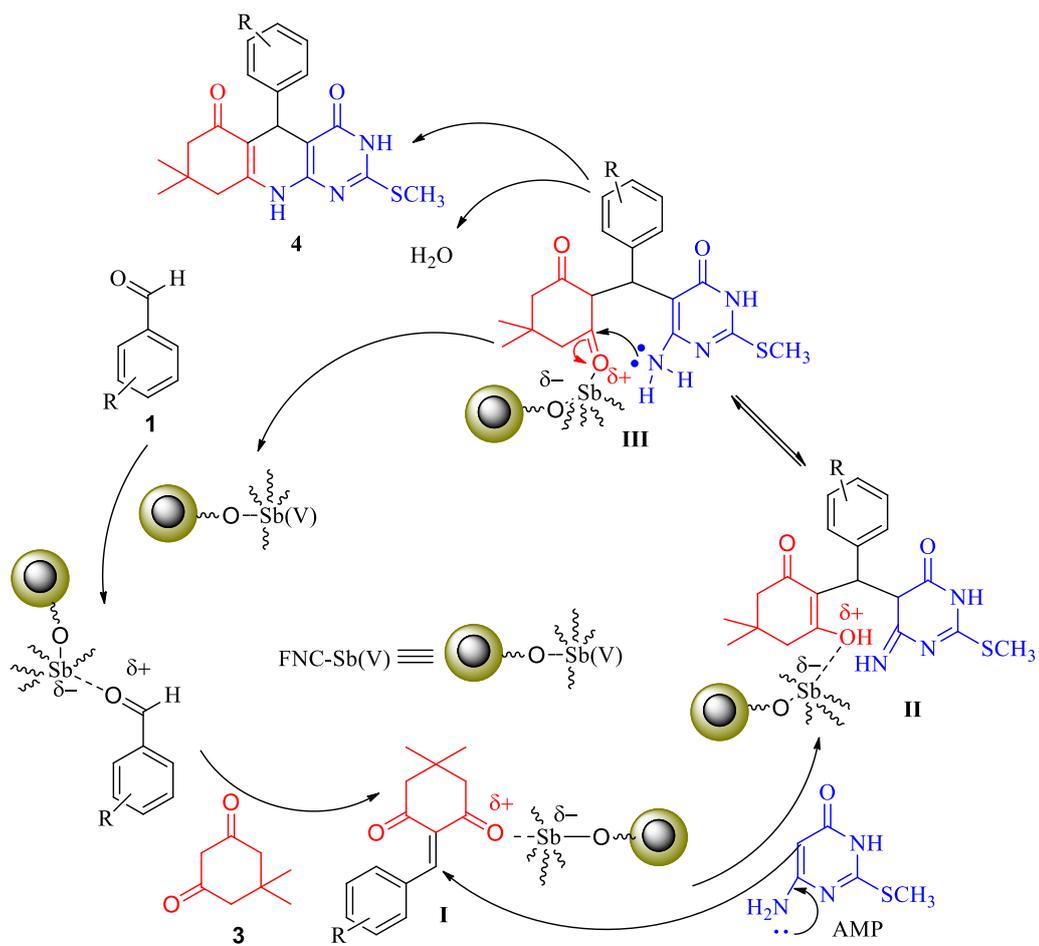
Figure 1. Catalyst reusability experiments



Scheme 1.

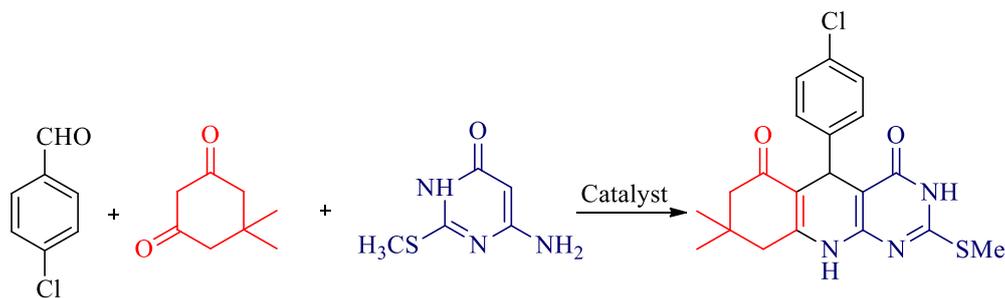


Scheme 2



Scheme 3.

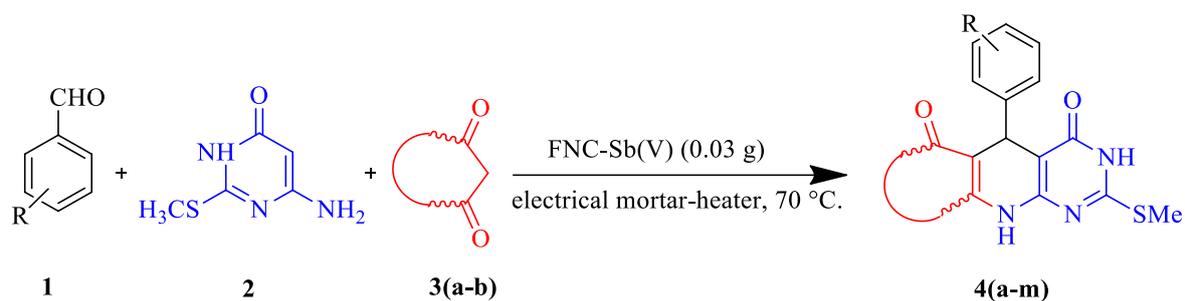
Table 1. The reaction of AMP (1 mmol), dimedone (1 mmol) and 4-chlorobenzaldehyde (1 mmol) under various conditions.



Entry	solvent	Catalyst (g) ^a	condition	Time (min)	Yield (%) ^b
1	H ₂ O	0.03	reflux	18	73
2	C ₂ H ₅ OH	0.03	reflux	12	80
3	CH ₃ OH	0.03	reflux	20	69
4	CH ₃ CN	0.03	reflux	20	72
5	C ₂ H ₅ OH	-	r.t. ^c	30	25
6	-	0.03	90 °C ^d	6	93
7	-	0.03	80 °C ^d	6	98
8	-	0.03	70 °C^d	6	98
9	-	0.03	60 °C ^d	6	82
10	-	0.03	50 °C ^d	6	75
11	-	0.02	70 °C ^d	6	94
12	-	0.04	70 °C ^d	6	98
13	-	-	70 °C ^d	50	47

^a FNC-Sb(V), ^b Isolated yield, ^c Room temperature, ^d Electrical mortar-heater

Table 2. Synthesis of PQ and IPP derivatives (**4a-m**) in the presence of FNC-Sb(V) under solvent-free condition at 70 °C in electrical mortar-heater.



Entry	R	3	Product	Time (min)	Yield (%)	M.P. °C [Ref.]
		a or b				Found
1	4-Cl-	a	4a	6	98	>300 ^[17]
2	4-NO ₂ -	a	4b	4	98	>300 ^[27]
3	H-	a	4c	6	94	>300 ^[27]
4	2,4-(OMe) ₂ -	a	4d	6	95	>300 ^[27]
5	3-NO ₂ -	a	4e	5	98	>300 ^[27]
6	2,4-(Cl) ₂ -	a	4f	4	92	>300 ^[27]
7	4-OMe-	a	4g	5	92	>300 ^[17]
8	3,4-(OH) ₂ -	a	4h	5	95	>300 ^[27]
9	4-OMe-	b	4i	6	90	>300 ^[27]
10	4-Cl-	b	4j	7	98	>300 ^[27]
11	2,4-(Cl) ₂ -	b	4k	5	92	>300 ^[27]
12	4-Me-	b	4l	6	80	>300 ^[27]
13	4-OH-3-OMe-	b	4m	6	89	>300 ^[27]

^adimidone ^b1,3-indanedione

Table 3. Comparison catalytic performances of FNC-Sb(V) versus some other catalysts for the synthesis of PQ

Entry	solvent	catalyst	Tem. (°C)	Time (min)	Yield(%) ^d	[Ref.]
1	H ₂ O:EtOH	SBA-Pr-SO ₃ H ^a	90	60	85	[28]
2	H ₂ O	InCl ₃	90	60	91	[15]
3	H ₂ O	P-TSA ^b	90	150	89	[13]
4	H ₂ O	Fe ₃ O ₄ @Cellulose-SO ₃ H	80	20	90	[29]
5	H ₂ O	Fe ₃ O ₄ @SiO ₂ -SO ₃ H	70	25	92	[17]
6	H ₂ O	[Bmim]Br ^c	95	210	90	[30]
7	-	Fe ₃ O ₄ @NCs ^e	70	24	51	-
8	-	FNC-Sb(V)	70^f	6	98	[This work]

^aSulfonic acid functionalized SBA-15, ^b*p*-Toluenesulfonic acid (PTSA), ^c Ionic liquid 1-*n*-butyl-3-methylimidazolium bromide, ^dIsolated yield, ^eFe₃O₄@Nano-cellulose, ^f By Electrical Mortar-Heater

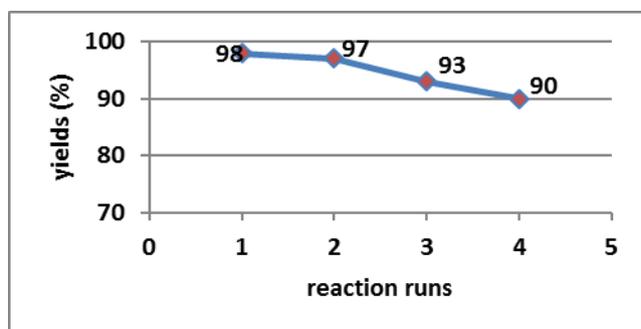


Figure 1.