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## The effects of uniform magnetic field on the mechanical and microstructural properties of concrete incorporating steel fibers

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KEYWORDS Magnetic field; Steel fiber-reinforced concrete; Compressive strength; Splitting tensile strength; SEM image. Abstract. The present study investigated the effects of applying a Uniform Magnetic Field (UMF) of flux density 500 mili Tesla (mT) to fresh and hardened concrete specimens with steel fibers at volume ratios of 1 and 1.5% on the mechanical and microstructural properties. To this end, compressive and splitting tensile strength tests were carried out on the specimens with Steel Fiber-Reinforced Concrete (SFRC) on Day 28. Furthermore, the microstructure of SFRC subject to the UMF was assessed using images taken by Scanning Electron Microscopy (SEM). An electromagnetic instrument, capable of generating a density of 500 mT, was used to produce UMF. Finally, a model equation was proposed to predict the splitting tensile strength of SFRC which was subject to the UMF as a function of its compressive strength. Application of UMF to SFRC specimens incorporating 1.5% steel fibers revealed an increase in both compressive and splitting tensile strengths up to about 18.2% and 9.5%, respectively. The SEM analysis indicated that UMF enhanced the cement hydration process and it was responsible for the higher mechanical strength development of SFRC than the control specimen.

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## 1. Introduction

Concrete is a brittle material that needs to make a composite action with steel to compensate its low tensile strength [1-5]. Incorporating steel fibers into the concrete mixture is an applicable method for enhancing the energy dissipation of concrete [6,7]. In addition, steel fibers play a fundamental role in controlling the propagation of micro-cracks into the concrete under

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tension and thermal stresses by the fiber bridging action [8–10]. This issue can be intensely developed when the alignment of steel fibers into concrete is in the perpendicular direction to the cracks [11,12]. For this purpose, researchers have suggested different methods for aligning the fibers into concrete materials [13-15]. Among them, electromagnetic fields have been recognized as one of the simple approaches to aligning steel fibers into concrete as well as a base for producing a new type of orthotropic concretes [16,17]. In addition, magnetic fields can increase the electrical conductivity of concrete due to the linear arrangement of steel fibers in contact with each other [18,19]. Hence. this is a useful technique for different applications such as electromagnetic shielding and power system grounding [20]. Villar et al. [21] investigated the

dynamic behavior of steel fibers in cement mortars subject to magnetic fields by means of an analytical model based on the Bingham model.

According to the literature, the application of a magnetic field to concrete mixing water could enormously improve the workability and mechanical properties of different types of concrete [22–25]. Given that water molecules can be considered as polar molecules with opposite ends of the molecule and opposite charges, the magnetic field could significantly influence the surface tension and other physical properties of water such as viscosity, temperature, electric conductivity, pH, solubility, specific weight, and permeability pressure [26–29]. Gholhaki et al. [30] evaluated the effect of the properties of Self-Compacting Concrete (SCC) with magnetic water. The obtained results illustrated that the magnetic water enhanced the workability and mechanical strength of the concrete up to 8% and 18%, respectively. This, in turn, resulted in water absorption content reduction by 10%. In addition, a 45% reduction in the superplasticizer content was observed. Furthermore, the magnetic field treated water reduced the amount of cement by about 5% and improved the microstructure of the concrete by forming more C-S-H gel during the hydration process of cement; for more info refer to Su et al. [31, 32].

According to previous studies, the mechanical properties of fresh concrete could increase by direct application of a magnetic field [33–40]. In a study conducted by Soto-Bernal et al. [33], the compressive strength of cement pastes exposed to weak magnetic fields was enhanced up to 13%. In addition, the same results were reported in another experimental investigation conducted by Abavisani et al. [34], where applying a magnetic field to the concrete improved its mechanical strength up to about 17%. Furthermore, the magnetizing technique could control the orientation of fibers in the intended direction and make an orthotropic concrete. Later, the effect of the magnetic field on the bending capacity of recycled mortar containing steel fibers was evaluated by Ferrández et al. [35]. The results indicated that the magnetic field could increase the bending capacity of mortar by 10%. Recent research has also revealed that the magnetic field could improve the mechanical properties of the hardened concrete specimens as well. In this respect, Abavisani et al. [36] reported that applying a magnetic field to hardened concrete specimens increased their compressive strength by 8%. As observed, hardened Reinforced Concrete (RC) beams exposed to a magnetic field could have a greater bearing capacity of about 7% than that of the reference beam [37]. Furthermore, an experimental investigation conducted by Rezaifar et al. [38] denoted that the compression behavior of HRC columns under magnetic field was improved by 11%. Hajforoush et al. [39], in an experimental campaign, studied the mechanical properties of concrete containing steel fibers under a homogeneous magnetic field treatment. However, they did not investigate the microstructure properties of concrete specimens exposed to the magnetic field using microscopic images. In addition, the effects of magnetic field on the concrete specimens with different volume fractions of fibers and splitting tensile strengths of concrete were not addressed. According to their finding, magnetic field could increase the flexural and compressive strengths of concrete by about 16% and 18%, respectively. Moreover, magnetic field caused a decrease in the permeable porosity and water absorption content of concrete by approximately 18% and 11%, respectively, thus enhancing the durability of concrete in aggressive environments such as coastal and marine environments.

Application of a magnetic field in the concrete industry enjoys another advantage, i.e., consolidation of fresh concrete mixtures. Xue et al. [41] used the magnetic forces to vibrate cement mortar containing steel fibers. They found that the number of rotated fibers in mortar was greater than that of the same mortar vibrated by a shaking table. In addition, Abavisani et al. [36,37] demonstrated that the magnetic fields could be efficiently used for concrete vibration. In this regard, the movements formed by the magnetic field resulted from the existence of charged particles in sand and cement. The same observation was confirmed by Chen et al. [42]. According to the literature, there are a very limited number of studies on the mechanical properties of Steel Fiber-Reinforced Concrete (SFRC) specimens exposed to magnetic fields. To the best of the authors' knowledge, no study has been conducted on the effect of applying a Uniform Magnetic Field (UMF) to fresh and hardened SFRC specimens containing different volume fractions of fibers on the microstructure properties. The present experimental campaign investigated the mechanical properties of SFRC with different volume fractions of steel fibers (1% and 1.5%). As observed in the previous studies [11,14,21], incorporating steel fibers at different volume fractions to the fresh concrete can significantly affect the alignment of fibers, thus changing the mechanical strength of concrete at the age of 28 days. Meanwhile, Song and Hwang [6] illustrated that the compressive strength of concrete with the volume fractions of 1 and 1.5% exhibited the highest increase among other fractions. In addition, the microstructure of the SFRC subject to the UMF was evaluated through Scanning Electron Microscopy (SEM) imaging. Finally, an analytical equation was suggested to predict the splitting tensile strength of SFRC subject to the UMF with regard to results of their compressive strengths. The proposed equation was then compared to those recommended by ACI 318-14 [43] and CEB-FIP [44] for plain concrete. To make UMF, a magnetic instrument capable of making the intended magnetic flux density was fabricated. As recommended and used by previous researchers [36–38], the magnetic flux density of about 500 mili Tesla (mT) was taken into consideration in this study.

#### 2. Materials and methods

#### 2.1. Materials used

In this experimental campaign, type-II Portland cement with a specific surface area of  $3200 \text{ cm}^2/\text{g}$  and density of  $3155 \text{ kg/m}^3$  was used in accordance with ASTM C150 [45]. Table 1 presents the chemical compositions of the used cement. The fine and coarse aggregates complying with the requirement of the ASTM C33 [46] were utilized where the density, water absorption, and maximum size of river sand used for the mix preparation were  $2700 \text{ kg/m}^3$ , 1.4%, and 6 mm, respectively. Furthermore, the corresponding values for coarse aggregates (crushed gravel) were  $2750 \text{ kg/m}^3$ , 0.55%, and 19 mm, respectively. Table 2 presents the details of aggregates grading in accordance with the requirements of the ASTM C136 [47]. According to the ASTM C494 [48], a superplasticizer based on carboxylate was used in the experiments. Its specific density and pH were equal to  $1150 \text{ kg/m}^3$  and 7.05, respectively. As shown in Figure 1, the ferromagnetic

 Table 1. Chemical compositions of type-II Portland cement.

Item	Cement (%)
$\mathrm{SiO}_2$	22.45
$Al_2O_3$	4.85
$\mathrm{Fe}_2\mathrm{O}_3$	3.95
CaO	64.86
MgO	0.8
$\mathrm{SO}_3$	0.85
$K_2O$	0.51
$Na_2O$	0.25
L.O.I	1.48



Figure 1. Steel fiber used in the study.

fibers were hooked-end steel fibers with the length and diameter of 50 mm and 0.8 mm, respectively. The main characteristics of these fibers are given in Table 3. The number of fibers in the mix design was based on the concrete volume (1% and 1.5%).

# 2.2. Electromagnetic instrument employed in this study

When an electric charge flows through an electromagnetic coil, the magnetic field is perpendicular to the plane of the coil, see Figure 2. Following this, Figure 3 illustrates that the electromagnetic coil used in this study included a loop of wire and a DC power source for producing the intended electric current. The magnitude of the magnetic flux density at the center of



Figure 2. The direction of magnetic flux lines inside a coil.

Table	<b>2</b> .	Sieve	analysis	of	aggregates
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Sieve size (mm)	0.075	0.15	0.3	0.6	1.18	2.36	4.75	9.5	12.5	19
Fine-aggregate passed $(\%)$	1.5	6.9	17.2	30.7	52.8	81	95	100	100	100
Coarse-aggregate passed $(\%)$						1.7	22.39	93.26	99.9	100

<b>Table 3.</b> Steel fibers characterist	ics.
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Length	Diameter	Aspect ratio	Young's modulus	Tensile strength	Ultimate strain	Density
$(\mathbf{mm})$	$(\mathbf{mm})$	(l/d)	$(\mathbf{GPa})$	$(\mathbf{MPa})$	(%)	$(g/cm^3)$
50	0.8	62.5	200	950	4	7.85



Figure 3. The electromagnetic instrument used in the present study.

an electromagnetic coil is determined by Eq. (1) [49]:

$$B = \frac{\mu_0 NI}{2R},\tag{1}$$

where B is the magnetic flux density in Tesla (T),  $\mu_0$ the permeability of free space with the value of  $4\pi \times 10^{-7}$  T.m/A, N the number of turns of wire, I the electric current through the coil in Amperes (A), and R the radius of coil in meters (m).

In the electromagnetic instrument used in this study, the bobbin of the coil with a radius of 100 mm was manufactured using PVC plastic and wound with copper wires of 1.35 mm. The electric current was employed to produce the intended magnetic field with an intensity of 7 Amperes produced by a 500-volt-ampere power supply. In order to decrease the temperature in the wires, pressman sheets were used among them. Finally, the strength of magnetic field in the coil was measured using a gauss meter where the intensity of 500 mT was obtained from the instrument, as suggested by Abavisani et al. [34] and Rezaifar et al. [38] for magnetized concrete mixes.

#### 2.3. Mix design and tests methods

The compressive and splitting tensile strength tests of SFRC subject to the UMF were conducted on 100 mm<sup>3</sup> cubes and  $100 \times 200 \text{ mm}^2$  cylinders at the age of 28 days, respectively. To prevent magnetic leakage, all concrete molds were made up of PVC plastic with a thickness of 6 mm. The average values for the five tested specimens were considered as the final value of each test. The SFRC specimens were categorized into four groups:



Figure 4. Magnetization of Pre-M specimens for 2 min.

- a) Control (Ctrl) specimens (with no fiber) which were not exposed to the UMF;
- b) Non-Magnetized (Non-M) specimens (with 1% and 1.5% volume fractions of fiber) which were not subject to the UMF;
- c) Pre-Magnetized (Pre-M) specimens (with 1% and 1.5% volume fractions of fiber) which were exposed to UMF until concrete is cast into the molds;
- d) Post-Magnetized (Post-M) samples (with 1% and 1.5% volume fractions of fiber) which were subject to UMF while the hardened concrete samples were examined at the age of 28 days.

Of note, the compressive strength test was performed on both Pre-M and Post-M specimens, while the splitting tensile strength test was only carried out on Pre-M specimens. To the authors' knowledge, pre-magnetizing concrete specimens can significantly improve the tensile strength of SFRC owing to the alignment of fibers in the concrete. Meanwhile, Post-M of the specimens has an insignificant impact on the mechanical strength of concrete, as reported by Abavisani et al. [36]. Finally, all Pre-M and Post-M specimens were compared to Non-M and Ctrl specimens. Table 4 presents the total characteristics of test specimens. As illustrated in Figure 4, the Pre-M specimens were exposed to UMF for two minutes, as recommended by Hajforoush et al. [39], while the UMF was applied to Post-M samples during the test

			1	
с ·	Steel fiber content	UMF Performed test		
Specimen name	(%)	(mT)	$({\rm compression}/{ m tensile})$	Number of specimens
$\operatorname{Ctrl}$	0	0	C/T	10
Non-M	$1, \ 1.5$	0	C/T	20
Pre-M	$1,\ 1.5$	500	C/T	20
Post-M	$1,\ 1.5$	500	С	10
				Total = 60

Table 4. Total characteristics of test specimens.

Figure 5. The schematic of the direction of the magnetic field applied to Pre-M and Post-M specimens: (a) The Pre-M specimen subjected to Uniform Magnetic Field (UMF) upon casting, (b) the direction of UMF applied to Pre-M specimen and compressive load in a comparison test, (c) the Post-M specimen exposed to simultaneous UMF and compressive load, and (d) the direction of UMF applied to Pre-M specimen and compressive load in tensile the test.

until collapse. The directions of UMF applied to Pre-M and Post-M specimens are schematically shown in Figure 5. Figure 6 indicates the compressive strength test procedure for the Post-M specimens. To fulfill the objectives of this experimental study, the concrete mixtures were prepared, as illustrated in Table 5. The mix design of SFRC was prepared in line with the ASTM C192 [50]. In the first step, the coarse and fine aggregates, in addition to one-third of the water volume, were introduced into the mixer. In the next step, the remaining mixing water (containing superplasticizer) and cement were added to the mixer. Then, steel fibers were added, in one- to two-minute long, into the mixer. The mixing process continued for three minutes. The concrete specimens were demolded after 24 hours. The specimens were cured under wet conditions until 28 days.



Figure 6. Concrete compressive strength test on the Post-M specimen exposed to the Uniform Magnetic Field (UMF).



Figure 7. Compressive strength of 100 mm<sup>3</sup> cubes for the Steel Fiber-Reinforced Concrete (SFRC) specimens under the application of Uniform Magnetic Field (UMF).

#### 3. Results and discussion

#### 3.1. Compressive strength

The obtained results of the compressive strength of SFRC specimens under the influence of UMF are given in Figure 7. According to this figure, the application of UMF to both fresh and hardened concrete samples increased their compressive strengths on the 28th day. Meanwhile, exposing fresh concrete to the UMF had a more denotative effect on its compressive strength. Despite the fact that the compressive strength of the Non-M specimen depended on its first crack strength, the Pre-M specimen could withstand the compressive load until failure. Following this, the alignment of steel fibers into the concrete mixture was shown to

Table 5. Mix proportion of Steel Fiber-Reinforced Concrete (SFRC) specimens.

Cement	Water	$egin{array}{llllllllllllllllllllllllllllllllllll$	$\begin{array}{c} \text{Coarse aggregate} \\ (\text{kg/m}^3) \end{array}$	Supe	rplasticizer	Ste	Steel fiber		
$(\mathrm{kg}/\mathrm{m}^3)$	$(\mathrm{kg}/\mathrm{m}^3)$			(%)	$(kg/m^3)$	(%)	$(kg/m^3)$	· W/C	
450	202.5	801	800	0.0	4.05	1.0	78.50	0.45	
400	202.0	001	030	0.9	4.00	1.5	117.75	0.40	

be perpendicular to the crack plane, where they could easily restrain the cracks through the fiber bridging action. Hence, the compressive strength of concrete samples was enhanced through the UMF. In addition, the compressive strengths of Pre-M and Post-M samples with 1% of steel fibers were enhanced by 17.4% and 6.6%, respectively, compared to Non-M sample. These amounts for the Pre-M and Post-M specimens at a fiber ratio of 1.5% were up to 18.2%and 9.7%, respectively. The obtained results were in acceptable agreement with those reported by Abavisani et al. [34,36] for fine aggregate concrete subjected to a magnetic field mainly because the effect of magnetic field on the concrete caused an increase in the C-S-H gel with a less porous and denser morphology during the process of hydration, thus leading to a reduction in the porosity value and consequently an increase in the compressive strength of concrete. Furthermore, the orientation of steel fibers in concrete samples subjected to UMF could significantly reduce the propagation of cracks in the concrete under compressive load. For the Pre-M specimen, as the applied UMF was in a perpendicular direction to the applied compressive load, fibers could better restrain the cracking of concrete. This finding agrees well with the results presented by Safari Tarbozagh et al. [51]. Inclusion of steel fibers at two volume fractions of 1% and 1.5% increased the compressive strength by 16.1% and 30.6%, respectively, compared to the Ctrl specimen. According to Figure 7, increasing the steel fiber content resulted in an increase in the compressive strength of SFRC. In this regard, the compressive strengths of Pre-M and Post-M specimens increased up to 13.4% and 15.8% with the inclusion of 1% and 1.5% volume fractions of fibers, respectively.

As shown in Figure 8, there is a significant difference between the failure patterns of SFRC specimens under a compressive load in the presence of the UMF. It can be deduced that the compressive strength of the Non-M specimen depended on its first crack strength, where steel fibers could not have a remarkable effect on the compressive strength of concrete. However,



Figure 8. Two Steel Fiber-Reinforced Concrete (SFRC) specimens: (a) Non-M specimen and (b) pre-M specimen.

under the application of UMF in the SFRC specimen, alignment of the fibers was perpendicular to the crack plane where they could strongly restrain the cracks through fiber bridging. Hence, steel fibers increased the compressive toughness of concrete and ultimate crack width. This result agrees well with that reported by Mudadu et al. [52] who evaluated the effect of fiber orientation on the post-cracking behavior of SFRC.

#### 3.2. Splitting tensile strength

Figure 9 illustrates the results of splitting tensile strength of the SFRC specimens containing 1% and 1.5% steel fibers under the application of UMF. The tensile strength of the Pre-M specimen containing 1% volume fraction of steel fiber increased by 6.5% compared to the Non-M specimen. Furthermore, applying UMF to the fresh specimens with 1.5% steel fibers increased the tensile strength up to about 9.5%. Upon increasing the temperature of the specimens under UMF, a molecular restructuring process observed in the specimens led to a reduction in the concrete porosity value. Moreover, the calcium hydroxide content, with the chemical formula  $Ca(OH)_2$ , was reduced by imposing UMF on fresh concrete specimens. The UMF could transform the calcium hydroxide into calcium silicate hydrate gel; this is the main reason for the development of compressive and tensile strength of cementitious composites, thus resulting in improved bond strength between the steel fiber and hydration products. Therefore, the tensile strength of concrete while applying UMF was enhanced. This result agrees well with [33] for cement pastes under weak magnetic fields and also by Mu et al. [11] for mortar. Besides, the incorporation of steel fibers with the volume fractions of 1% and 1.5% into concrete increased its tensile strength to 16.4% and 24.9%, respectively. According to Figure 8, it can be seen that increasing steel fiber



Figure 9. Splitting tensile strength of  $100 \times 200$  mm cylinders for the Steel Fiber-Reinforced Concrete (SFRC) specimens under the application of Uniform Magnetic Field (UMF).

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content in concrete led to an increase in its tensile strength. In this regard, the tensile strength of Pre-M specimen increased by 10.3% due to increase in the steel fiber content from 0 to 1.5%. The general trend for the tensile strength of concrete specimens was similar to what was observed for the compressive strength presented by Hajforoush et al. [26] and also by Gholhaki et al. [30] for SCC with magnetic water.

The correlation between the splitting tensile and compressive strengths of concrete specimens at the age of 28 days is given in Figure 10. Following this, the equation of  $f_t = 0.65(f_c)^{0.5}$  was proposed to calculate the splitting tensile strength of concrete specimens (subjected to UMF) based on their compressive strength in which a high correlation coefficient of  $R^2 = 0.94$  was observed by the curve fitting with the collected experimental data. The results calculated by this equation are very close to the values predicted by ACI 318-14 [43] and CEB-FIP [44] for plain concrete. The splitting tensile strength for a plain concrete with no UMF is calculated using Eq. (2) with respect to ACI 318-14 code [43]:

$$f_t = 0.55(f_c)^{0.5}.$$
 (2)

When the UMF is imposed on the fresh concrete samples, Eq. (2) can be modified into Eq. (3) as shown below:

$$f_t = \sqrt{\alpha} 0.55 (f_c)^{0.5}.$$
 (3)

The exposure of fresh concrete samples to the UMF caused the modification of  $f_t$  by ACI 318-14 code [43] to  $\sqrt{\alpha} f_t$ , where coefficient  $\alpha$  is proposed by 1.4. In this investigation, as suggested by ACI 318-14 [43], the cube compressive strengths of SFRC samples were transformed to cylindrical ones  $(f_c)$ .

#### 3.3. Scanning Electron Microscopy (SEM) analysis

The microscopic images of the Non-M and Pre-M specimens are given in Figure 11(a) and (b), respec-According to this figure, there is a major tively. difference between the amount and morphology of the C-S-H gel, which is the main hydration product of cement. The SEM analysis indicates that the UMF enhances the cement hydration process responsible for the higher mechanical strength development of SFRC than the control specimen. Application of UMF to fresh concrete provided a complete hydration process compared to the concrete with no magnetic treatment. The morphology of the gel became denser than the specimens with no UMF. This could be due to the molecular restructuring process in the hydration process of cement, which led to improvement of the quality of concrete subjected to the UMF. In addition, applying UMF to fresh specimens provided completed cement hydration compared to conventional concrete. The observed result is in good agreement with [33] for cement pastes. According to Figure 11, using a magnetic field increased the chemical reactions during the cement hydration. The reason is that the magnetic field created more crystalline phases in the crystallization process. The crystals, which shaped in the Non-M sample, contained several pores developed among the paste. Exposing fresh SFRC to the UMF reduced calcium hydroxide, which is responsible for the reduction of the mechanical strength of cementitious composites. Furthermore, the UMF could transform calcium hydroxide into the C-S-H gel during the hydration process of cement. This might be one main reason for the mechanical strength development of concrete under the application of the UMF.



Figure 10. Variation of the compressive strength vs. splitting tensile strength for the Steel Fiber-Reinforced Concrete (SFRC) specimens under the application of Uniform Magnetic Field (UMF).



**Figure 11.** Microstructure of Steel Fiber-Reinforced Concrete (SFRC) by means of Scanning Electron Microscopy (SEM) imaging: (a) Concrete without magnetic treatment and (b) concrete with magnetic treatment.

#### 4. Conclusions

In this study, the microstructural and mechanical properties of concrete samples subjected to Uniform Magnetic Field (UMF) of 500 mT were evaluated considering different fiber contents (1% and 1.5%). Then, compressive and splitting tensile strengths tests were conducted on the Steel Fiber-Reinforced Concrete (SFRC) specimens under the application of UMF. In addition, the Scanning Electron Microscopy (SEM) test was employed to assess the microstructure of the samples under UMF exposure:

- Exposing fresh SFRC specimen to UMF (Pre-M specimen) increased its compressive strength at the age of 28 days up to 17.4% and 18.2% at the steel fiber content of 1% and 1.5%, respectively;
- Compressive strength of SFRC specimen subjected to simultaneous compressive load and UMF (Post-M specimen) was enhanced by 6.5% and 9.7% at the steel fiber content of 1% and 1.5%, respectively;
- Applying the UMF to Pre-M specimen with steel fiber volume fractions of 1% and 1.5% increased their splitting tensile strengths at the age of 28 days up to 6.5% and 9.5%, respectively;
- A strong correlation exists between the compressive strength and the splitting tensile strength of SFRC under the UMF. The equation of  $f_t = 0.65(f_c)^{0.5}$  was proposed to estimate the splitting tensile strength of SFRC specimens exposed to the UMF with an acceptable correlation coefficient of  $R^2 = 0.94$ ;

• The SEM images demonstrated that the amount of C-S-H gel became more extensive in the presence of the UMF. Furthermore, the morphology of the gel became less porous and denser by applying the UMF. Thus, cement hydration products and their chemical reactions increased upon using the UMF.

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