



Numerical investigation of the mechanical performance of Thoracic Aortic Aneurysm (TAA) NiTi stent

F. Nematzadeh* and H. Mostaan

Department of Materials Engineering, Faculty of Engineering, Arak University, Arak, P.O. Box 38156-88349, Iran.

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Abstract. Nowadays, superelastic NiTi stent is used in Thoracic Aortic Aneurysm (TAA) because of its effective role in minimizing such problems as low twistability, unsuitable dynamic behavior, and shortage of radial mechanical strength. In the simulations, NiTi superelasticity is modeled based on Auricchio's theory and the theory of Tanaka, Liang, and Rogers. Auricchio's model is found to be more consistent with the experimental data than models of Tanaka, Liang, and Rogers. In the present study, a Finite Element Analysis (FEA) was used to evaluate the impacts of applied strain on the superelastic behavior of a novel design for TAA NiTi wire stent, for which axial strain (crushing) and radial strain (crimping) forces were applied. The results showed that NiTi stent with 50% crimping and 90% crushing exhibited the highest mechanical performance owing to suitable Chronic Outward Force (COF), appropriate Radial Resistive Force (RRF), complete mechanical hysteresis pertaining to superelastic performance, and lower stress and greater strain on the internal curvature of the NiTi stent. Finally, this Finite Element Method (FEM) can provide a convenient way for evaluating the biomechanical properties of TAA stents based on the effect of the strain applied.

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1. Introduction

Martensite transformation of shape-memory alloys is classified as the first-order phase transformation (diffusionless and reversible) [1,2]. Superelasticity refers to the Stress-Induced Martensite (SIM) at temperatures higher than A_f temperature of NiTi alloy [1]. Owing to their durability, metallic implants have been widely applied to surgical operations for a long time. Nowadays, superelastic NiTi is widely used as a stent in cardiovascular treatments. Stent application has been a key solution to cardiovascular illnesses in the previous decade [2]. Endovascular repair

with stent grafts is an attractive method for treating cardiovascular diseases [3]. Recently, the use of NiTi stents has been developed for healing distal curvature or proximal descending aortic aneurysms and, also, for supporting frame and a polyester fabric (PTFE or polyester graft materials) owing to their superelastic behavior [4]. Z-shaped stents are commonly employed for stent designing due to their good retrievability and flexibility [1,2]. Given the extraordinary role of different parameters of the stent design in generating its suitable properties, analytical equations have been applied to study how the geometrical parameters of a stent are related to each other [1,2,5,6].

The first numerical study about fatigue performance of NiTi stent was carried out by Whitcher [7]. Petrini et al. found good agreement between experimental and numerical results of the crushing test for NiTi stent [8]. Kleinstreuer et al. numerically investigated diverse NiTi stent-graft material combi-

*. Corresponding author. Tel.: +98 8632625005;
 Fax: +98 8632780801
 E-mail address: f-nematzadeh@araku.ac.ir (F. Nematzadeh)

nations for auxiliary abdominal aortic aneurysm [9]. Beule et al. formulated an approach to study and improve the mechanism of braided stents [10]. Silber et al. worked on the impact of geometrical features of NiTi stents on their mechanical performance [11]. Merwe et al. considered FEA as a useful method for designing knitted NiTi meshes for use as the exterior vein reinforcement [12]. Fortier et al. summarized the accessible research studies on the biomechanical environment in healthy and diseased arteries using several analytical techniques [13]. Auricchio et al. simulated the application of a novel strategy for the apposition of a SAPIEN valve in a patient-specific aortic root model accounting for a number of periods that characterize the technique [14]. Pauck and Reddy presented a series of material tests to determine the mechanical properties of Poly-L-lactic Acid (PLLA) and used the documents of these examinations for a computational study aimed at evaluating the radial behavior of polymeric stents [15]. Jung and Kim numerically studied the effects of geometrical structures on the mechanical behavior of commercial self-expandable stents and evaluated the resulting reactions of diverse stent patterns [16]. Guerchais et al. introduced an approach to the fatigue design of balloon-expandable stents based on a micromechanical model combined with a probabilistic procedure [17]. Bressloff et al. optimized coronary artery stent design with the kriging predictor functions [18]. Altnji et al. urbanized numerous utilization simulations of parameterized stents using Finite Element Method (FEM) to evaluate the contact stiffness of a nitinol stent in a realistic Thoracic Aortic Aneurysm (TAA) employing a Coulomb friction model in a short-term stent fixation frame [19]. Nathan et al. revolutionized the treatment of superficial femoral artery by improving radial strength and incorporating shape-memory physical appearance to stimulate the recovery from crush [20]. Wang et al. studied Radial Resistive Force (RRF) of vertebral body shape-memory alloy stent based on design factors and biomechanical response using FEM and Response Surface Method (RSM) [21]. Maleckis et al. reviewed the challenges of identifying a proper stent design and provided

mechanical perspectives on Femoropopliteal Artery (FPA) Nitinol-specific stent design and, also, on the characterization of the biomechanical environment of the FPA [22].

Nonetheless, a number of researchers have investigated the performance of NiTi stents [7–29]. Numerical investigations into the behavior of TAA Z-shaped NiTi wire stents have not been explored yet. The present study assesses the effect of major crimping and crushing on the mechanical behavior of TAA Z-shaped NiTi wire stents.

2. Research methodology

2.1. Stent Geometry

This study designed a Z-shaped NiTi wire stent shown in Figure 1, applied it to TAA using Catia v.5 (Dassault Systèmes, USA), and modified the FEA code. Design factors of the Z-shaped TAA NiTi wire stent, as shown in Figure 1, were extracted based on data on heat treatment of NiTi and the clinical information existing in the literature [3,4,30].

2.2. Material properties and validation of the simulation

The present study merely attempts to compare the NiTi stents fabricated for medical applications. For simulations, Auricchio's theory is generalized in order to model NiTi superelasticity [31–37]. Factors needed in Abaqus 6.10 (Dassault Systèmes, USA) for NiTi material based on Auricchio's model are listed in Table 1 [30–39]. On the other hand, NiTi superelasticity is modeled based on the theory of Tanaka, Liang, and Rogers. EchoBio urbanized a user material subroutine based on the theory of Tanaka, Liang, and Rogers [40,41]. The properties of the materials used in simulation are given in accordance with the models proposed by Tanaka, Liang, and Rogers, as shown in Table 2 [30,38,39]. As shown in Figure 2, Table 1, and Table 2, material properties of Auricchio's theory show better consistency with the empirical information than the results of models of Tanaka, Liang, and Rogers. Therefore, Auricchio's model is employed in

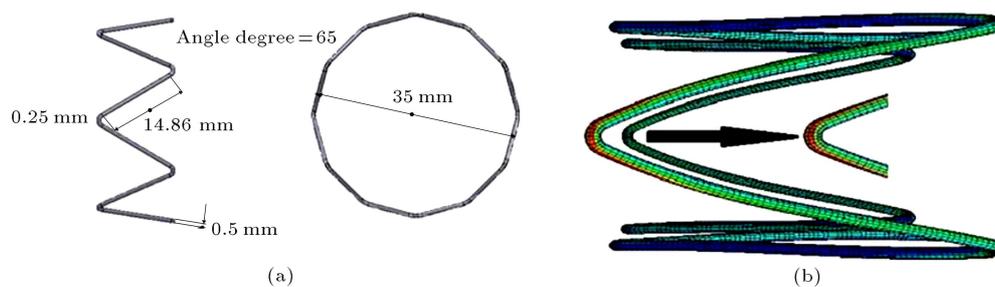


Figure 1. Designing Z-shaped NiTi wire stent for TAA application based on material properties and clinical reports [3,4,20]: (a) Geometric details and (b) exact position of the stent where computational calculations have been done (unit of length in mm).

Table 1. Material properties of the TAA NiTi stent based on Auricchio's model [20–29].

Symbol	Description	Unit	Value
E_A	Austenite elasticity	MPa	20700
ν_A	Austenite Poisson's ratio		0.33
E_M	Martensite elasticity	MPa	11700
ν_M	Martensite Poisson's ratio	–	0.33
ε^L	Transformation strain	–	0.055
$(\delta\sigma/\delta T)_L$	Stress/temperature ratio during loading	MPa T ⁻¹	5.32
σ_L^S	Start of transformation loading	MPa	344
σ_L^E	End of transformation loading	MPa	363
T_0	Reference temperature	°C	37
$(\delta\sigma/\delta T)_U$	Stress/temperature ratio during unloading	MPa T ⁻¹	5.32
σ_U^S	Start of transformation unloading	MPa	58
σ_U^E	End of transformation unloading	MPa	42
σ_{CL}^S	Start of transformation stress in compression	MPa	0
ε_V^L	Volumetric transformation strain	–	0.055
ε_{\max}	Strain limit		0.08
A_f	Austenite finish temperature	°C	24

Table 2. Material properties of the TAA NiTi stent based on models of Tanaka, Liang, and Rogers [20,28–31].

Symbol	Description	Unit	Value
E_A	Austenite elasticity	MPa	20700
ν	Poisson's ratio		0.33
E_M	Martensite elasticity	MPa	11700
ρ	Density	kg/m ³	6450
K_A	Thermal conductivity	w/(m.K)	18
C_A	Austenite specific heat	J/(kg.K)	320
α_A	Austenite thermal expansion coeff.	1/K	11×10^{-6}
α_M	Martensite thermal expansion coeff.	1/K	6.6×10^{-6}
ρs_A	Stress influence coefficient for austenite	MPa/K	-0.1705×10^6
ρs_M	Stress influence coefficient for martensite	MPa/K	-0.905×10^6
M_f	Martensite finish temperature	K	287
M_s	Martensite start temperature	K	291
A_s	Austenite start temperature	K	293
A_f	Austenite finish temperature	K	297

this study to set up the material properties. The material property choice of the stents is based on the heat treatment results of the NiTi [30].

2.3. Boundary conditions and meshing

FE model must be replaced by the actual boundary condition to ensure its practicality for the stent. Given the superelastic properties of NiTi stent, the used displacement manner was suitable. The standard tests of stent behavior include crimping and crushing. To carry out a crimping test between the stent and the crimper in shrinkage and extension steps, there

was a surface-to-surface contact. The surface contact between the crimper and the stent was supposed to be frictionless. The crimper was subjected to a radial displacement and, then, the stent restored its primary form after removing the displacement. The diameter of the stent was reduced by 40 and 50% when the crimper was applied. To carry out the crushing test, the contact between the stent and planes was motivated [29]. The stent was positioned on two rigid parallel planes in the Y orientation. The distance between planes was equal to the stent exterior diameter in the crushing test. This study supposed that the surface contact

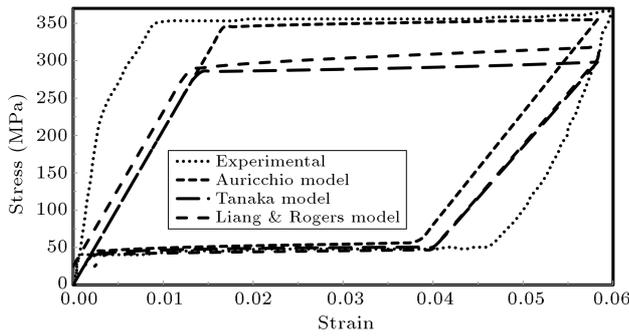


Figure 2. Calculation comparison of Auricchio’s theory and models of Tanaka, Liang, and Rogers with empirical data achieved for NiTi sample shown in Tables 1 and 2.

between planes and stent was frictionless. A penalty method was applied to resistant boundaries. At first, the stent’s diameter was reduced by 70 and 90% in the Y direction. Since the stent was characterized by natural, symmetrical axes, one-fourth of it was studied only. Ambient temperature was assumed to be 37°C to act out as the body temperature. Hypermesh (Altair® Hypermesh® v. 6.0) was employed to mesh the models due to the meshing difficulties triggered by a tiny section of the NiTi wire and comparatively difficult geometrical stents. Mesh parameters of NiTi wire stent are shown in Table 3. Mesh density is characterized by 120 elements and 1010 nodes per mm². Because of the non-convergence of the running program, C3D8I (incompatible mode eight-node brick) element was used instead of the element C3D8 for solving shear locking, bending, and contact of the stent. The application of the element C3D8I shows good agreement with the experimentally measured responses for the Z-shaped TAA NiTi wire stent samples.

3. Results and discussion

To assess TAA NiTi stents, numerous parameters including superelastic hysteresis, Chronic Outward Force (COF), Radial Resistive Force (RRF), plateau stress, stress, and strain need to be controlled. On the other hand, NiTi stents that exhibited a complete superelastic hysteresis loop, the lowest COF, the highest RRF, higher strain, and lower stress on the stent had acceptable mechanical performance [42–46]. RRF and COF are schematically illustrated in Figure 3 as a function of the superelastic hysteresis

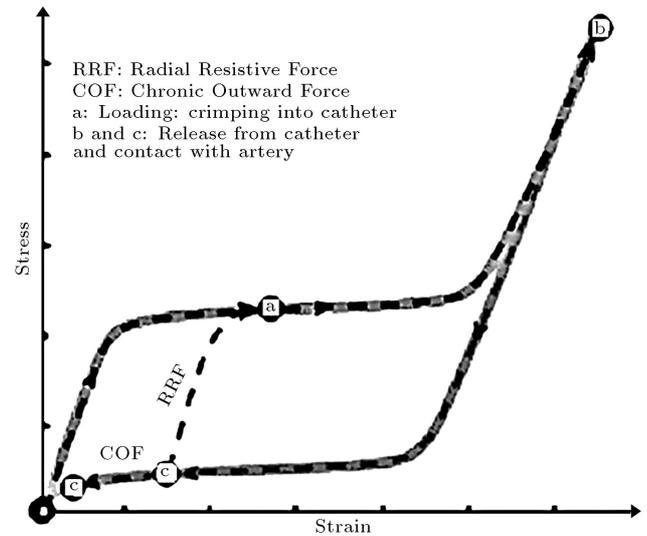


Figure 3. Superelastic hysteresis loop related to Radial Resistive Force (RRF) and Chronic Outward Force (COF).

loop. The stent is first crimped by two inflexible planes or crimpers (Figure 3; paths a and b). Then, it is deployed so that it can reach stress stability with the blood vessel or duct at point c. The unloading curve (COF) is used to control the force that opposes the blood vessel, and the loading curve (RRF) is used to control the force-resisting deformation. Generally, the stent designer attempts to design stents with the highest RRF (higher loading plateau stress) as probable and lowest COF (lower unloading plateau stress) as probable. Additionally, two specific topics should be booked into deliberation: (a) The stents showed acceptable superelastic performance and (b) the stents should be in the fracture-safe zone [47,48]. Based on the findings in this field [49,50], increasing the angle between stent parts and the strain applied to the stent and increasing the inner stent diameter led to its suitable performance. This study showed that the high strain applied to the NiTi stent (crimping and crushing) improved mechanical performance.

3.1. Assessing the mechanical performance of NiTi stent under crimping

The designed Z-shaped TAA NiTi wire stent is illustrated in Figure 1. The Maximum Von Mises Stress (MVMS) and Maximum Principal Strain (MPS) of NiTi stent resulted in 40% and 50% crimping, as

Table 3. Mesh parameters of TAA NiTi stent during crimping and crushing.

Material	Element type	Number of elements	Number of nodes
Stent with 6 bends	C3D8I	14400	18900
Crimper	SFM3D4	206275	207390
Stent with 6 bends	C3D8I	14400	18974
Rigid plane	R3D4	1120	11502

Table 4. Stress and strain results of the TAA stent under crimping.

Stent performance	MVMS (MPa)	MPS	Strain limit
40% crimping	412	0.01973	0.08
50% crimping	401.8	0.02616	0.08

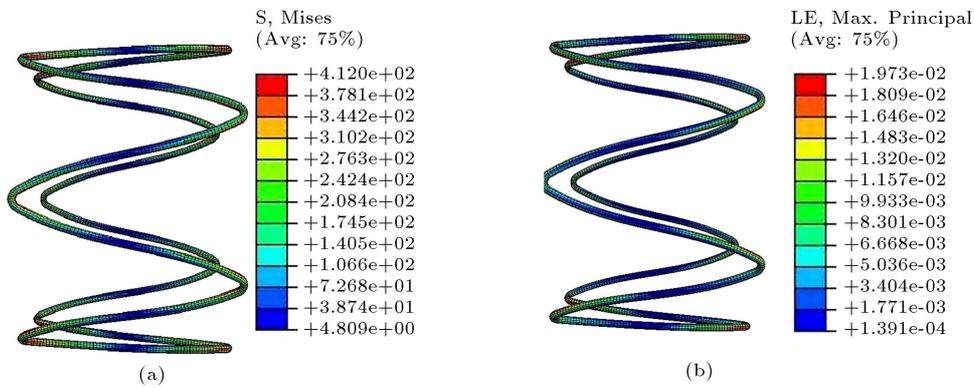


Figure 4. Results of 40% crimping of the TAA stent shown in Figure 1: (a) MVMS and (b) MPS.

shown in Table 4 and Figures 4–6. Table 4 and Figures 4–6 summarize the computational results of the stents shown in Figure 1(b), which are crimped in performance. The stents should perceive SIM behavior of the stress-strain curve to show appropriate superelastic behavior. The MVMS and MPS at 40% crimping show elastic behavior. Given that these stents failed to exhibit superelastic behavior, they were not appropriate for the TAA application. Consequently, according to Figures 4 and 6, the desired superelastic behavior was not realized with NiTi stents at 40% crimping. Comparison of results indicates that the reduction of the MVMS from 412 MPa to 401 MPa led to a minor increase in the MPS from 0.01973 to 0.02616. The increasing ratio is about 33%. By increasing the crimping from 40% to 50% (indeed, higher percentage

radial strain exerted on the NiTi stent), as shown in Table 4 and Figures 4, 5, and 6, it is evident that MVMS on the internal curvature of NiTi stent at 40% crimping was greater than that at 50% crimping; the latter was preferred to the former in terms of the mechanical performance of these TAA NiTi stents. The MPS on the internal curvature of the NiTi stent at 40% crimping was lower than that at 50% crimping; the latter possessed better dynamic motion and was more coordinated with the artery circumstance. Moreover, according to Figures 5 and 6, NiTi stent showed superelastic behavior because of increase in crimping up to 50%. In addition, according to the assessment standards of the NiTi stent and the findings of other studies, NiTi stent was safe against mechanical loading [8,11,43,49,50]. Hence, given the mechanical

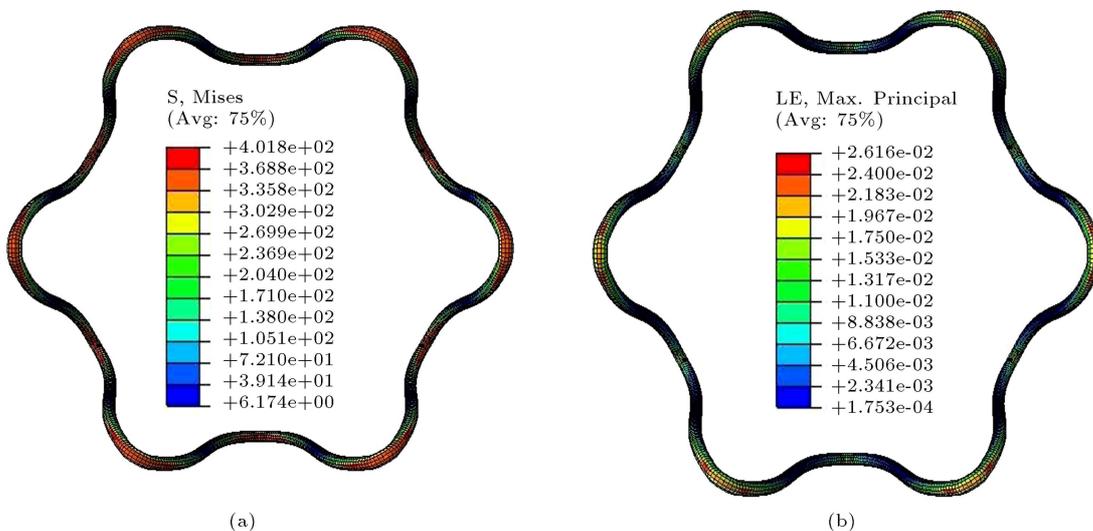


Figure 5. Results of 50% crimping of the TAA stent shown in Figure 1: (a) MVMS and (b) MPS.

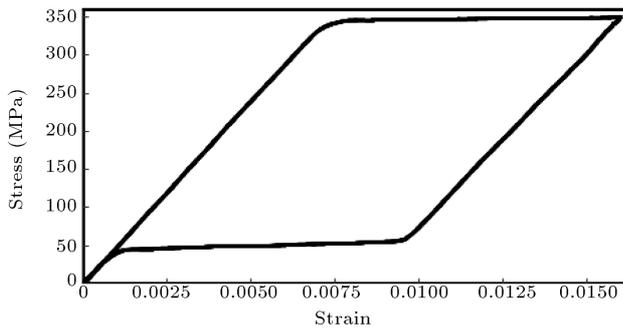


Figure 6. Results of superelasticity behavior plotted in 50% crimping on NiTi stent shown in Figure 1 (NiTi stent did not show superelasticity behavior in 40% crimping).

standards of NiTi stents and regarding Figure 6, they exhibited better mechanical performance by applying 50% crimping first owing to the superelastic behavior and because of appropriate COF, proper RRF, high transformation strain, complete superelastic hysteresis, less stress distribution, and high strain distribution on the internal curvature of the NiTi stent. Moreover, according to Table 4, the MPS for 40% crimping is 1.973%, which is considerably lower than the crucial verge strain value limit of 8%, while 50% crimping has an MPS value of 2.616%, which is considerably lower than its crucial verge value of strain limit of 8%. Therefore, based on the assessment standards of the NiTi stent and the observation data of other studies, NiTi stent was safe against mechanical loading [7–9,47,48].

3.2. Assessing mechanical performance of NiTi stent under crushing

The designed Z-shaped TAA NiTi wire stent is shown in Figure 1. MVMS and MPS of NiTi induced by 70% and 90% crushing on the NiTi stent are shown in Table 5 and Figures 7–9. Computational results of

the stent, shown in Figure 1(b), which are crushed in performance, are displayed in Table 5 and Figures 7–9. This paper first presents the results of applying 70% crushing according to standards [8] and, then, shows the results of applying 90% crushing. Comparison of results reveals that increase in the MVMS from 387.7 MPa to 443.4 MPa increases the MPS from 0.01484 to 0.03009 insignificantly. This increasing ratio is about 102%. The MVMS and MPS at 70% crushing in Table 5 and Figures 7 and 9 showed a very small hysteresis loop of superelastic behavior. As a result, this NiTi stent was not appropriate for the TAA application. With respect to the increase in crushing from 70% to 90% (indeed, higher percentage of axial strain applied to the NiTi stent), the MVMS on the internal curvature of NiTi stent at 70% crushing was smaller than that at 90% crushing; the former was preferred to the latter in terms of the mechanical properties of designing these NiTi stents for the TAA applications. The MPS on the internal curvature of the NiTi stent at 70% crushing was lower than that at 90% crushing; the latter possessed superior dynamic gesture and was in better harmony with the artery circumstance. Moreover, the NiTi stent showed appropriate superelastic behavior. It was noticeable that the NiTi stent exhibited superelastic behavior under both conditions. Therefore, according to Figures 7 and 9 and based on the NiTi stent at 70% crushing, the desired superelastic behavior was not achieved because of low loop associated with superelastic behavior. However, appropriate superelastic behaviors were observed under 90% crushing. Moreover, according to the evaluation standards of the NiTi stent and in agreement with other studies, NiTi stent was safe against mechanical loading [8,11,43,49,50]. As a result, since the NiTi stents showed favorable mechanical standards, as shown in

Table 5. Stress and strain results of the TAA stent under crushing.

Stent performance	MVMS (MPa)	MPS	Strain limit
70% crushing	388	0.01484	0.08
90% crushing	443	0.03009	0.08

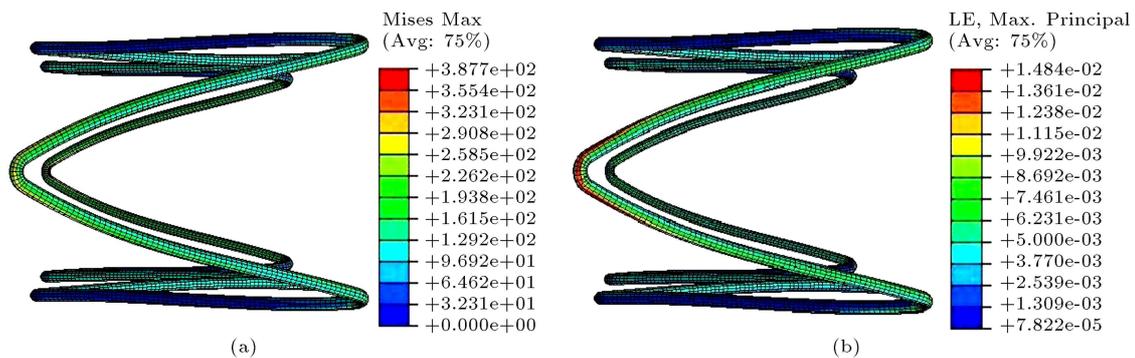


Figure 7. Result of 70% crushing of the TAA stent shown in Figure 1: (a) MVMS and (b) MPS.

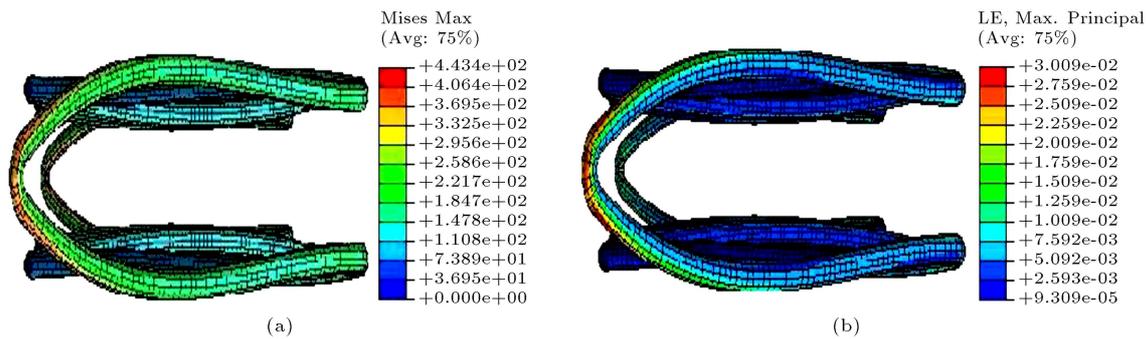


Figure 8. Result of 90% crushing of the TAA stent shown in Figure 1: (a) MVMS and (b) MPS.

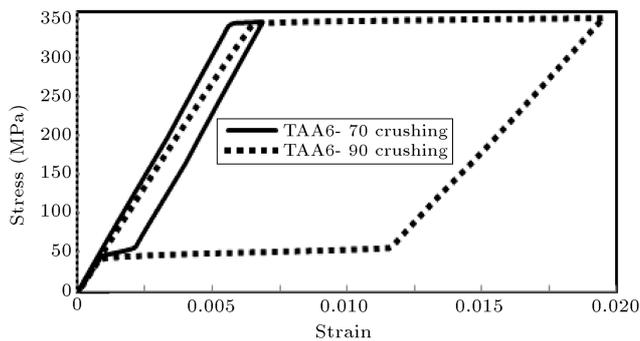


Figure 9. Results of superelastic behaviors plotted in 70% and 90% crushing on NiTi stent shown in Figure 1.

Figure 9, the NiTi stents revealed better mechanical performances by applying 90% crushing owing to lower COF, higher RRF, higher transformation strain, complete superelastic hysteresis, and higher strain on the internal curvature of the NiTi stent. Moreover, according to Table 5, the MPS under 70% crushing is 1.484%, which is considerably lower than the crucial verge strain value limit of 8%, while 90% crushing has an MPS value of 3.009%, which is considerably lower than the crucial verge strain value limit of 8%. As a result, according to the appraisal standards of the NiTi stent and the observation data of other studies, the stent was safe against mechanical loading [7–9,47,48].

4. Limitations

Material nonlinearity, nonlinear geometry, contacts, buckling, and bending make the simulation complicated. Further, it is predicted that stents will have self-contact during crimping and crushing process, which can by itself add extra stress on the stent. However, this study ignored these types of stress due to the stent's superelastic behavior [51]. Undoubtedly, further experiments and simulation of arteries stenosis degree are required to draw a complete end. Moreover, further experiments and simulations are required with respect to plaque characterization, blood pressure, friction, blood vessel stenosis degree, graft, and residual stresses in blood pressure.

5. Conclusion

The paper investigated the impacts of crimping and crushing on the mechanical performance of Z-shaped NiTi wire stents. NiTi stent with 50% crimping exhibited good mechanical performance because of the appropriate Chronic Outward Force (COF), proper Radial Resistive Force (RRF), complete superelastic hysteresis, and lower stress distribution on the NiTi stent. Moreover, NiTi stent with 90% crushing showed desirable mechanical performance because of lower COF, higher RRF, upper transformation strain, and greater strain distribution on the NiTi stent.

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Biographies

Fardin Nematzadeh was born in Ardabil, Iran in 1976. He received his BS degree in Materials Science and Engineering from Sahand University of Technology, Tabriz, Iran in 1998, his MS degree in Materials Science and Engineering from Sharif University of Technology, Tehran, Iran in 2001, and his PhD degree in Materials Science and Engineering from Sharif University of Technology and Material and Energy Center (MERC), Tehran, Iran in 2012. He has joined the Materials Engineering Department of Arak University as an Assistant Professor since 2012. His main research interests include modeling and simulation in medical applications such as stent, shape-memory alloys, biomaterials, biomechanics, and joining methods. He has published more than 50 papers in international journals and conferences. Currently, he is a reviewer in many technical valid journals such as Journal of Intelligent Material Systems and Structures, Journal of Biomedical Materials Research Part B Applied Biomaterials and Computer Methods in Biomechanics and Biomedical Engineering.

Hossein Mostaan was born in Ahvaz, Iran, in 1985. He received his BS degree in Materials Science and Engineering from Sharif University of Technology, Tehran, Iran in 2007, his MS degree in Materials Science and Engineering from Isfahan University of Technology, Isfahan, Iran in 2010, and his PhD degree in Materials Science and Engineering from Isfahan University of Technology, Isfahan, Iran in 2014. He has joined the Materials Engineering Department of Arak University as an Assistant Professor since 2014. His main research interests include mechanical and physical of advanced materials, heat treatment of metals, welding metallurgy, and powder metallurgy. He has published more than 50 papers in international journals and conferences.